

UNION SPECIAL

Industrial Sewing Machines

The Streamlined Lockstitch Machine List of Parts

STYLES

61300 HA 61300 JA

61300 KA 61300 LA

Catalog No. 83M

Second Edition

**UNION SPECIAL MACHINE COMPANY
CHICAGO**

Catalog No. 83 M

LIST OF PARTS

Styles in Class

61300

The Streamlined Lockstitch Machine

The parts listed in this catalog are
furnished at list prices for repairs only

Second Edition

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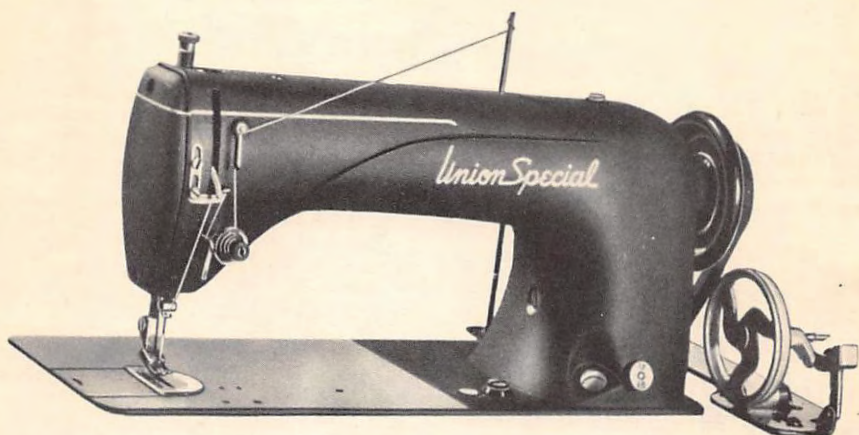
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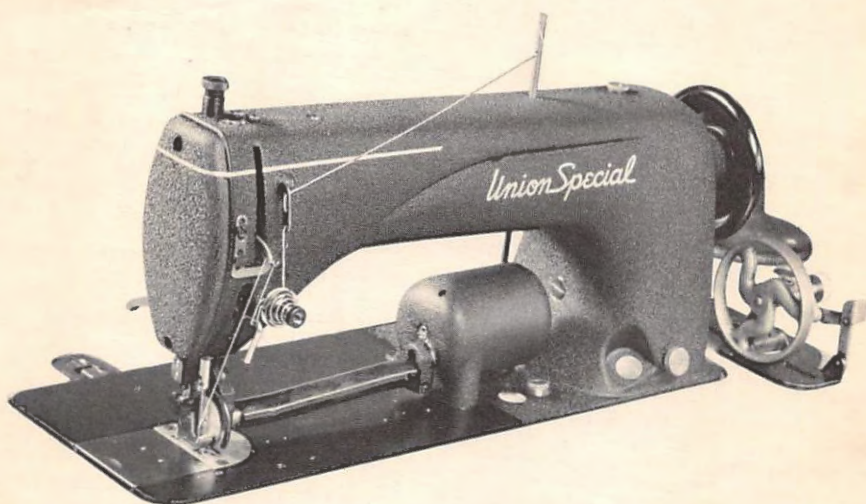
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STYLES 61300 HA & 61300 JA



STYLES 61300 KA & 61300 LA

FOREWORD

The dominating idea back of "Union Special" is to build the best industrial sewing machines in the world. The new high speed Streamlined Lockstitch machines are a pronounced achievement along these lines. All parts are made to precision gauges insuring complete interchangeability. A few of the outstanding new features are:

1. Streamlined design. Pleasing in appearance, this natural functional design provides greater stability and ruggedness, free from difficult-to-clean recesses.
2. Simplified oiling. Automatically supplies oil to lower main shaft bearings, feed rocker and feed lift bearings and not only eliminates all oil holes in cloth plate but also does away with hand lubrication commonly required below bed plate.
3. Acceleration. The new Streamlined Lockstitch accelerates twice as fast as previous models. This extremely rapid getaway means more productive sewing time on each machine every day.

It is our constant aim to furnish carefully prepared information that will enable the customer to secure all possible economies and advantages from the use of Union Specials. The following pages illustrate and describe parts for styles in Class 61300 Streamlined machines.

Additional catalogs, containing information relative to these machines, and which will be furnished on request, are listed below:

Catalog No. 29	
Third Edition	List of Miscellaneous
accessories and transmitter parts	
Catalog No. 45	Needle Manual
Catalog No. 72 C	Operators' and Mechanics' Instructions

In all manufacturing centers will be found Union Special representatives, who will cooperate with those who desire in planning and estimating their requirements.

UNION SPECIAL MACHINE COMPANY

Engineering Department

IDENTIFICATION OF MACHINES

Each Union Special carries a style number which is stamped in the name plate on the machine. Style numbers are classified as standard and special. Those which are standard have one or more letters suffixed, but never contain the letter "Z". Example: 61300 H. Style numbers which contain the letter "Z" are special.

Styles of machines similar in construction are grouped under a class number which differs from the style number in that it contains no letters. Example: 61300.

APPLICATION OF CATALOG

This catalog applies only to the standard styles of machines as listed herein. It can also be applied with discretion to the special machines in these classes.

STYLES OF MACHINES IN CLASS 61300 Streamlined Lockstitch

61300 HA Lockstitch, 1 9/64 inch needle bar travel, plain feed. Accessories No. 29480 AJ included. Plain edge guide No. 61203 or 61203 A and attaching screw No. 22551 A or three way edge guide No. 61303 E with attaching screw No. G26 will be furnished gratis when specified. All other guides and attachments are extra. (Specify feed dog, presser foot, throat plate, attachments, guides, stitches per inch, thread number, needle type and size).

61300 JA Same as Style 61300 HA except it has 1 13/64 inch needle bar travel.

61300 KA Lockstitch, 1 9/64 inch needle bar travel, same as Style 61300 HA except equipped with power driven top roller feed, stitch range 16 to 24 per inch. Accessories No. 29480 AJ included. Plain edge guide No. 61203 or 61203 A and attaching screw No. 22551 A or the three way edge guide No. 61303 E with the attaching screw No. G26 will be furnished gratis when specified. All other guides and attachments are extra. (Specify feed dog, presser foot, throat plate, top feed roller, attachments, guides, stitches per inch, thread number, needle type and size).

61300 LA Same as Style 61300 KA, except it has 1 13/64 inch needle bar travel.

NEEDLES

TYPE NUMBERS AND SIZES

Each needle has a type number and size number. The former denotes the kind of shank, point, length of groove, finish, and other details. The latter denotes the largest diameter of the blade, measured in thousandths of an inch across the eye, and is stamped in the needle shank. Collectively, the type number and the size number is the complete symbol.

To have orders promptly and accurately filled, the empty package, a sample needle, or the type and size number should be given. See marks on packages. An intelligent

NEEDLES

TYPE NUMBERS AND SIZES(Cont'd).

order would read as follows: "1000 Needles Type 180 Size 040". See Needle Manual Catalog No. 45 for full information regarding needles.

Needle type numbers containing the letter "Z", such as 180 ZB or 181 ZG, are special and must be ordered in quantities of 1000 or more.

The long blade needles Types 180, 180 F, 180 G, 180 H, 180 GA, and 2381 P are preferred for the heavier grades of work, and the short blade needles Types 180 A, 180 GB and 181 A, are preferred for the lighter grades of work.

Needle type 180 H must be used when sewing with silk or mercerized thread to help reduce fraying.

SELECTING THE SIZE OF THE NEEDLE

The strength requirement of the seam produced is largely dependent on the size of the thread employed. The quality of the work desired is largely dependent on the size of the needle employed. On heavy work, the penetration of which requires a sturdy needle, it is advisable to use a comparatively large size needle for a given size thread.

The following table shows the preferred size of needle for a given size and kind of thread. The choice, however, should give consideration to the factors referred to above, which may dictate the selection of a needle size slightly larger or smaller than the size specified.

Size of Cotton Thread	120	100	90	70	60	50	40	30	20	16
Size of Silk	0000	000	00	0	A	B	C	D	E	F
Size of Needles		022	026	032				048		060
	022	024	028	036	036	040	044	054	054	067

The following types and sizes are available:

Type No.	Description and Sizes
180	Round shank, round point, lockstitch, short length, ball eye, single groove, spotted, nickel plated- sizes 028, 032, 036, 040, 044, 048, 054, 060
180 A	Round shank, round point, lockstitch, short length, ball eye, single groove, spotted, short blade, nickel plated- sizes 032, 036, 038, 040, 044
180 B	Round shank, round point, lockstitch, short length, ball eye, single groove, spotted, standard blade diameter and width of groove and eye, oversize ball, chromium plated- size 040

NEEDLES

Type No.	Description and Sizes Cont'd.
180 C	Round shank, round point, lockstitch, short length, ball eye, ball point, single groove, spotted, nickel plated- sizes 032, 036, 038, 040, 044, 048
180 D	Round shank, round point, lockstitch, short length, ball eye, single groove, struck groove, spotted, nickel plated- sizes 036, 038, 040, 044, 048
180 F	Round shank, round point, lockstitch, short length, ball eye, single groove, spotted, undersize eye and groove, two step reduction, nickel plated- size 060
180 G	Round shank, round point, lockstitch, short length, ball eye, single groove, spotted, chromium plated- sizes 032, 036, 040, 044, 048, 054, 060
180 H	Round shank, round point, lockstitch, short length, ball eye, ball point, long point, single groove, spotted, chromium plated- sizes 028, 032, 036, 040, 044, 048, 054
180 K	Round shank, round point, lockstitch, short length, ball eye, ball point, long point, single groove, short blade, spotted, nickel plated- size 044
180 L	Round shank, round point, lockstitch, short length, ball eye, ball point, long point, single groove, struck groove, spotted, chromium plated- sizes 036, 044, 048, 054
180 GA	Round shank, round point, lockstitch, short length, ball eye, long point, single groove, spotted, chromium plated- sizes 032, 036, 040, 044, 048
180 GB	Round shank, round point, lockstitch, short length, ball eye, single groove, spotted, short blade, chromium plated- size 044
180 GD	Round shank, round point, lockstitch, short length, ball eye, single groove, struck groove, spotted chromium plated- sizes 040, 044
180 ZB	Round shank, round point, lockstitch, short length, ball eye, oversize eye and groove, one step increase, single groove, spotted, chromium plated- size 054
180 ZT	Round shank, round point, lockstitch, short length, ball eye, ball point, single groove, spotted, nickel plated- sizes 032, 044, 048
181	Round shank, round point, lockstitch, short length, single groove, spotted, nickel plated- sizes 026, 028, 030

NEEDLES

Type No.	Description and Sizes Cont'd.
181 A	Round shank, round point, lockstitch, short length, single groove, spotted, short blade, nickel plated- sizes 020, 022, 024, 026, 028, 030
181 ZG	Round shank, round point, lockstitch, short length, single groove, struck groove, short spot, chromium plated- sizes 044, 048
2381	Round shank, triangle point, lockstitch, short length, single groove, spotted, long point, nickel plated- size 060
2381 P	Round shank, triangle point, lockstitch, short length, single groove, spotted, long point, plain finish- size 060
2381 ZG	Round shank, triangle point, lockstitch, short length, single groove, spotted, long point, chromium plated- size 060

ORDERING REPAIR PARTS

PLATES

Grouped, according to scale, will be found illustrations of parts similar in appearance, and, to some extent, component parts that go in the same subdivision of the mechanism.

When a given design of part is made in two or more sizes, only one illustration is usually shown. In ordering these pieces, it is necessary that the additional information be furnished as requested under these illustrations.

LIST OF PARTS

Turning from the plates to the list of parts, the description of each part and its principal uses will be found. Always check the symbol against its description before ordering. It is not necessary to furnish the plate number.

When a part is used, or can be used, in all machines covered by this catalog, no specific use is mentioned in the description.

For convenience in ordering, minor parts such as screws, nuts, and similar articles are repeated after each major part.

(-) A dash in the "plate number" column of the list of parts denotes the absence of an illustration.

(*) A double dagger in the "symbol to order by" column denotes that the component parts cannot be furnished separately.

ORDERING REPAIR PARTS

IDENTIFYING PARTS

Where the construction permits, each part is stamped with its part number. Some of the smaller parts are stamped with an identification letter to distinguish them from parts similar in appearance.

All part numbers represent the same part, regardless of the catalog in which they appear.

SUPPLIES

All supplies, including taps, reamers, belting, belt hooks, belt fasteners, belt pliers, screw drivers, wrenches and powdered oil stone will be promptly furnished.

USE GENUINE NEEDLES AND REPAIR PARTS

Success in the operation of these machines can be secured only by the use of genuine Union Special Needles and Repair Parts as furnished by the Union Special Machine Company, its subsidiaries and authorized distributors. Obviously it is to our interest to maintain the reputation of Union Specials by furnishing the very best goods obtainable. They are designed according to the most approved scientific principles, and are made with the utmost precision. The maximum efficiency and durability are assured.

Genuine needles are put up in packages marked at the top "Trade 'UNION SPECIAL' Mark". Genuine repair parts are stamped with a reproduction of the familiar Union Special padlocks.

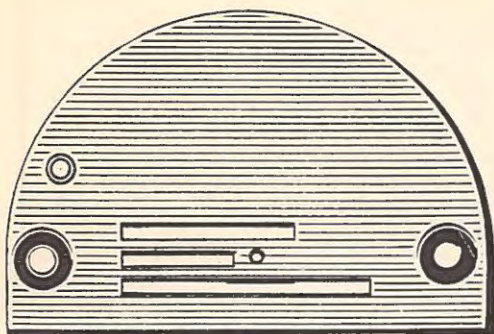


Each trade mark is your guarantee of the highest quality in materials and workmanship.

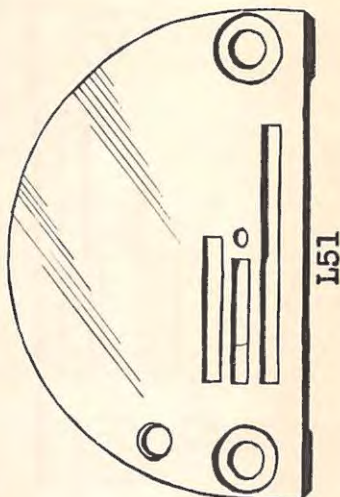
TERMS

Prices are strictly "net cash" and are subject to change without notice. Express and freight shipments are forwarded at the buyer's risk, F.O.B. shipping point. Parcel post shipments are insured unless otherwise directed. A charge is made to cover the postage and insurance.

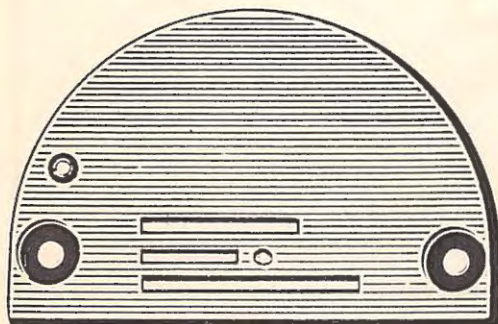
Plate No. 1 - Full Size



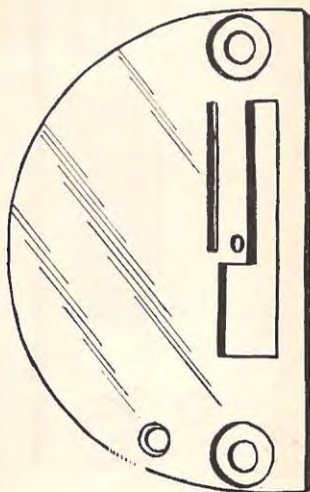
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Specify Diameter
of Needle Hole



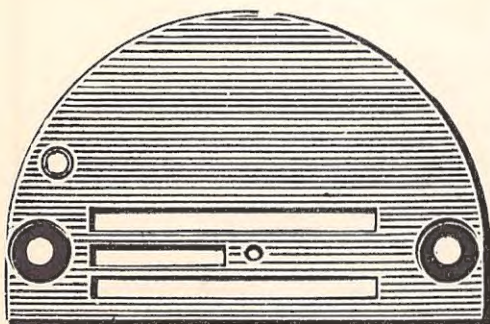
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61324
Specify Diameter
of Needle Hole

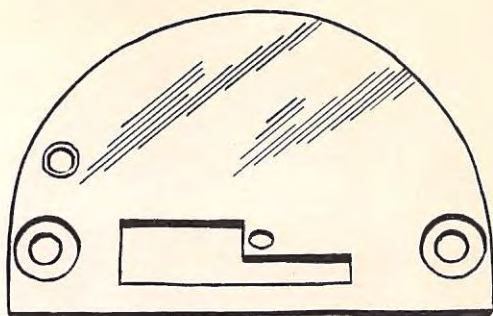
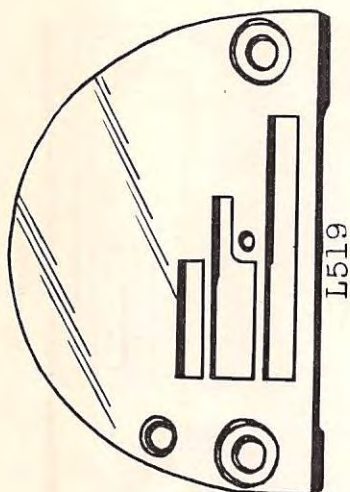


L28

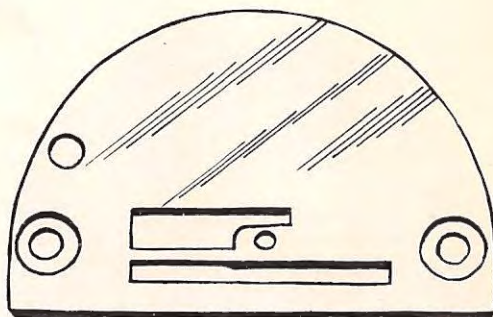


61324C
Specify Diameter
of Needle Hole

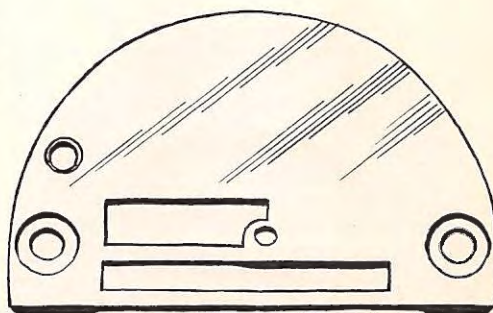
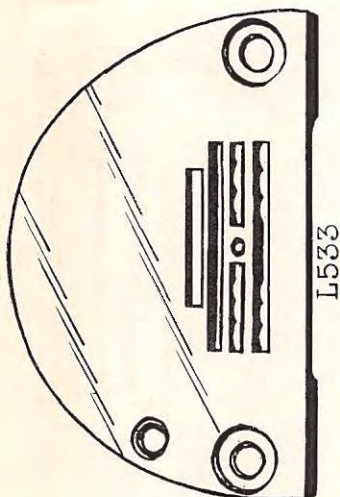
Plate No. 2 - Full Size



61324 P
Specify Diameter
of Needle Hole

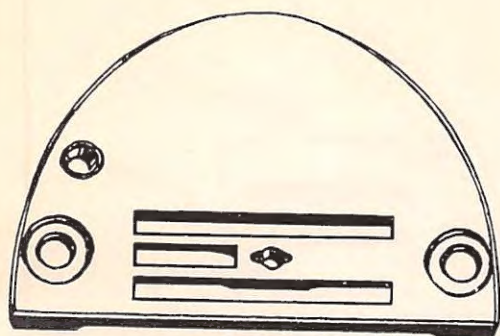


61324 F
Specify Diameter
of Needle Hole

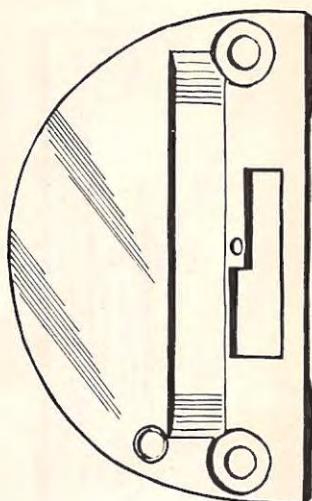


61324E
Specify Diameter
of
Needle Hole

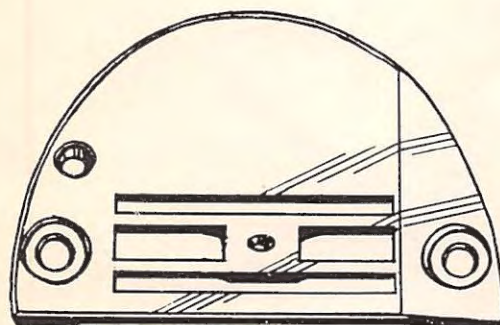
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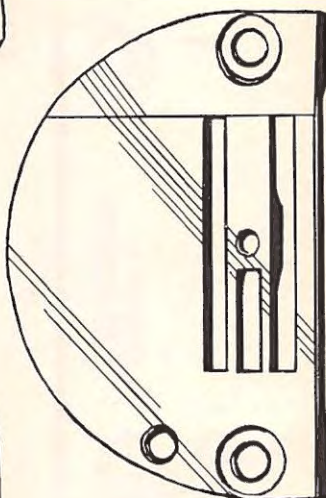
61324 G
Specify Diameter
of Needle Hole



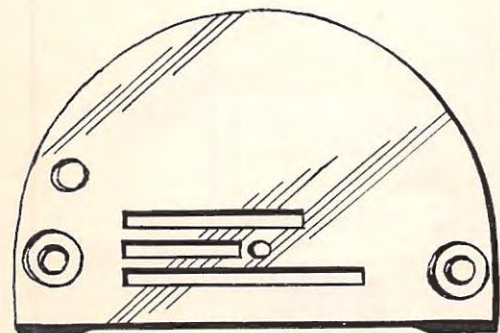
L322



61324 J
Specify Diameter
of Needle Hole



L675



61324 N
Specify Diameter
of Needle Hole

Plate No. 4 - Full Size

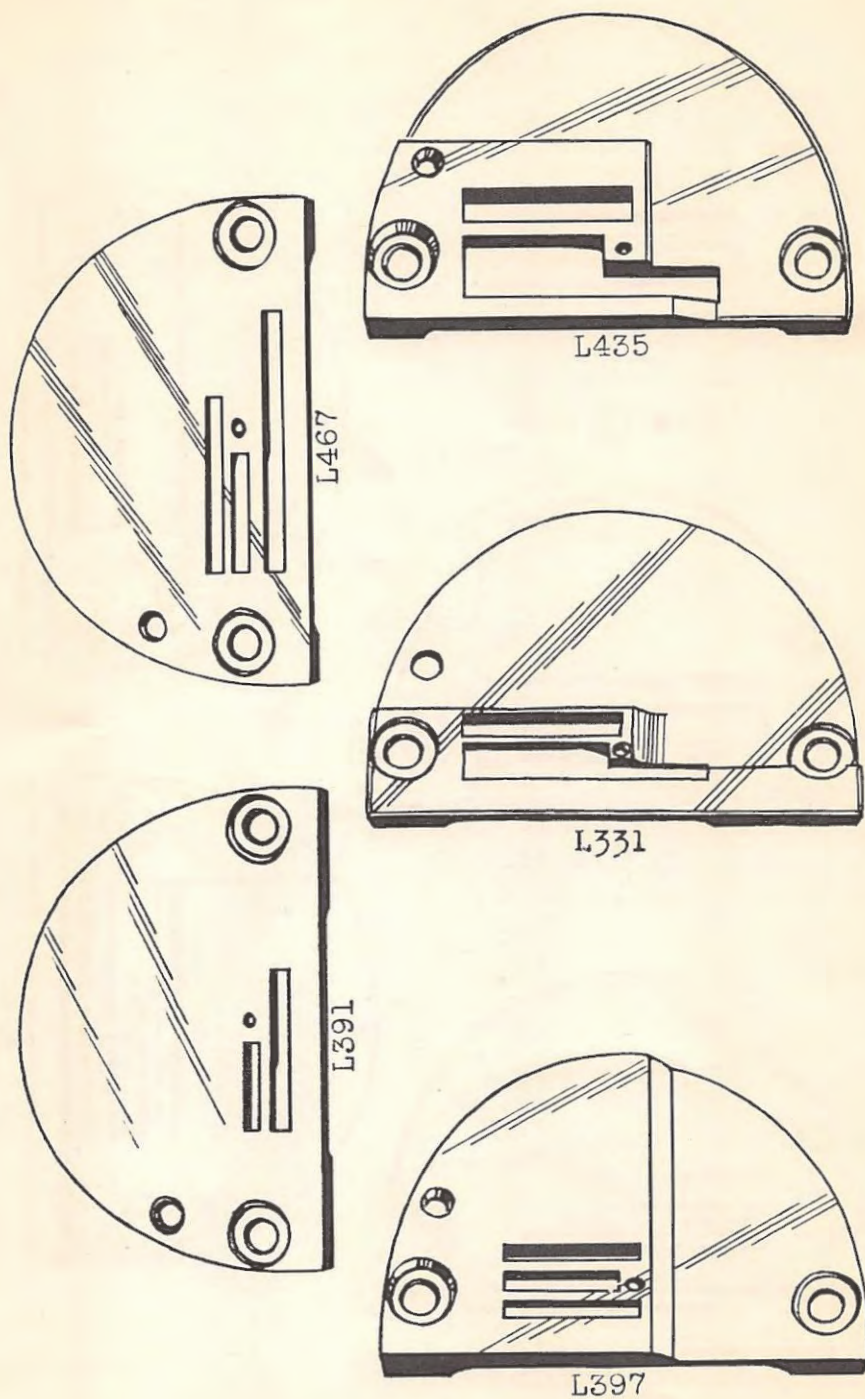
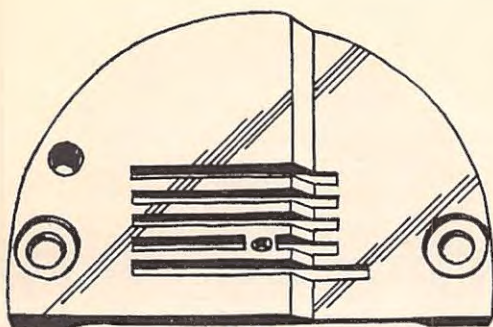
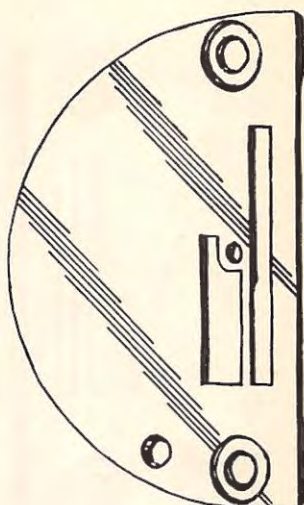


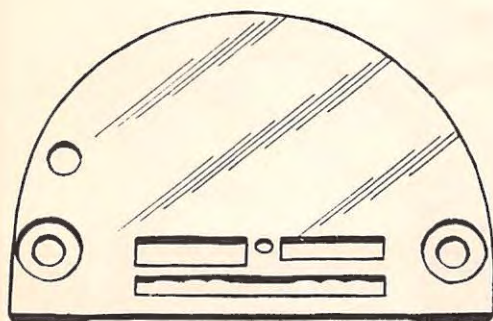
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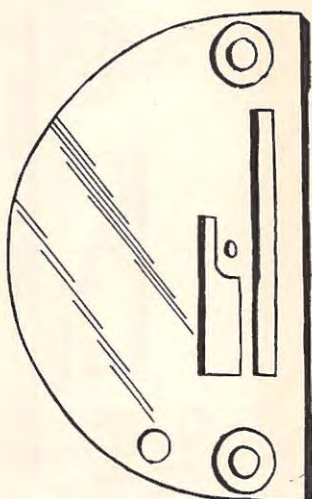
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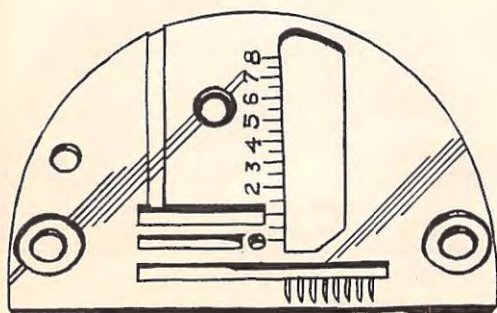
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61224 E
Specify Diameter
of Needle Hole

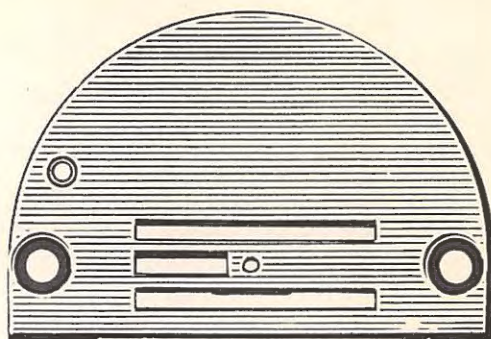
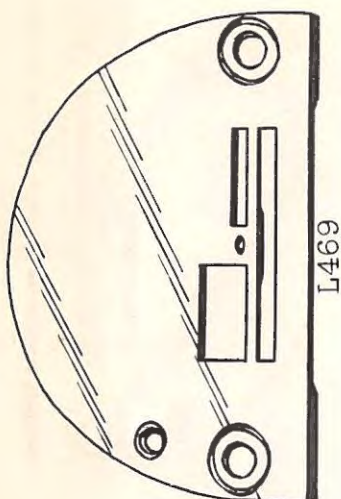


L287

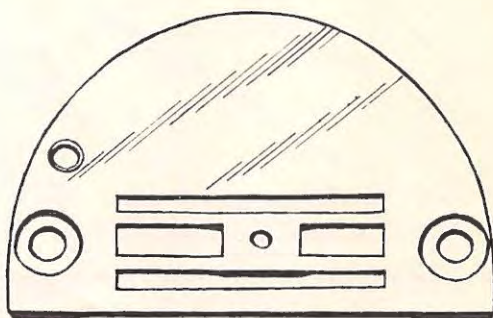
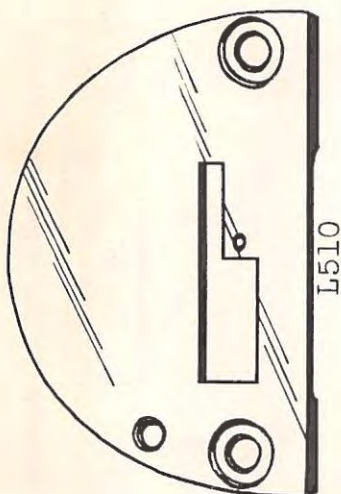


L314

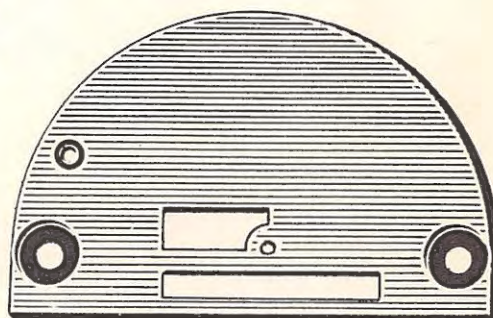
Plate No. 6 - Full Size



61324D
Specify Diameter
of Needle Hole

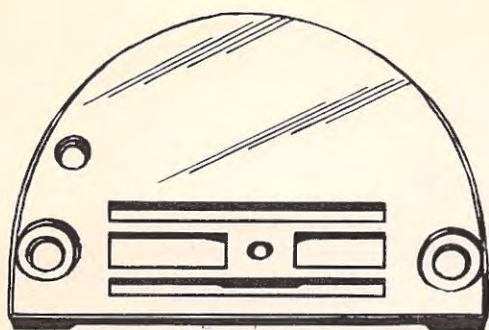


61324 L
Specify Diameter
of Needle Hole

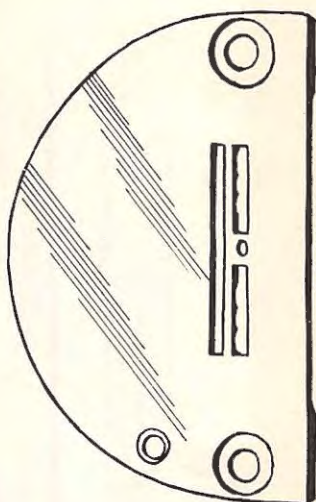


61324B
Specify Diameter
of Needle Hole

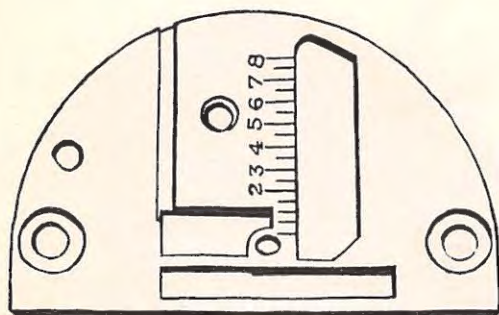
Plate No. 7 - Full Size



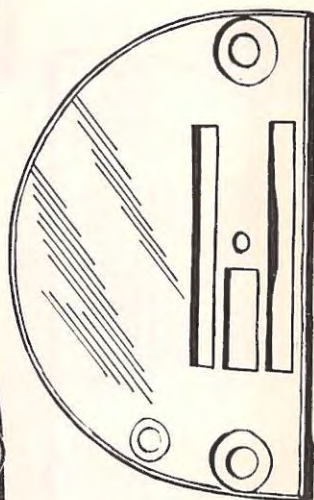
61324 H
Specify Diameter
of Needle Hole



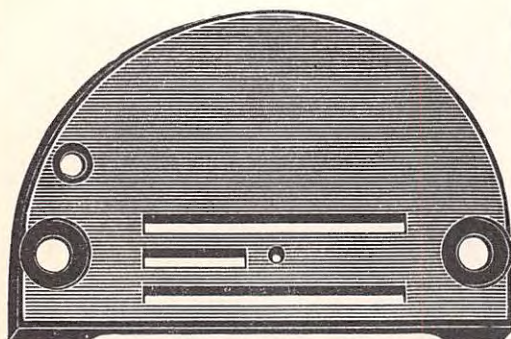
L101



61224D
Specify Diameter
of Needle Hole



L134



61324A
Specify Diameter
of Needle Hole

Plate No. 8 - Full Size

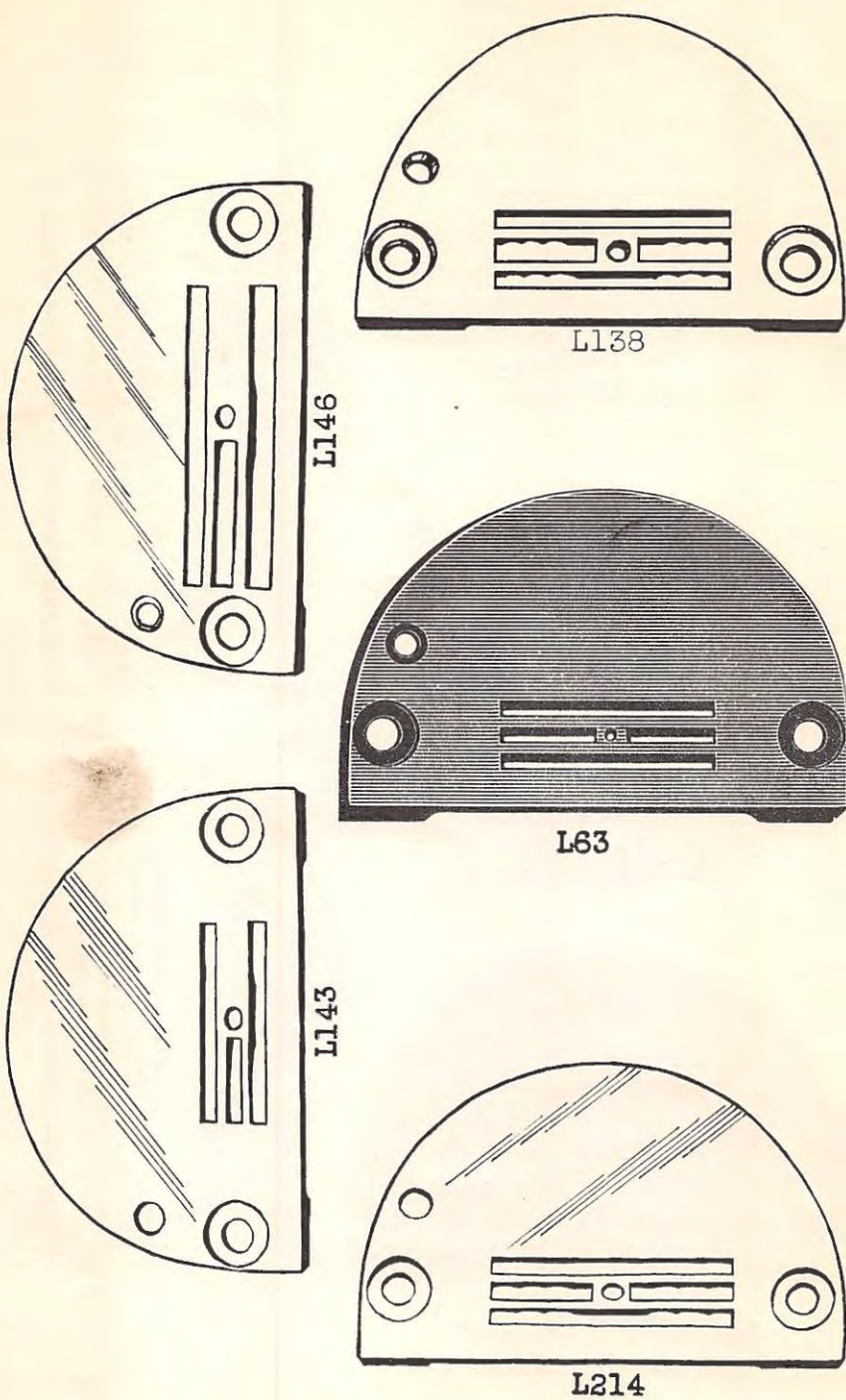
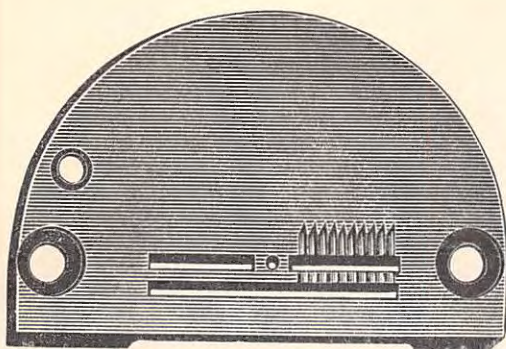
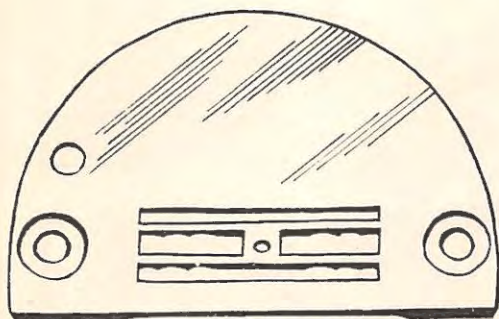
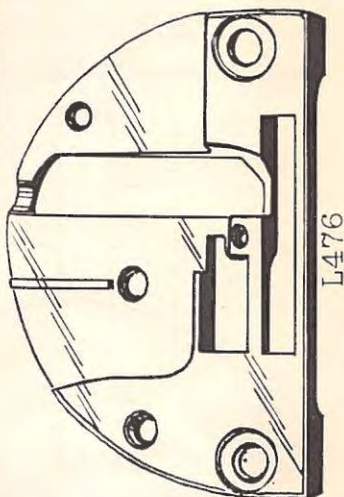


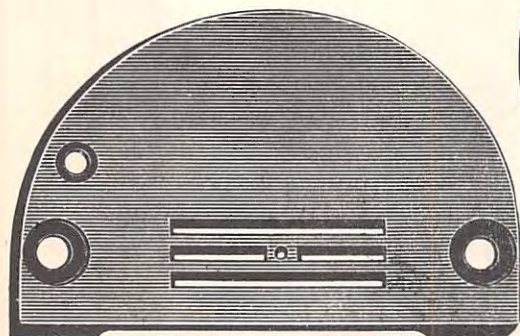
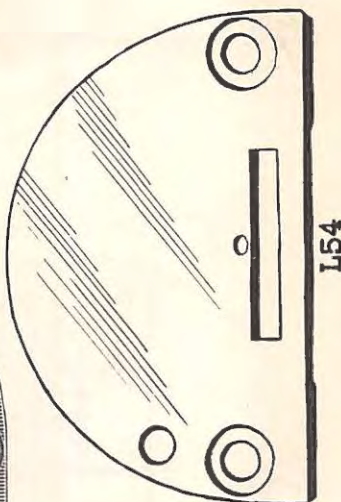
Plate No. 9 - Full Size



61224B
Specify Diameter
of Needle Hole

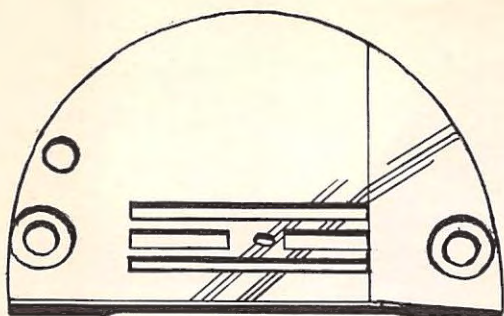


61224 F
Specify Diameter
of Needle Hole

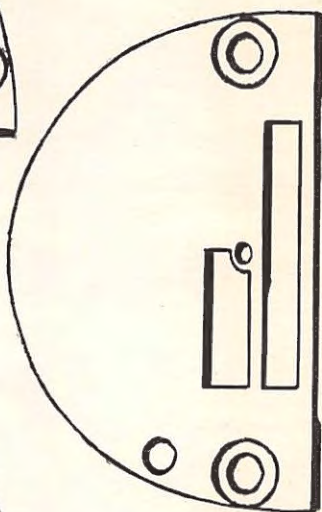


61224C
Specify Diameter
of Needle Hole

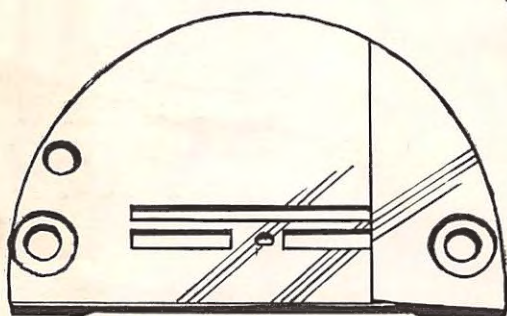
Plate No. 10 - Full Size



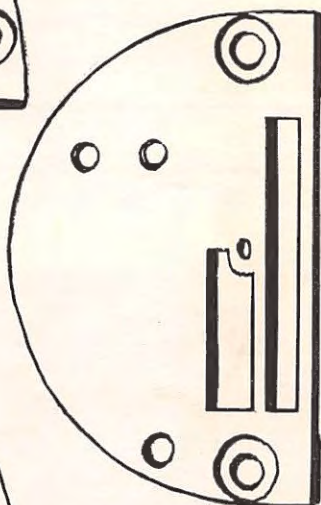
L932



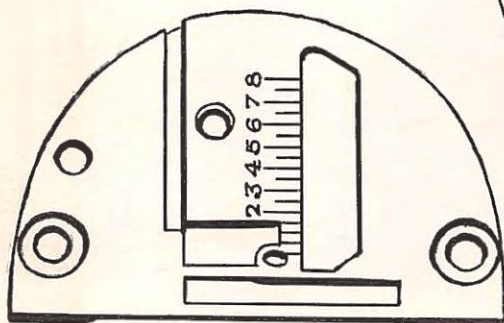
L946



L934



L936



L958

Plate No. 11 - Full Size

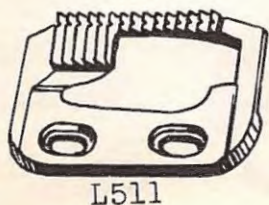
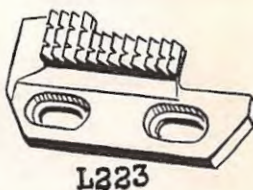
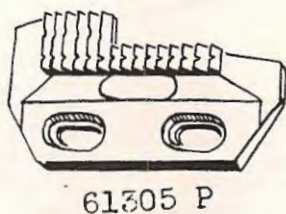
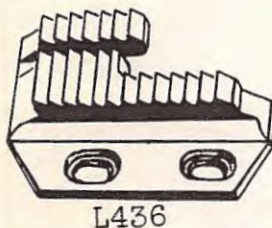
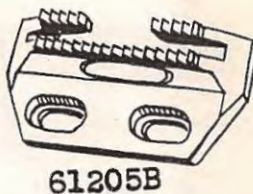
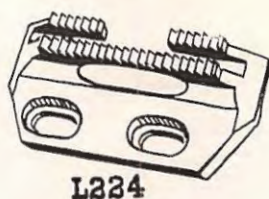
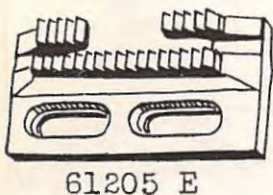
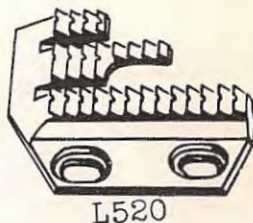
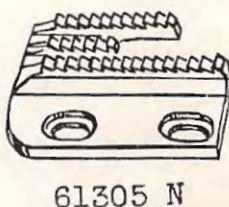
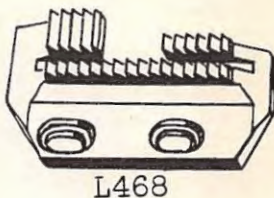
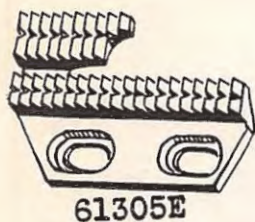
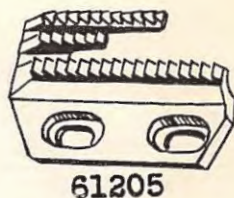
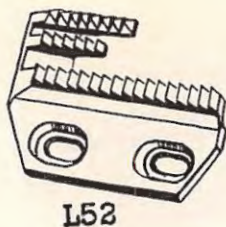
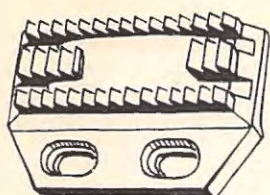
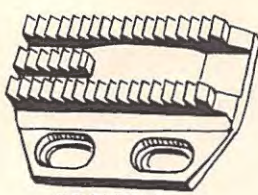


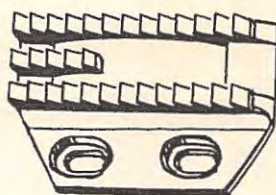
Plate No. 12 - Full Size



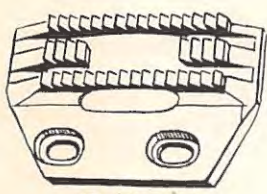
61305 M



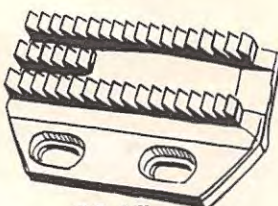
61305C



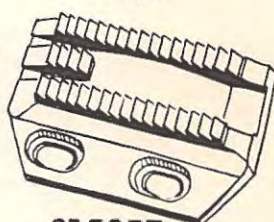
L297



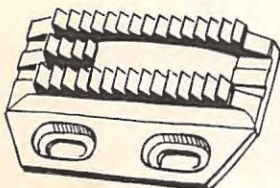
61205 D



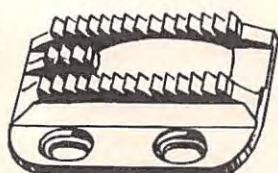
L147



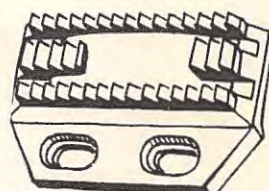
61305F



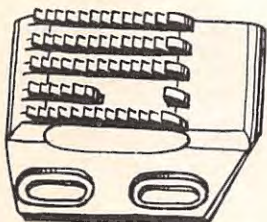
61305D



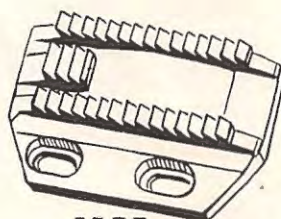
61305 J



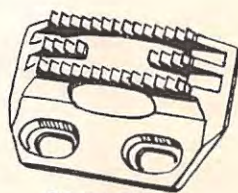
61305 K



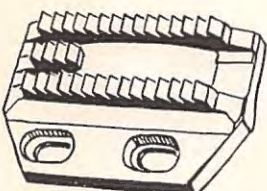
L279



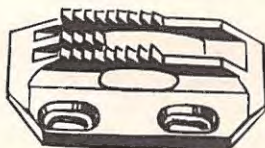
L135



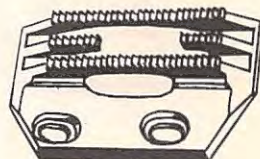
61205A



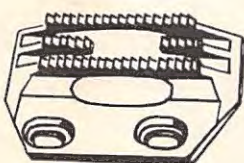
61305A



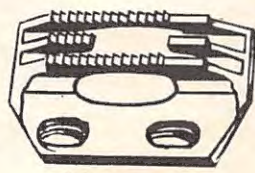
L206



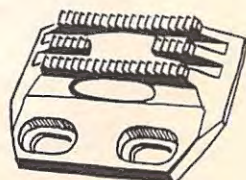
L389



L534

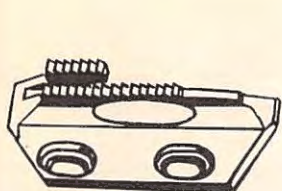


61205 CA

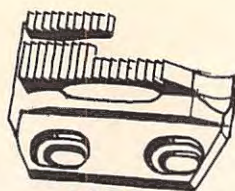


61205C

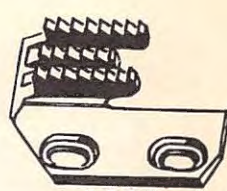
Plate No. 13 - Full Size



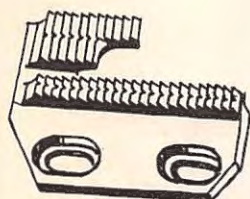
L369



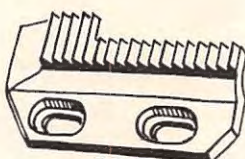
L332



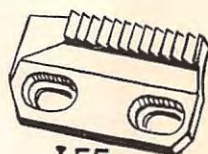
L398



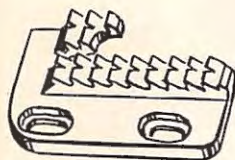
L316



L29



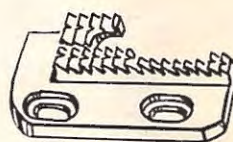
L55



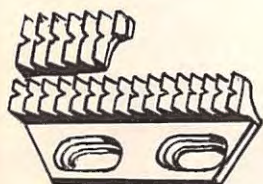
L659



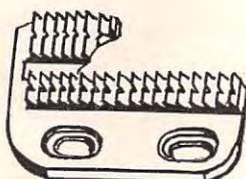
61305 H



L877



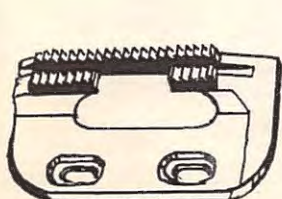
L937



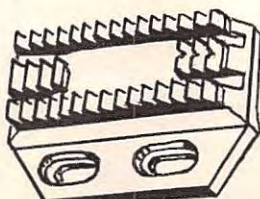
L947



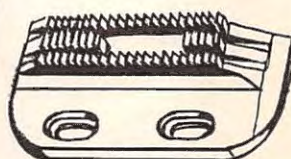
L916



L935



L959



L933

Plate No. 14 - Full Size

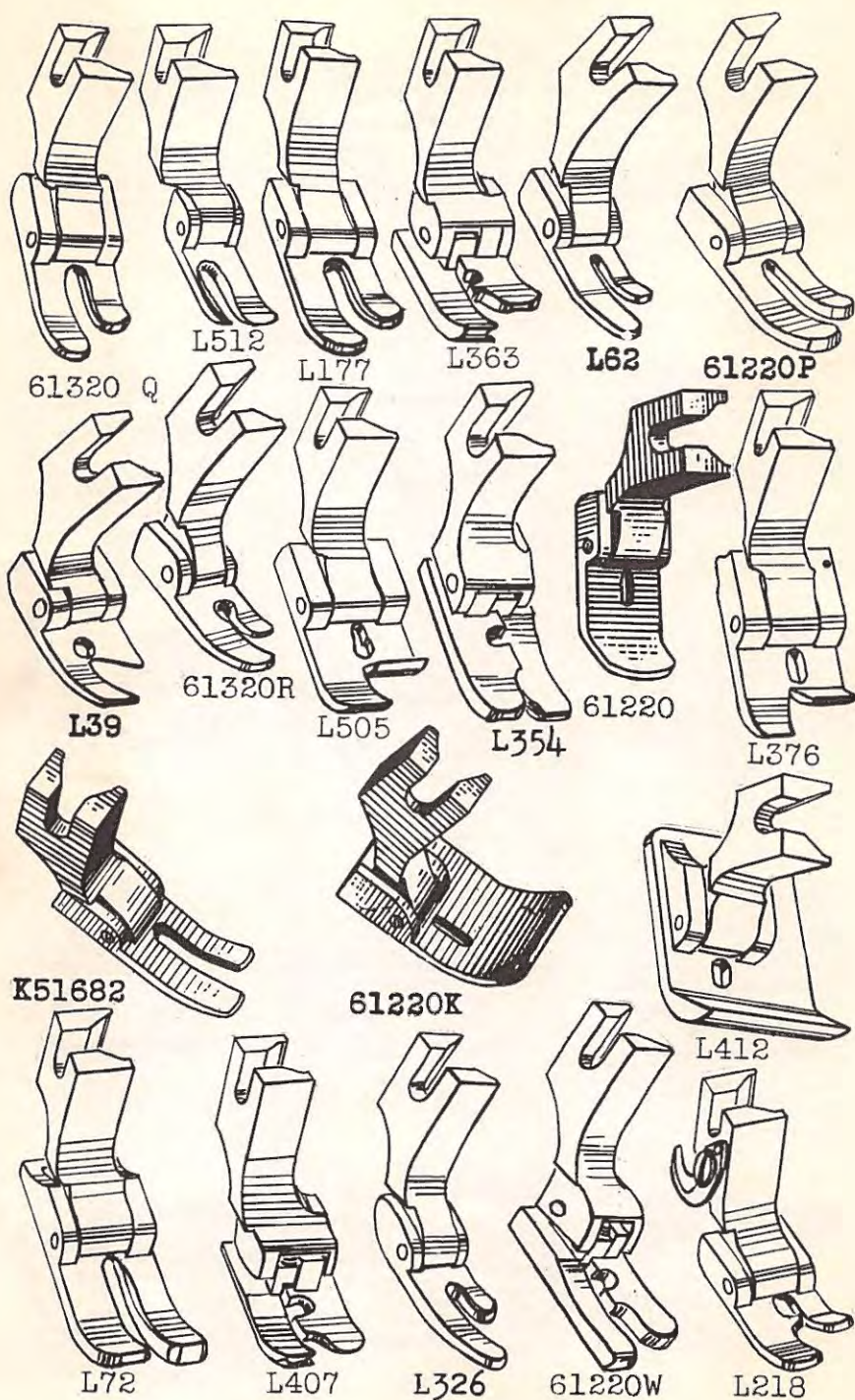
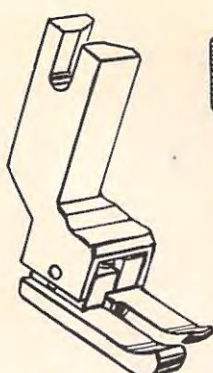


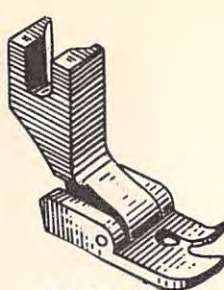
Plate No. 15 - Full Size



L586



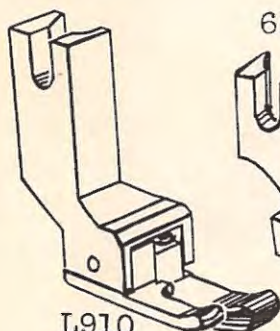
61320 Y



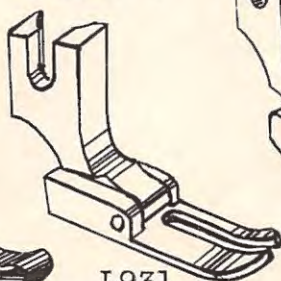
61220F



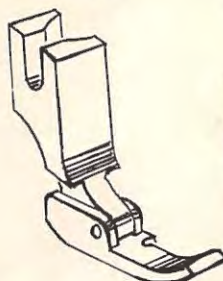
K51665



L910



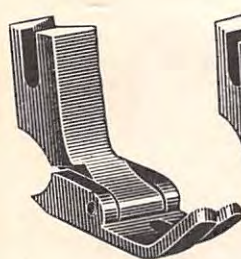
L931



L957



61320J



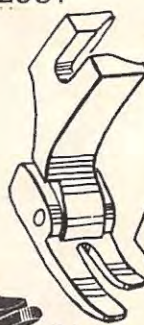
61320A



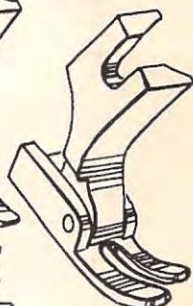
61220J



61220A



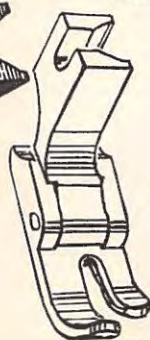
L126



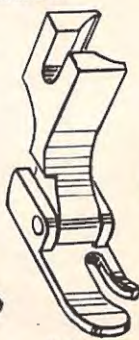
L195



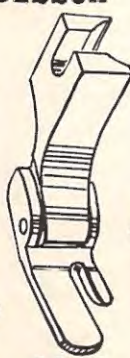
L8



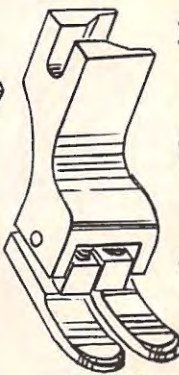
L527



L432



L136



L382



L95

Plate No. 16 - Full Size

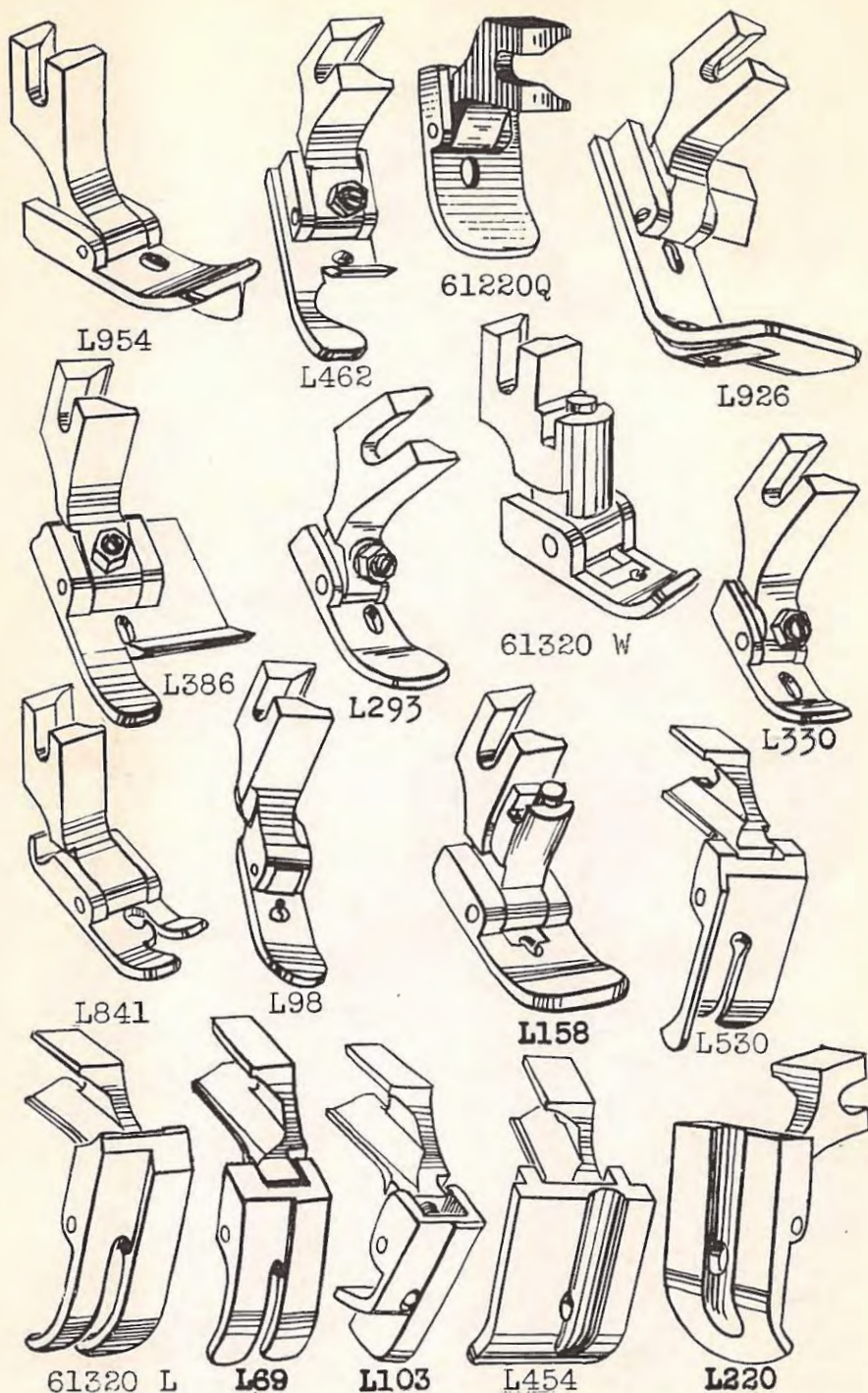
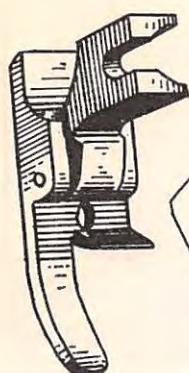
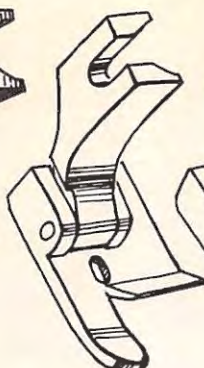


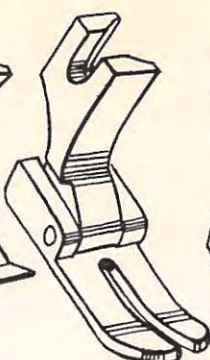
Plate No. 17 - Full Size



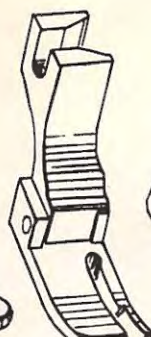
61320C



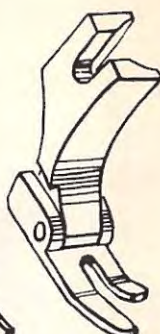
L49



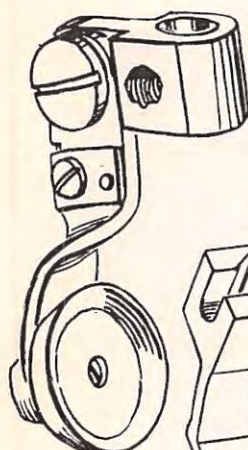
61320 S



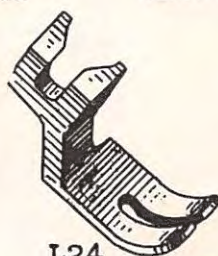
L507



K51687



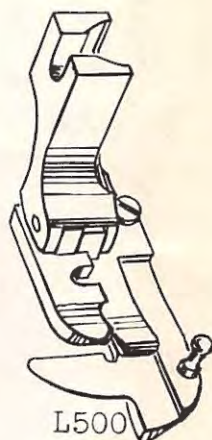
L46



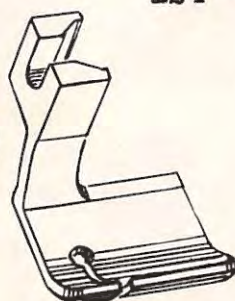
L24



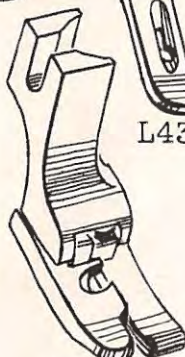
L430



L500



L434



61220S



L374



L290



L53



L828



L205



61220 AB

Plate No. 18 - Full Size

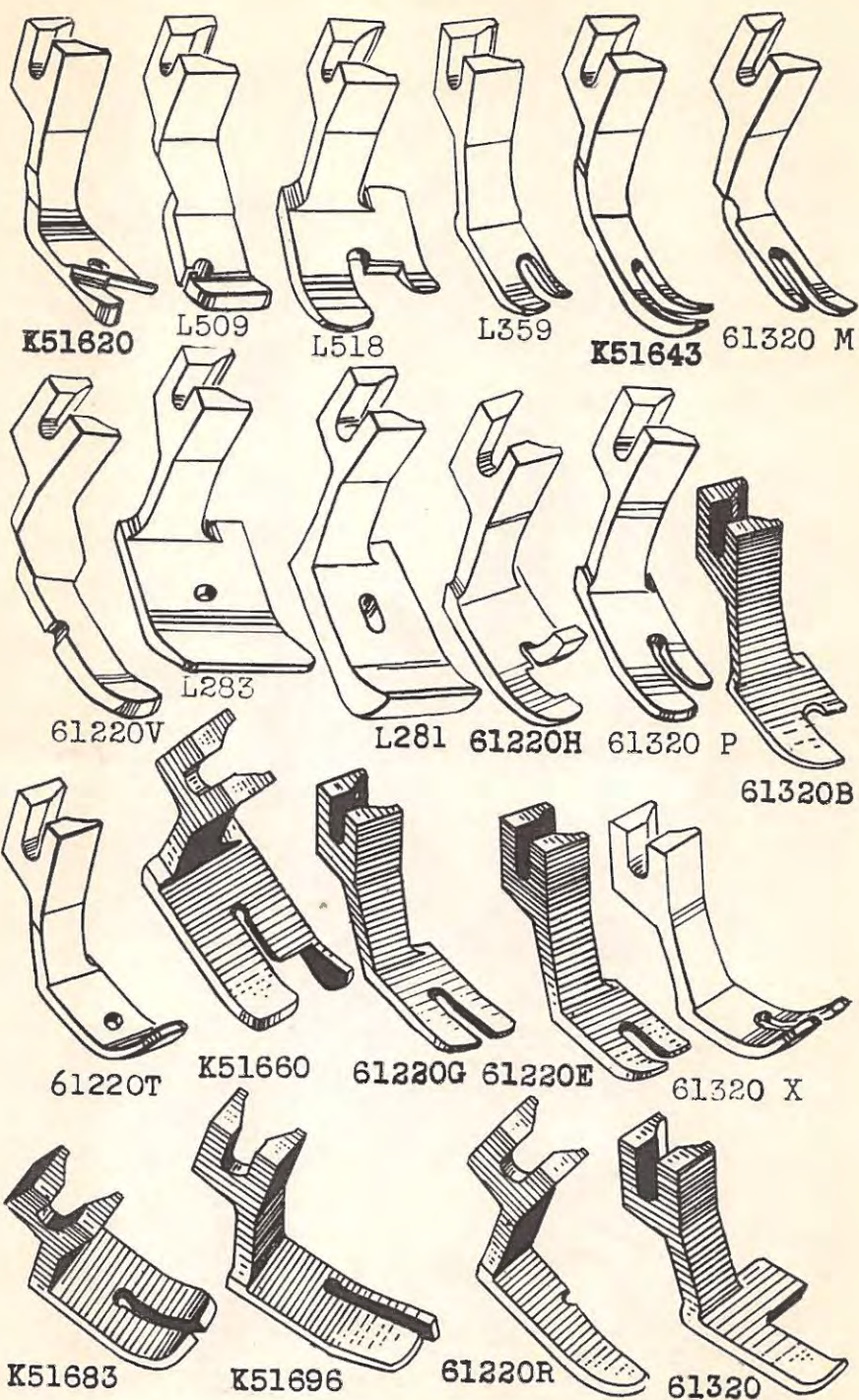


Plate No. 19 - Full Size

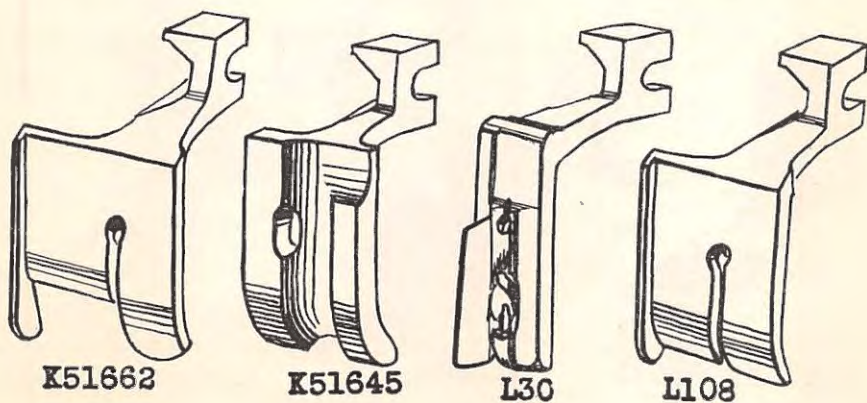
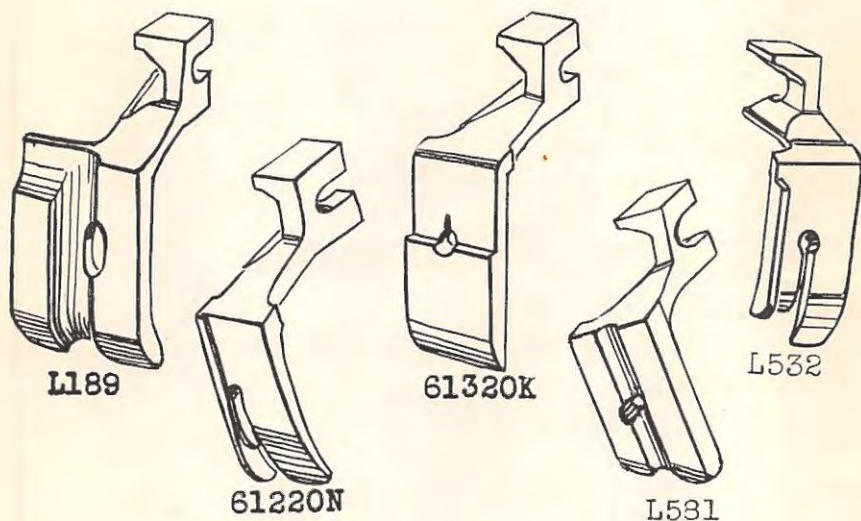
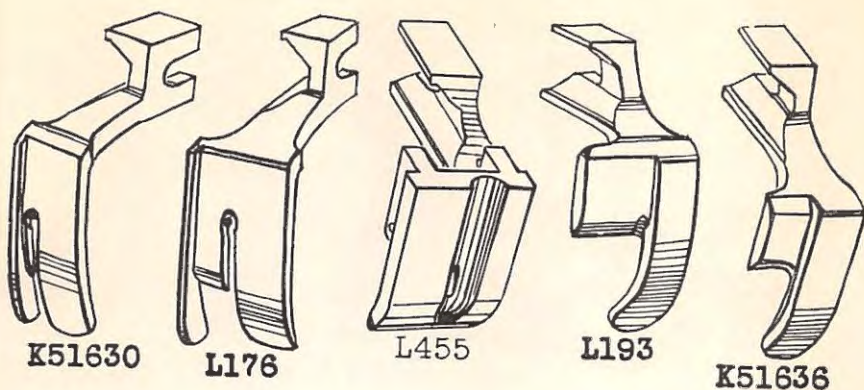


Plate No. 20 - Full Size



L383



61320F



61220 U



L403



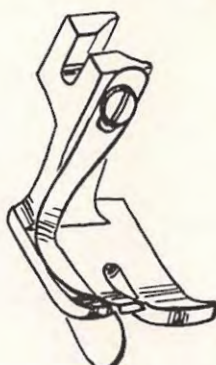
61320 V



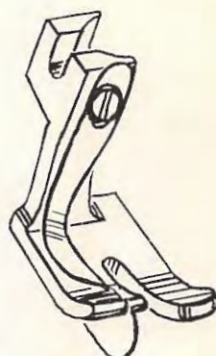
61220 AC



61320 U



L336



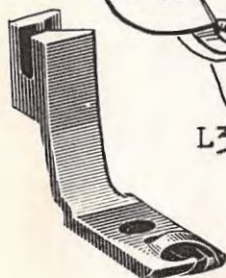
L637



L338



61320E



61220B
Specify Width

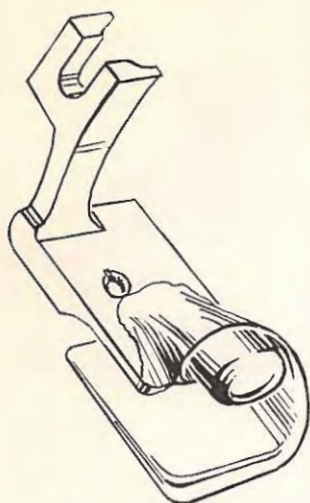


61320H

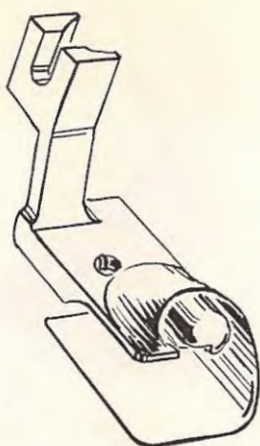


61220L
Specify Width

Plate No. 21 - Full Size



L836



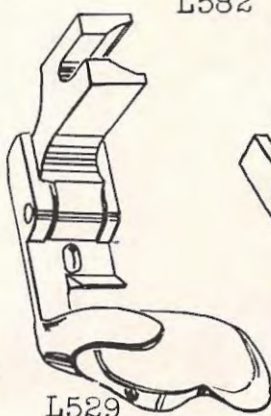
L582



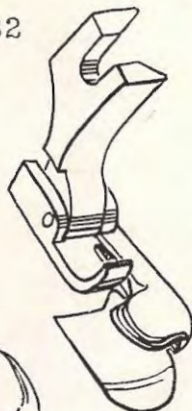
L139



L743



L529



L71



L9



L246



L473



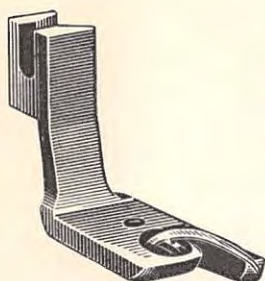
L15



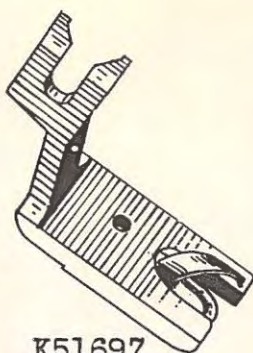
61230M

Specify Width

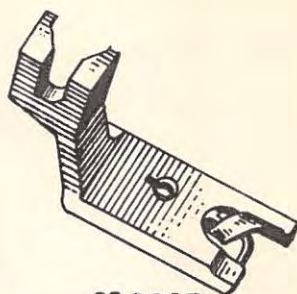
Plate No. 22 - Full Size



61220C
Specify Width



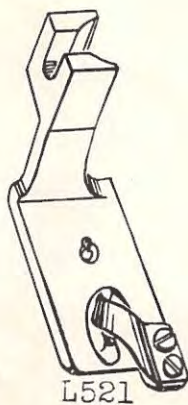
K51697



61220D
Specify Width



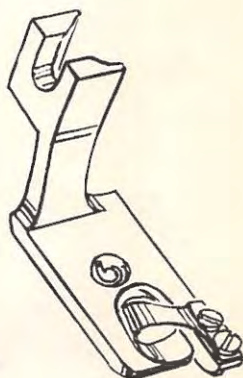
L756



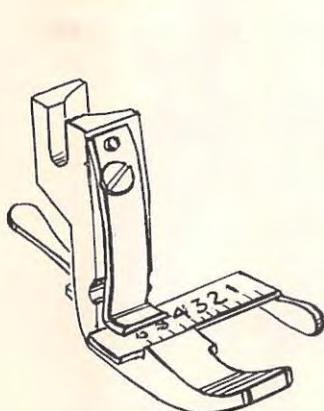
L521



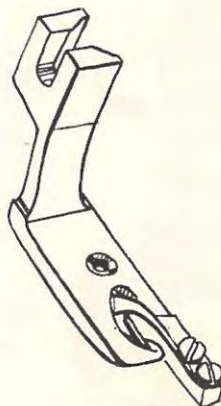
L292



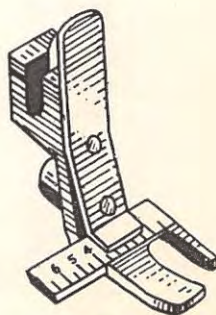
L868



61320 N

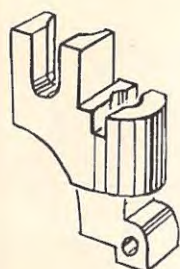


61220 AA

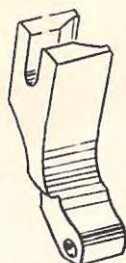


61320D

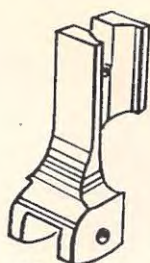
Plate No. 23 - Full Size



61330 X



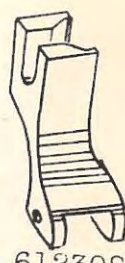
61330



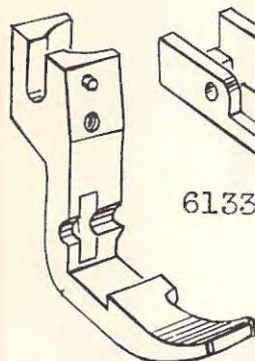
61230X



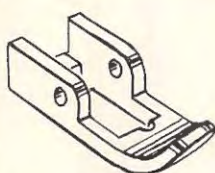
61230D



61230S



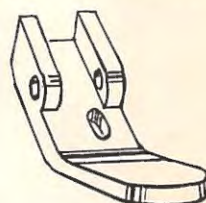
61330 M



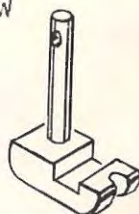
61330 W



61330 S



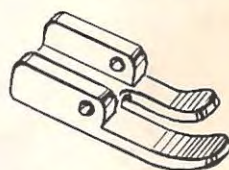
61330 Y



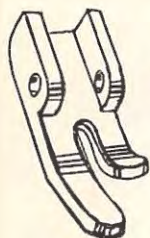
61330 V



61230V



61330 R



61330 Z



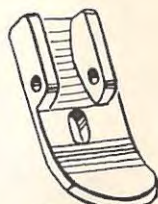
61330A



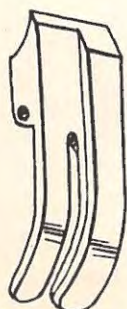
61230E



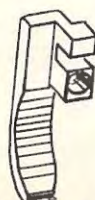
61230L



61230Q



61330 L



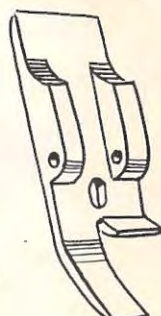
61230W



61230M

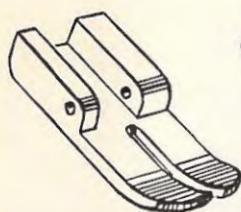


61230F

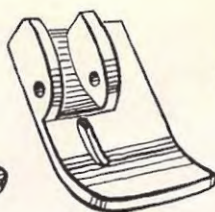


61330C

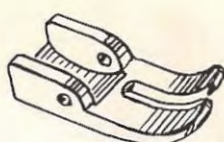
Plate No. 24 - Full Size



61330 T



61230K



L554



L452



L267



L261



L263



L272



L254



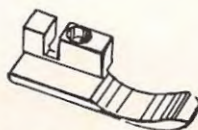
L264



L271



L262



L646



L371



L594



L683



61230 U



61230J



61330H



L357



61330E



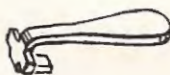
1741B



61330B
Specify
Length



61330F



61330 P



1580G
Specify
Diameter
of
Roller

Plate No. 25 - Full Size

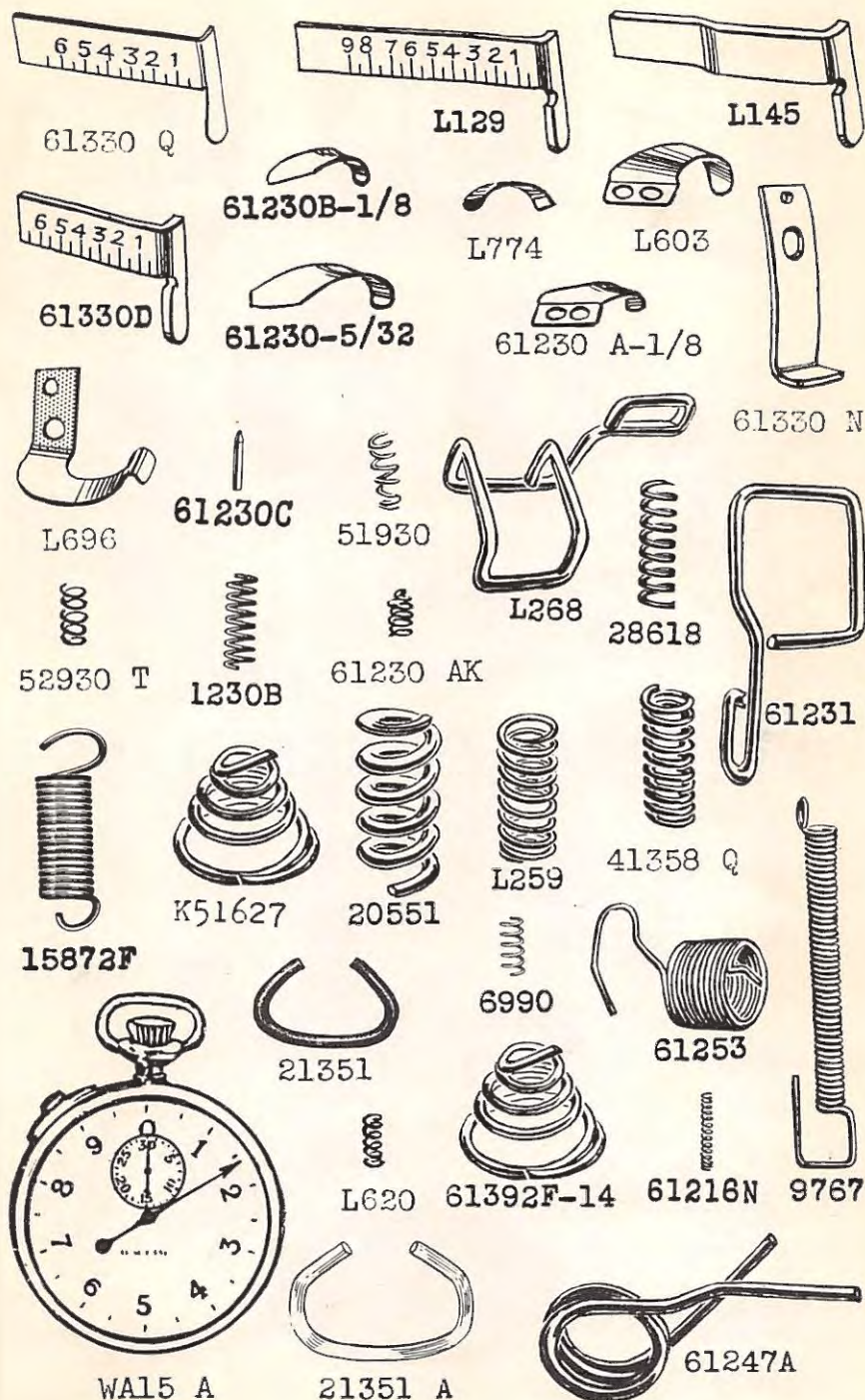
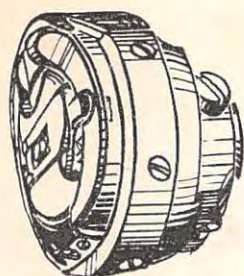
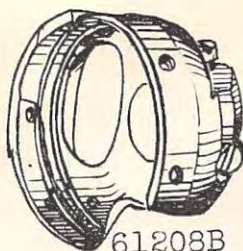


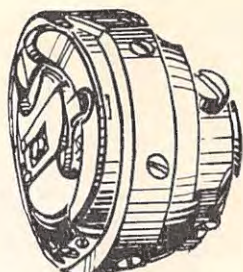
Plate No. 26 - Full Size



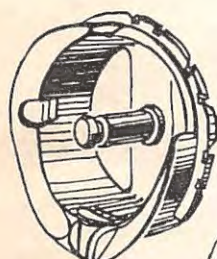
29474B



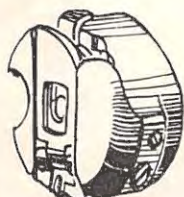
61208B



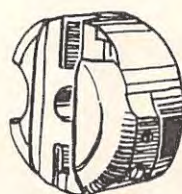
L628



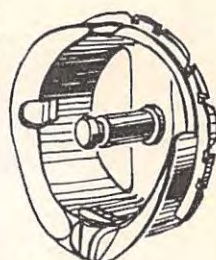
61214



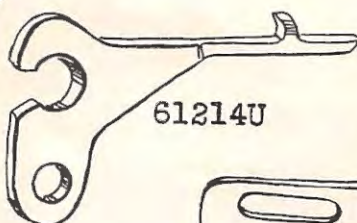
61213



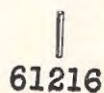
61213N



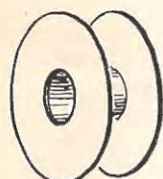
L629



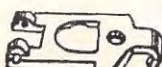
61214U



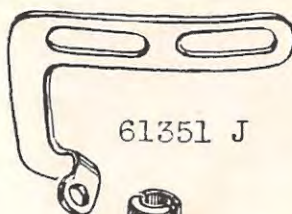
61216



61212



61215



61351 J



61271



61214N



61215N



61375



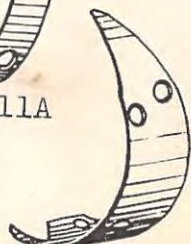
61211A



61374



61376



61210 B

Plate No. 27 - Full Size



Plate No. 28 - Full Size

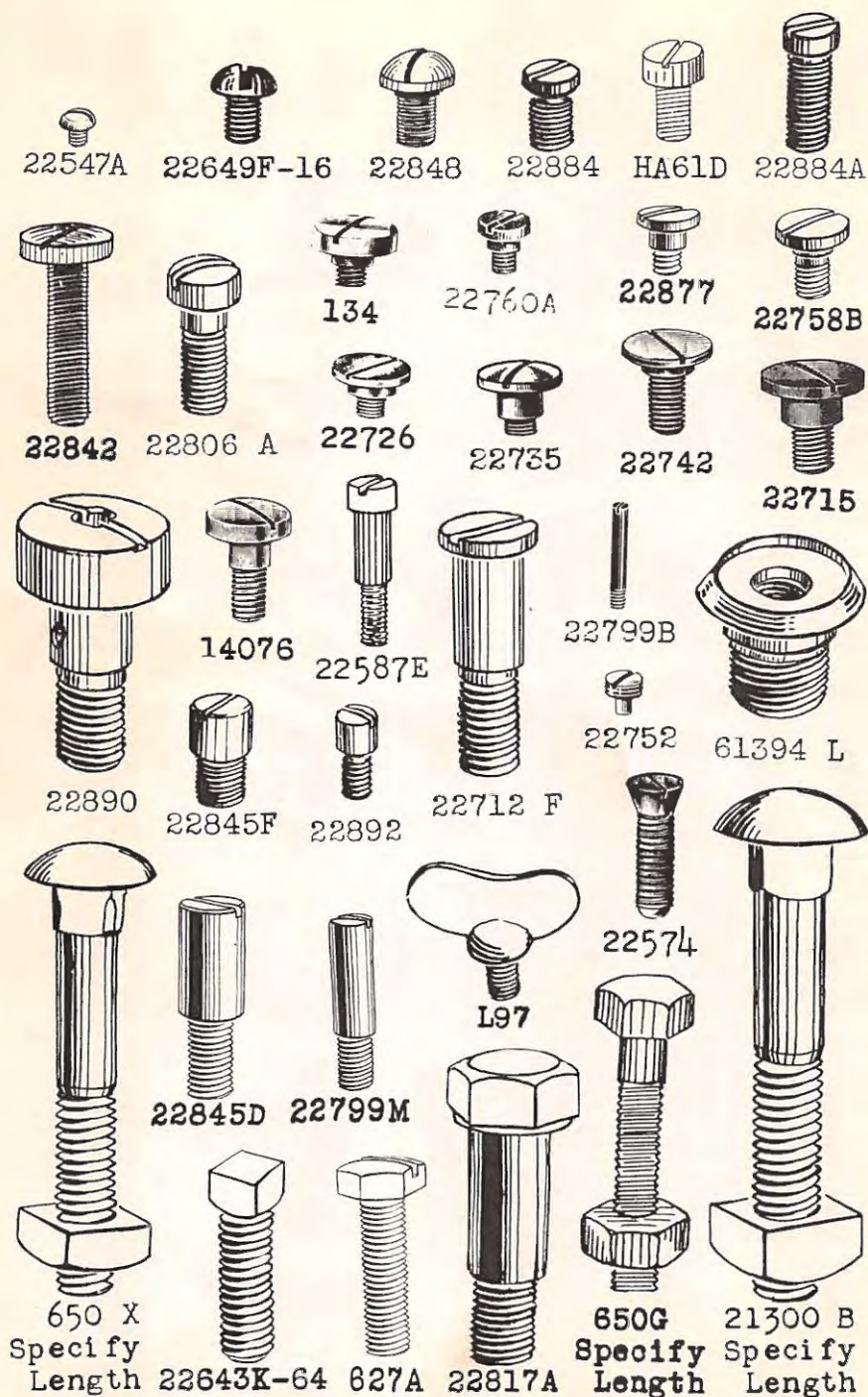


Plate No. 29 - Full Size

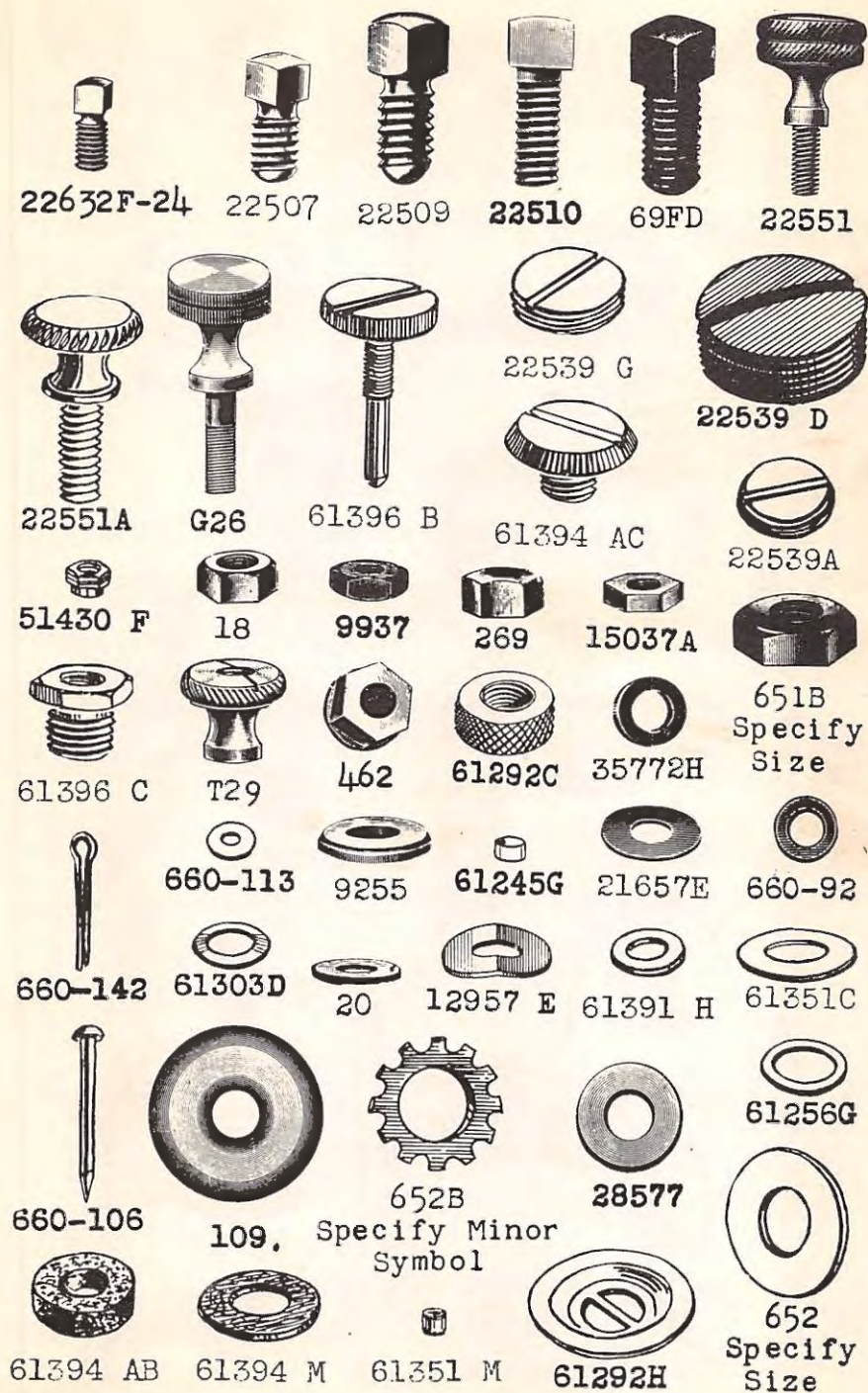
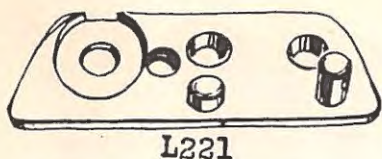


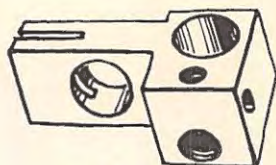
Plate No. 30 - Full Size



L221



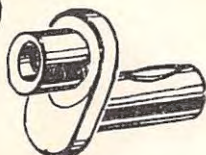
61218A



61259A



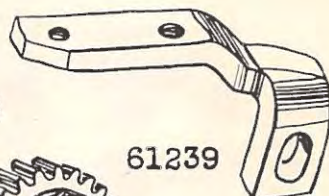
61255



61252J



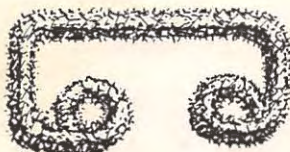
61267G



61239



L256



61336 Y



61244



61246A



61393 C



61267



61351 K



61396 D



61349G



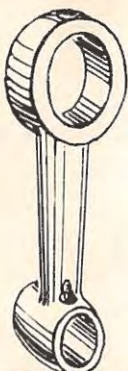
666-5



666-20



666-96



61255H



61349



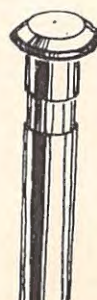
61233N



L255



61350



61251D

Plate No. 31 - Full Size

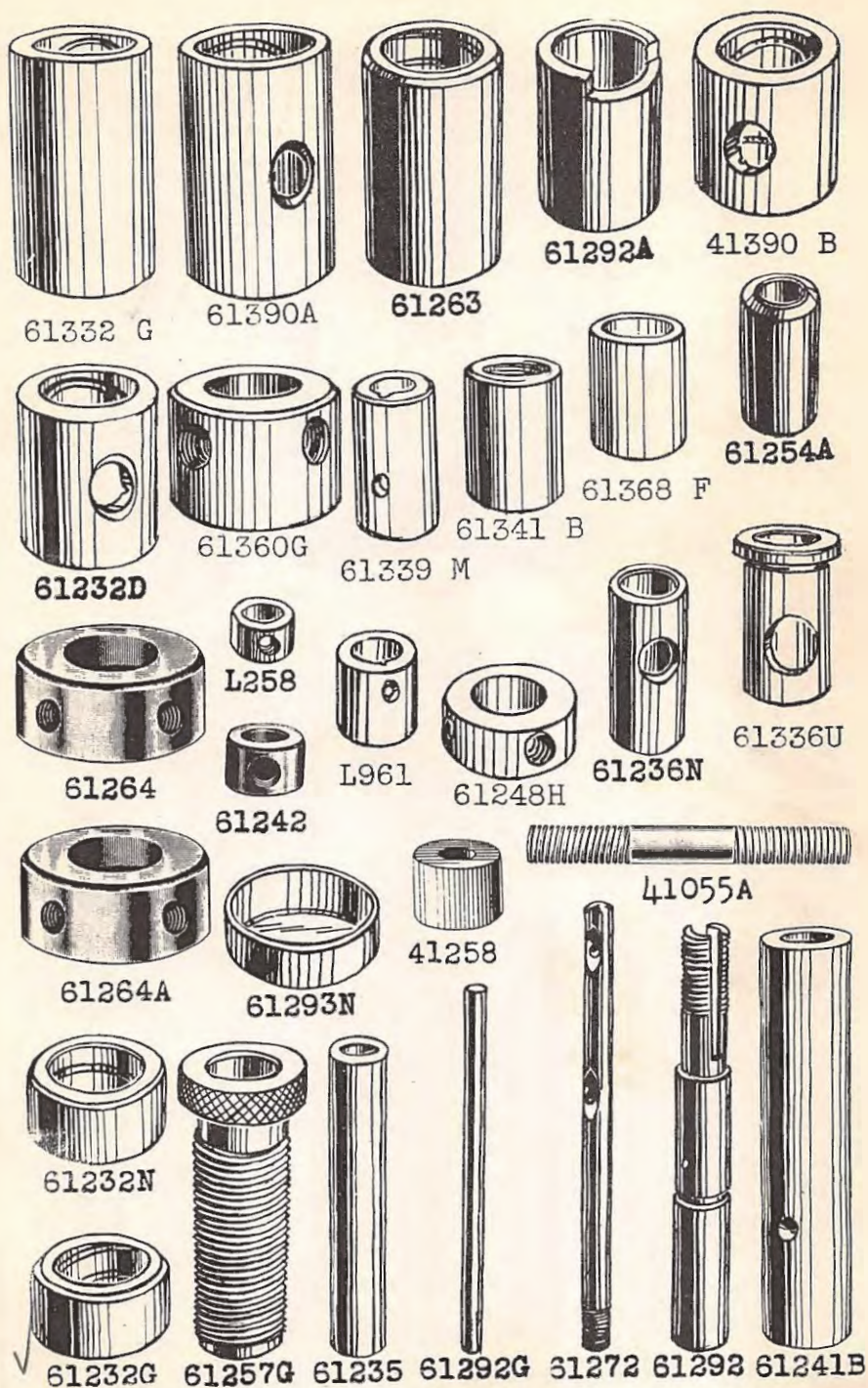


Plate No. 32 - Full Size

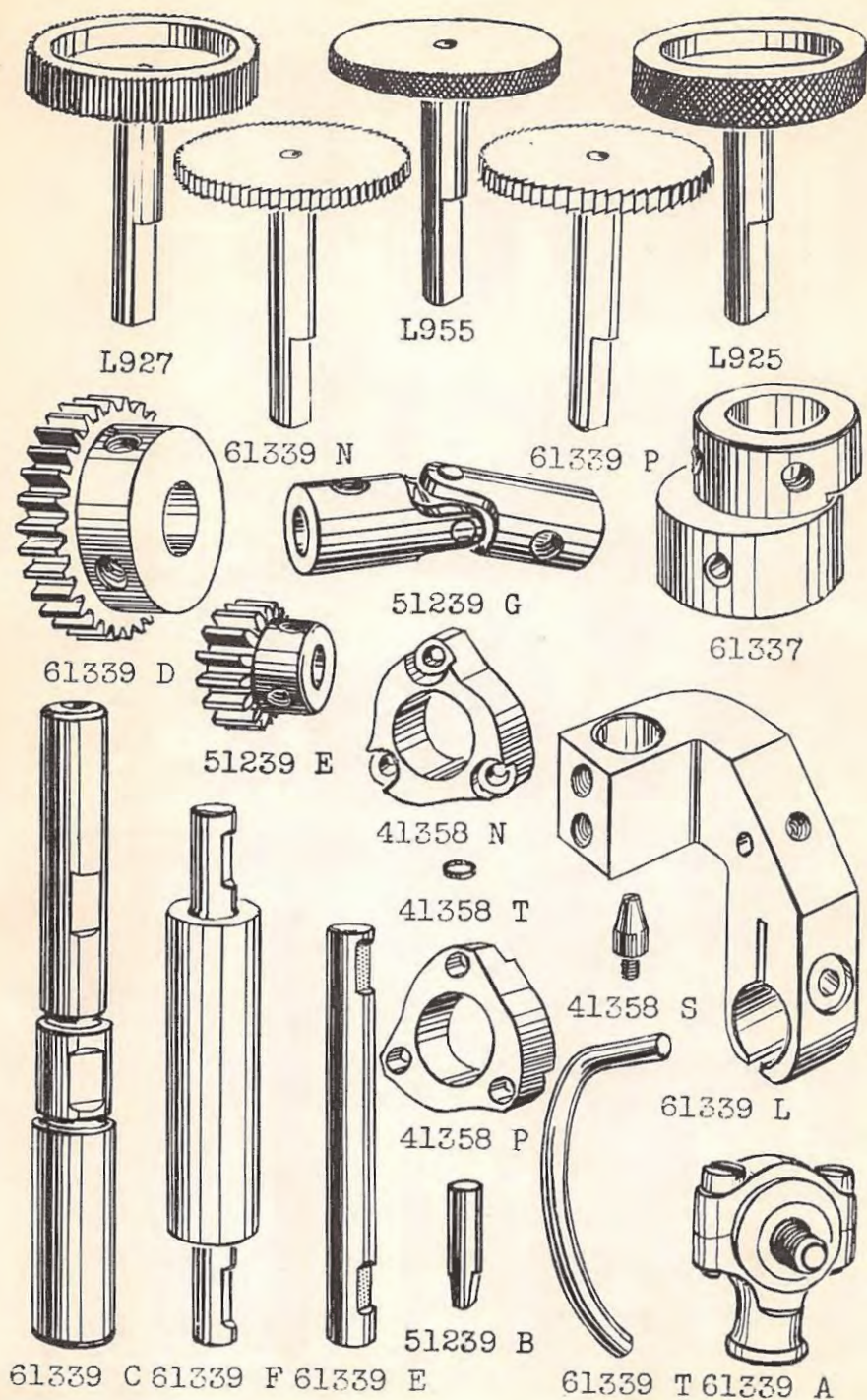
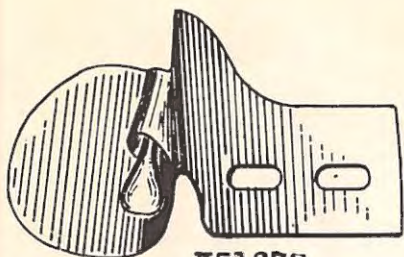
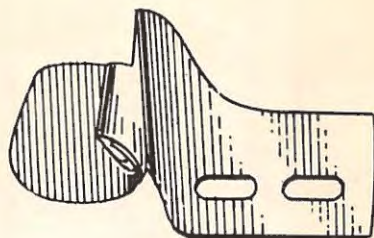


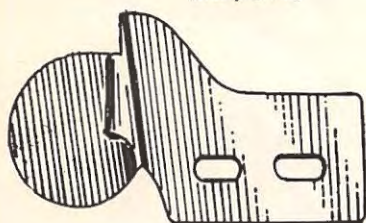
Plate No. 33 - One-half Size



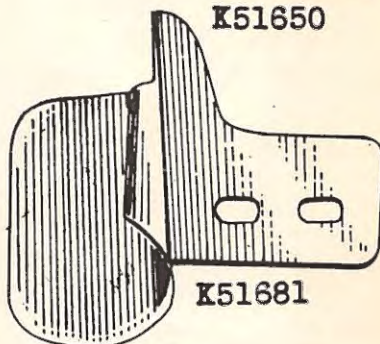
K51672



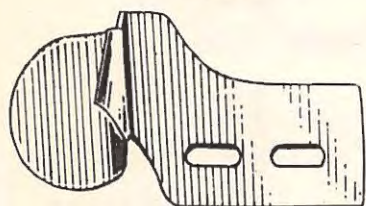
K51650



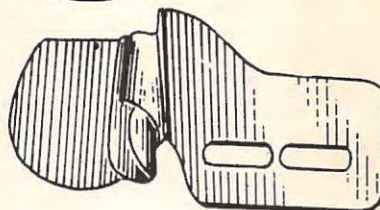
K51668



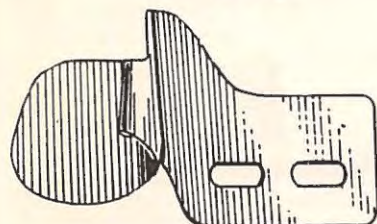
K51681



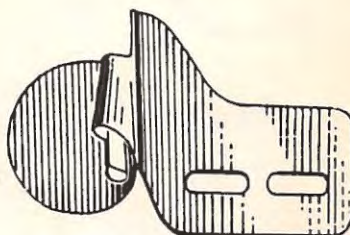
K51649



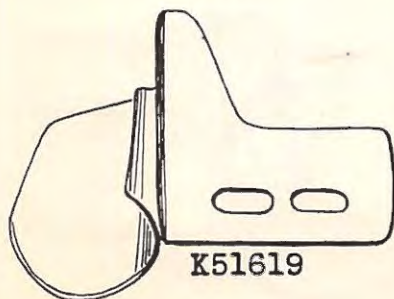
L3



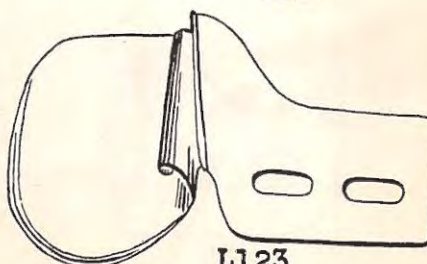
K51669



L11

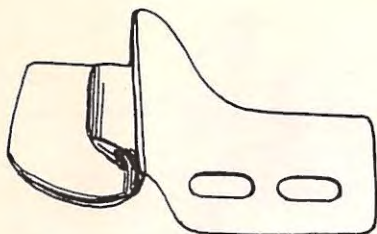


K51619

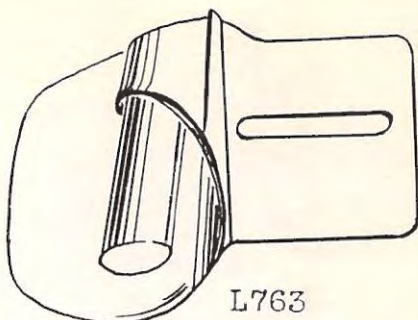


L123

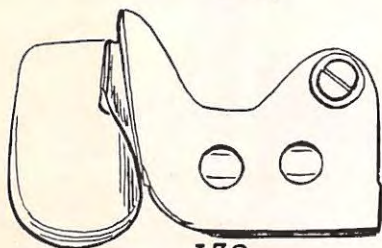
Plate No. 34 - One-half Size



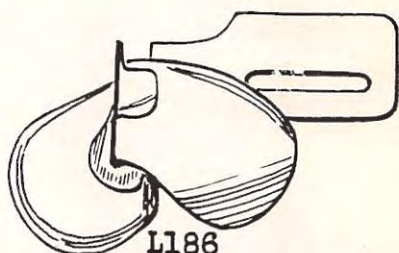
L265



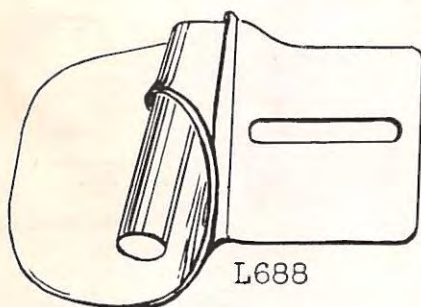
L763



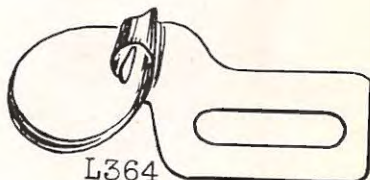
L32



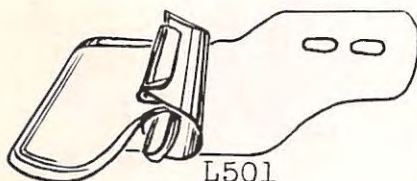
L186



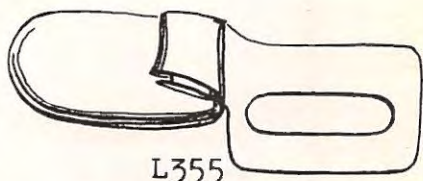
L688



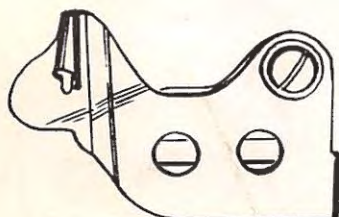
L364



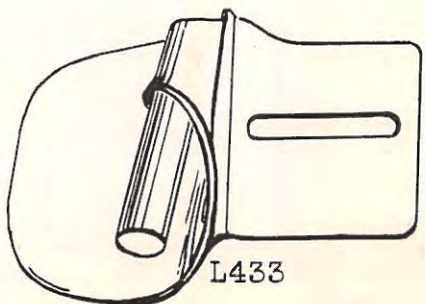
L501



L355



L390



L433

Plate No. 35 - One-half Size

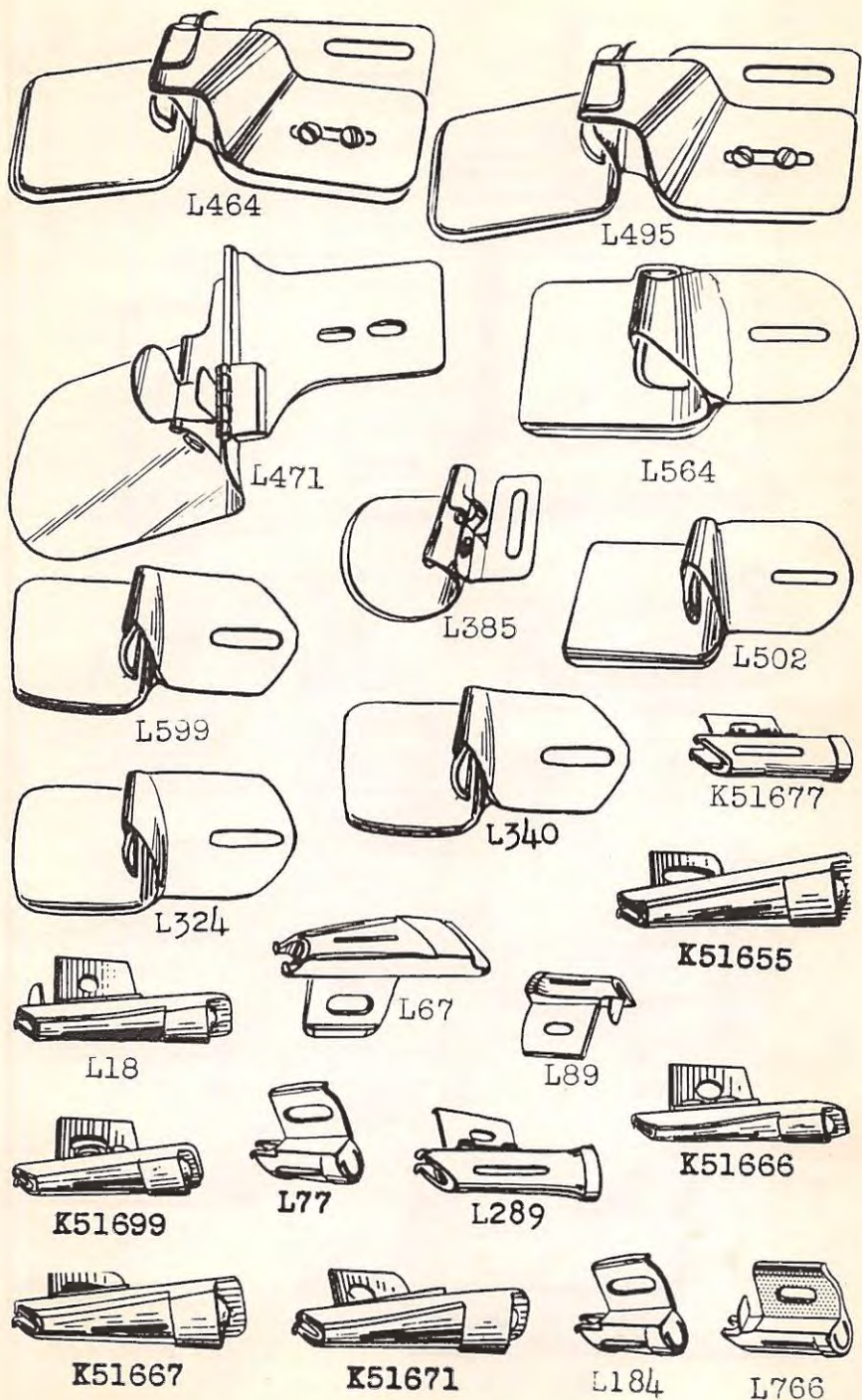
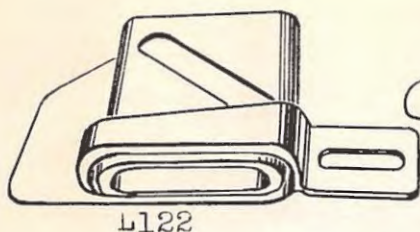
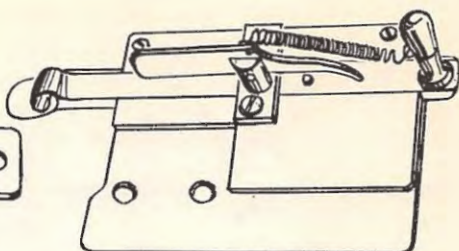


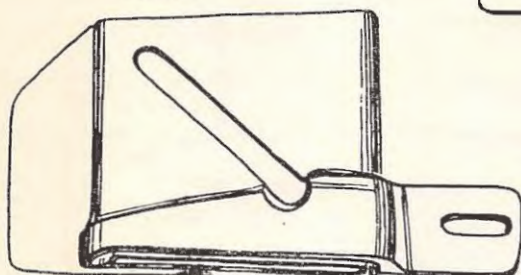
Plate No. 36 - One-half Size



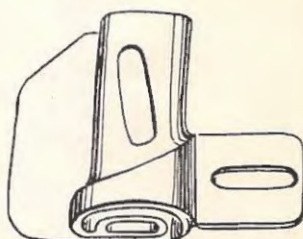
L122



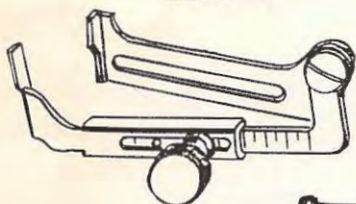
L96



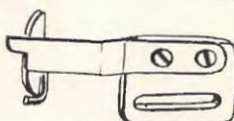
K51622



K51621



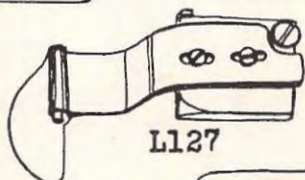
61303



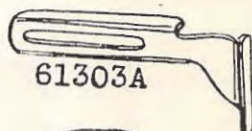
61203B



L377



L127



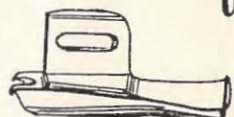
61303A



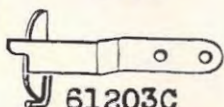
K51688



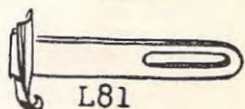
L125



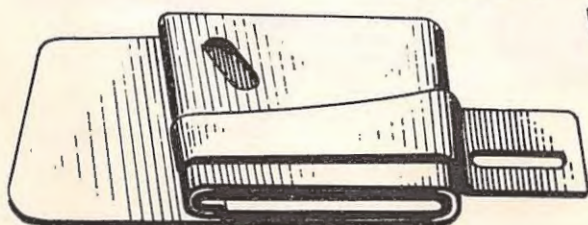
L160



61203C



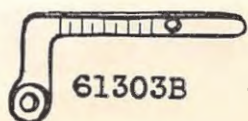
L81



K51689

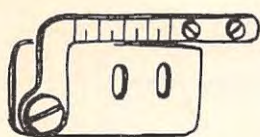


61303 C



61303B

Plate No. 37 - One-half Size



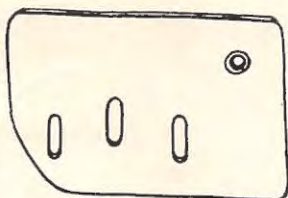
23278 K



L366



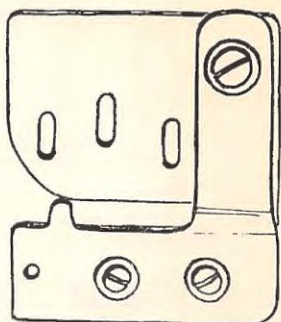
21661D



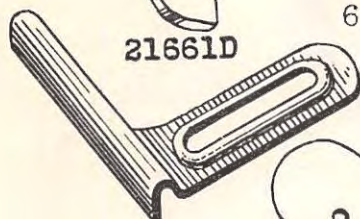
K51624



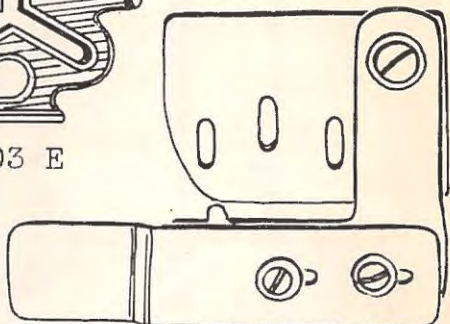
61303 E



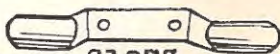
K51623



61203



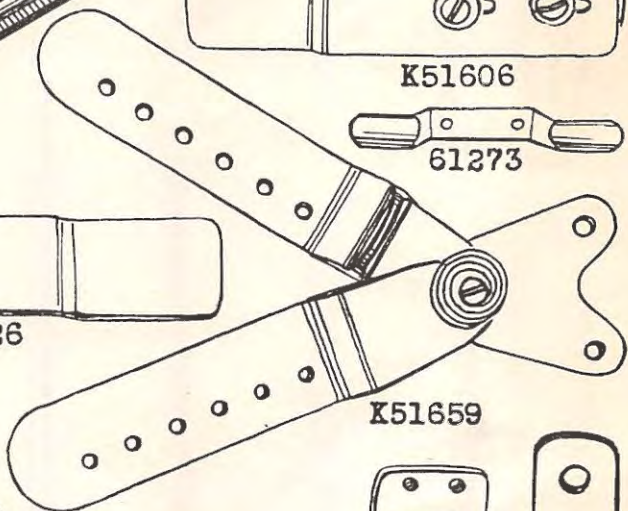
K51606



61273



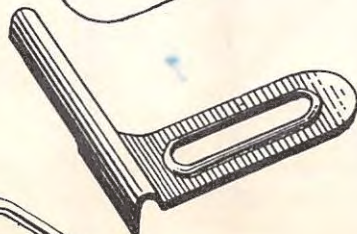
K51626



K51659



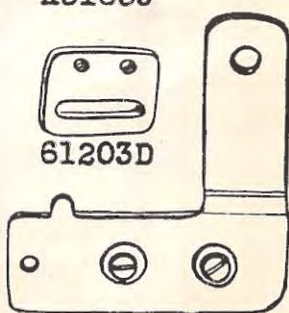
L60



61203A



61203D



K51625

Plate No. 38 - One-half Size

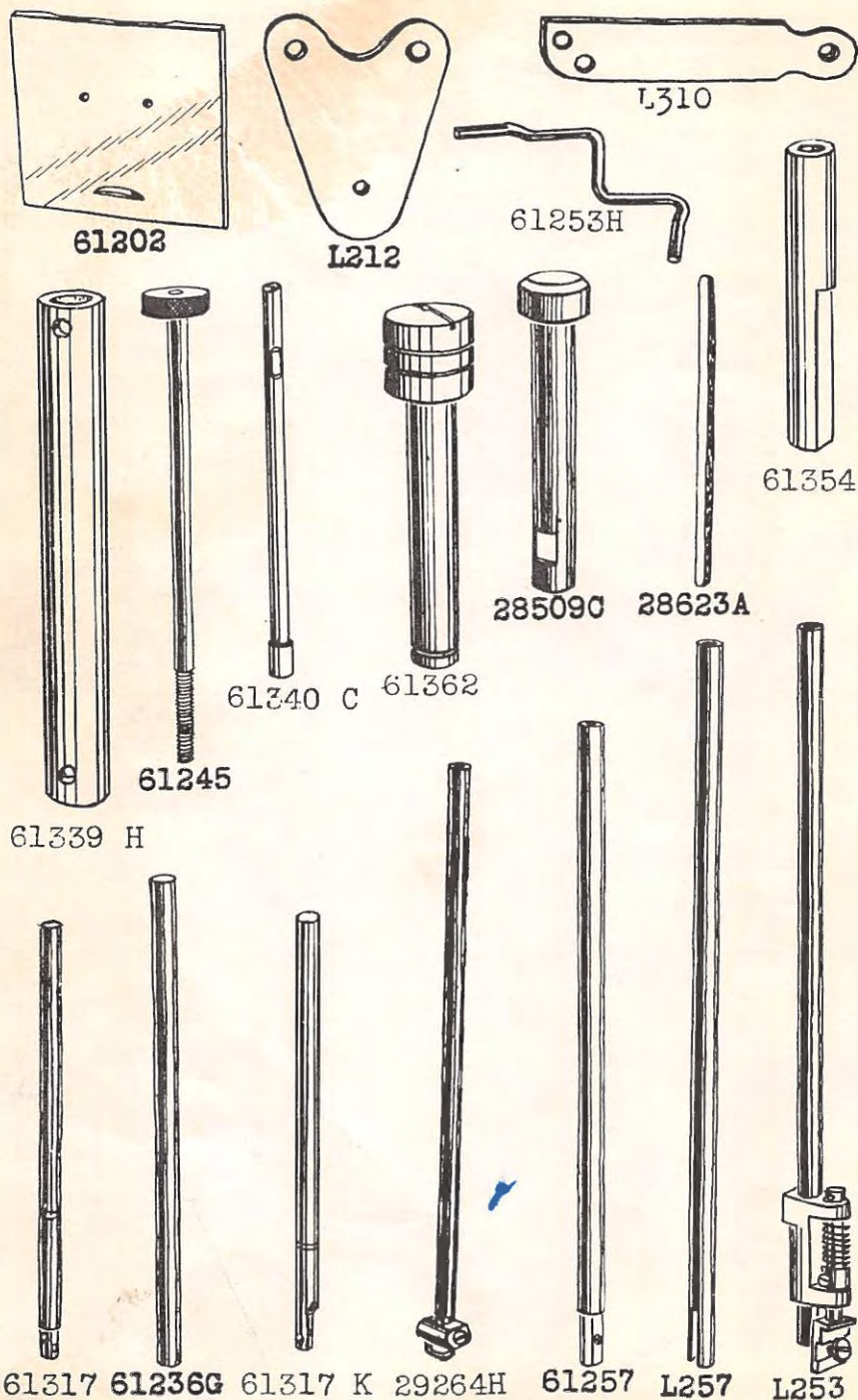
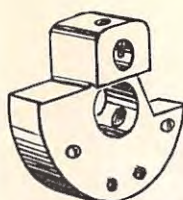
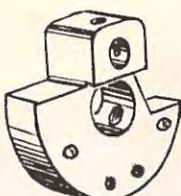


Plate No. 39 - One-half Size



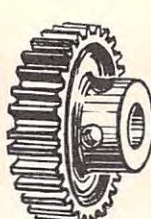
61391 C



61391 D



41358 M



61260A



61360



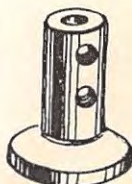
29126 BF



61390



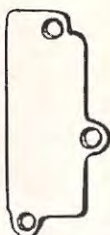
28529G



28562C



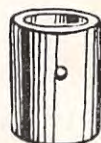
61394 R



61394 Z



61394 AA



28516G



61394 Q



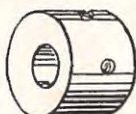
28562D



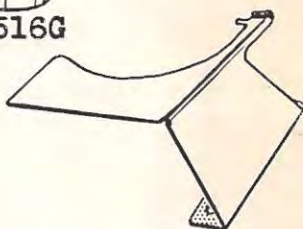
61243



28563



61360 P



61394 P



28540



61339 R



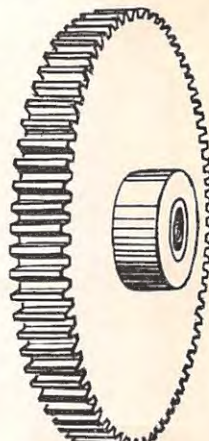
29126AG



61338



61396 E

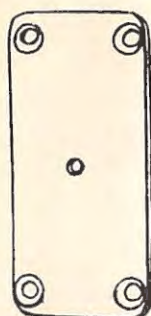


61261A



61339 S

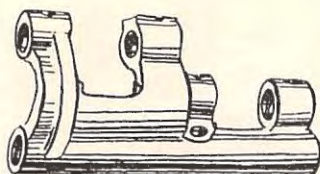
Plate No. 40 - One-half Size



61282A



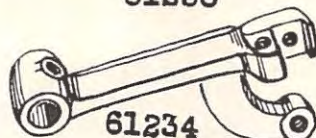
61282E



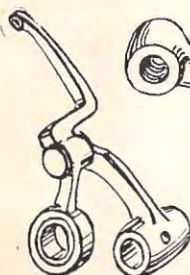
61236



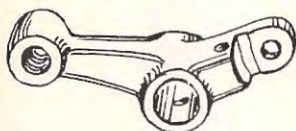
61336 W



61234



61351 Q



61368 E



61376 E



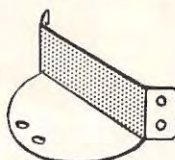
61376 B



61265



61376 A



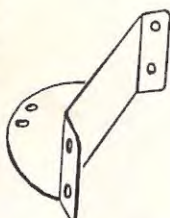
61376 D



38562A



28538A



61376 F



61376 C



61258



61393 B



21145



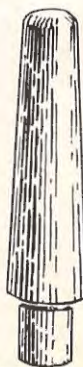
L269



61356



21207



61378



L358

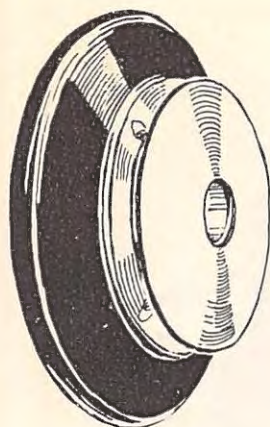


61293

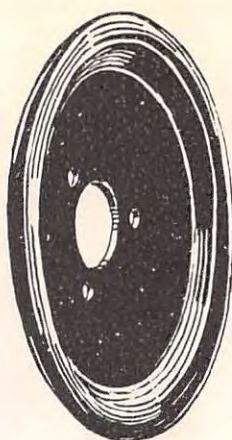


118B

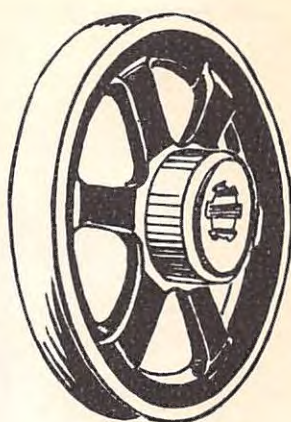
Plate No. 41 - One-half Size



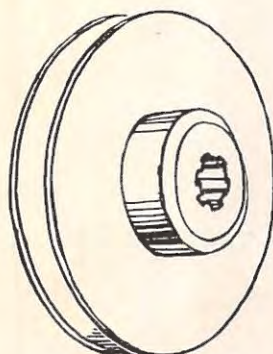
61321 G



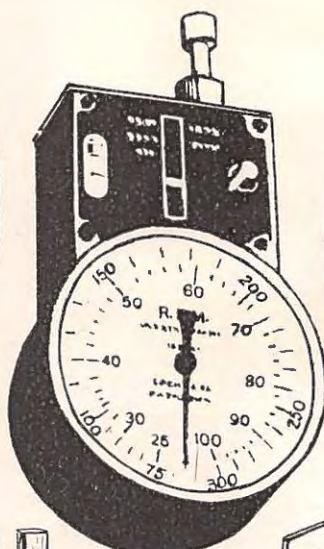
61321 J



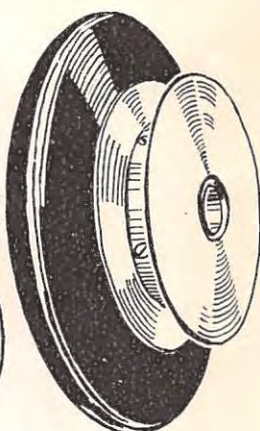
28602 P
Specify
Diameter



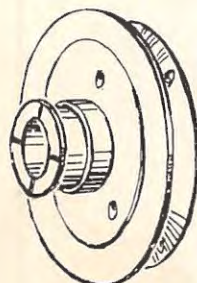
28602S
Specify
Diameter



TA 55



61321 H



61321 M



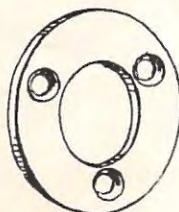
28613A



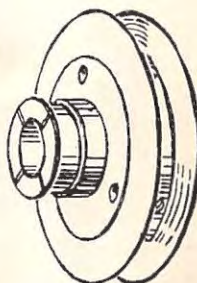
28613B



28579B



61321 L



61321 K

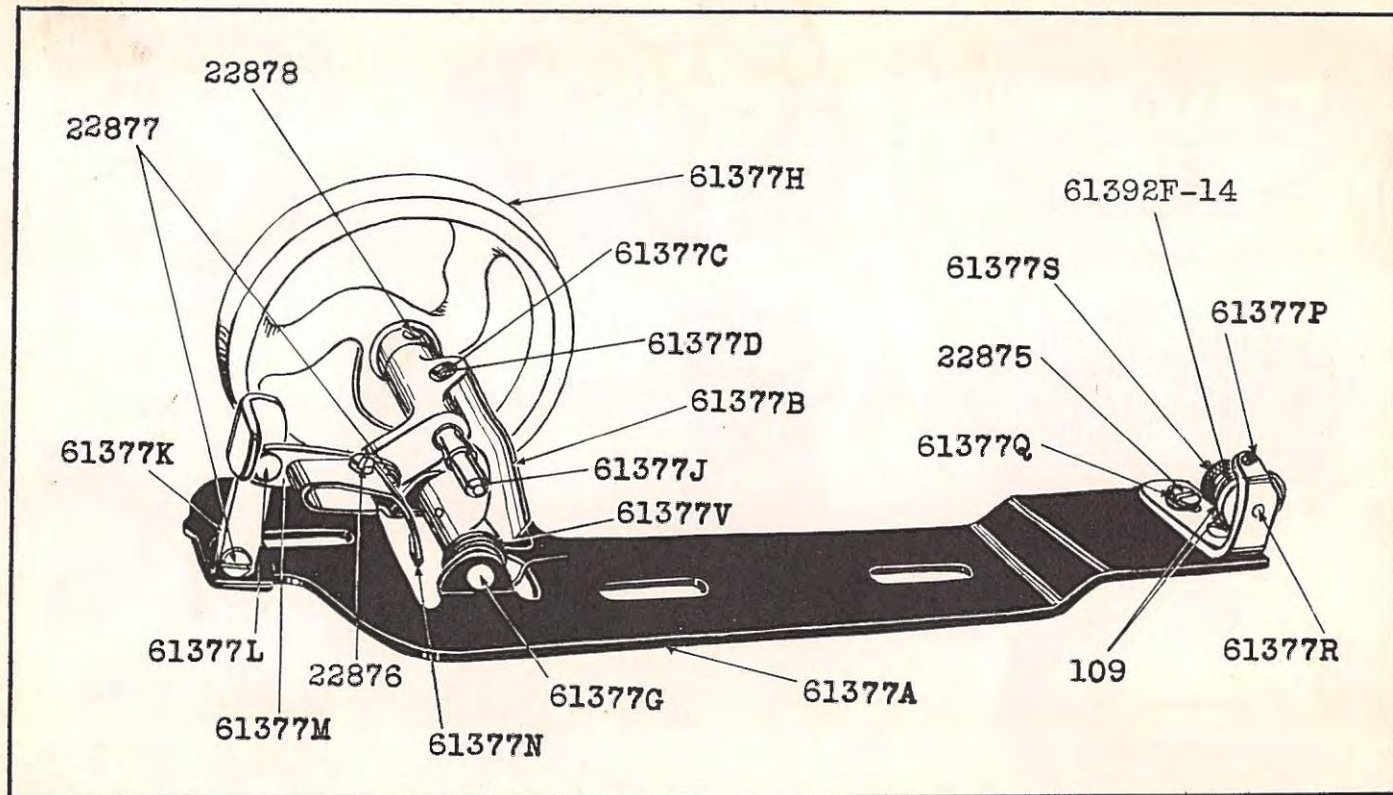
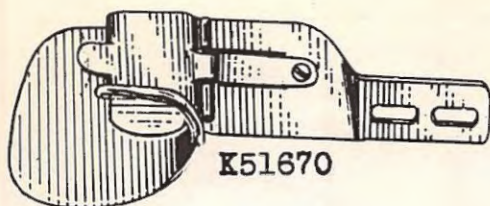


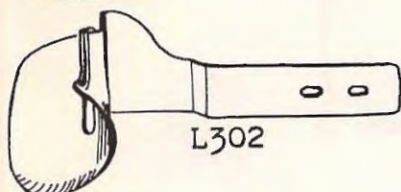
Plate No. 43 - One-fourth Size



K51670



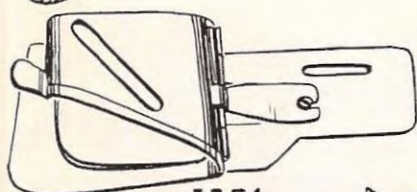
61394 Y



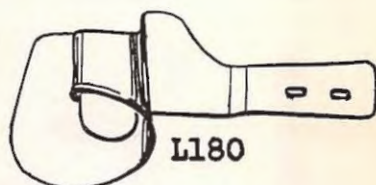
L302



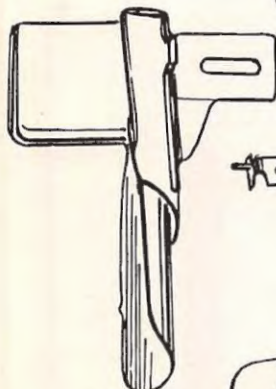
61394 AD



L154



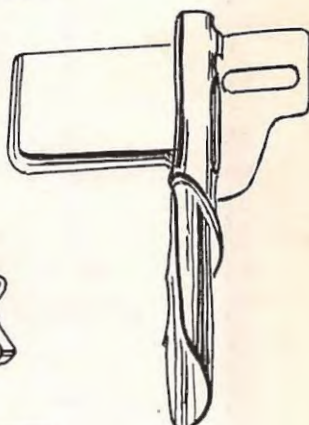
L180



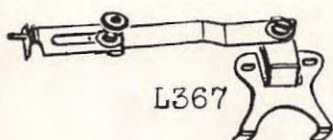
L250



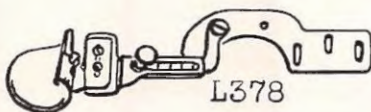
L394



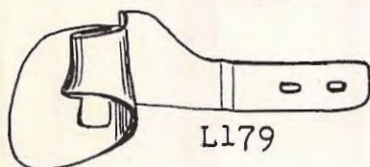
L928



L367



L378



L179



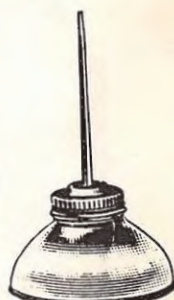
L516



21393 F



666-16



413

Plate No. 44 - One-fourth Size



61382 H



61382 J



61282 D



21662C



21665



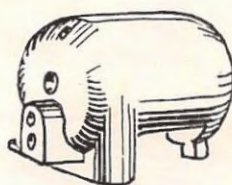
21664



61366 A



61368 A



61339 G



21665C



21104B
Specify
Length



21663C



28615D



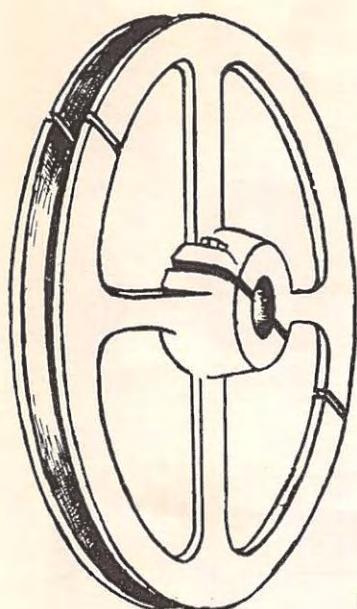
216610



61348A

100 B

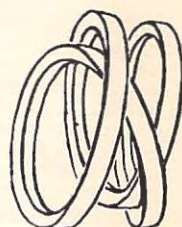
Plate No. 45 - One-fourth Size



28600
Specify Diameter
and Bore



21236



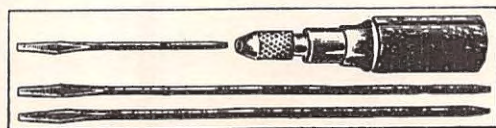
21262H
Specify Length



21201



21202



21208



21205A

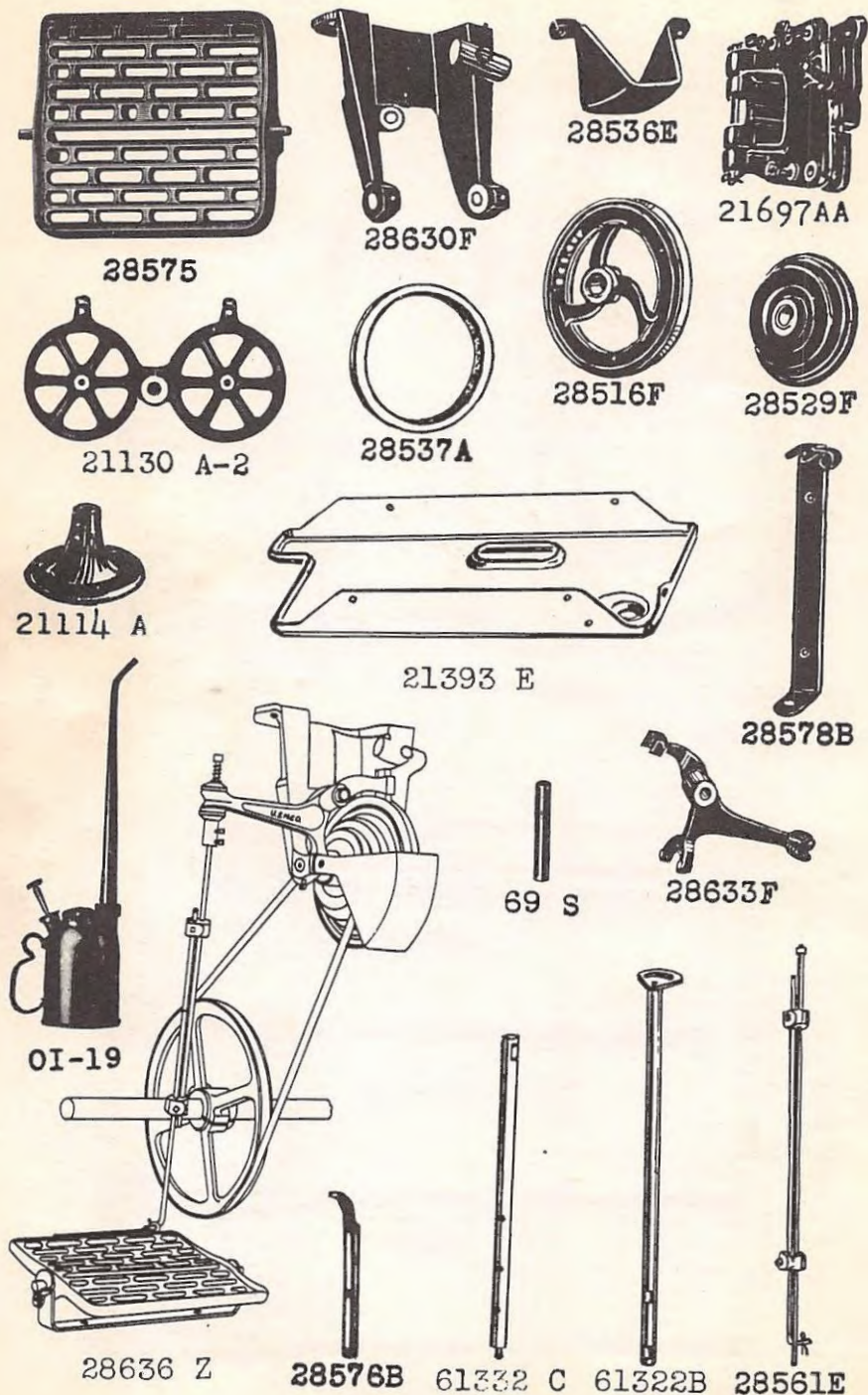


21203



21204

Plate No. 46 - One-eighth Size



LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L3	Plate Hemmer, for making a 5/16 inch hem on overall straps; used with feed dog No. 61305 C, presser foot No. 61320 C, throat plate No. 61324 C-093 (attaching screw No. 25 C) - - - - -	33
L8	Presser Foot, hinged bottom, distance from center of needle hole to right edge 1/4 inch, for miscellaneous house dress operations; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (shank No. 61230 D, hinge pin No. 61330 B-29, attaching screw No. 22775) - -	15
L9	Presser Foot Hemmer, for making a 1/16 inch hem on dresses; used with feed dog No. 61205 A, throat plate No. 61224 C-063 (screw No. 22775) - - - - -	21
L11	Plate Hemmer, for making a 5/16 inch hem on rayon garments; used with feed dog No. 61205 A, presser foot No. 61220 A, throat plate No. 61224 C-063 (attaching screw No. 25 C) - - - - -	33
L15	Presser Foot Hemmer, for making a 3/16 inch hem on rayon garments; used with feed dog No. 61205 A, throat plate No. 61224 C-063 (screw No. 22775) - - - - -	21
WA15 A	Stop Watch - - - - -	25
18	Top Roller Feed Driving Eccentric Connecting Rod Nut, for Styles 61300 KA, 61300 LA - - -	29
L18	Cut Edge Binder, for use with 3/16 inch bias binding, for garments made from heavy woolen material; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) -	35
OI-19	Pressure Pump Oil Can, 1 1/2 pints capacity - -	46
20	Washer, for hemmer support on sub-assembly No. K51606; also for Nos. L180, K51623 - - - - -	29
L24	Presser Foot, toe abnormally high, for hemming work shirts with plate hemmer; used with feed dog No. 61205, throat plate No. 61224-093 (screw No. 22775) - - - - -	17
25 C	Screw, .240 inch diameter, flat head, for attachments mounted on bed - - - - -	27
G26	Thumb Screw, for three-way edge guide No. 61303 E - - - - -	29
28 C	Needle Set Screw, for Styles 61300 KA, 61300 LA -	27
L28	Throat Plate, diameter of needle hole .093 inch, thickness .093 inch, with feed surface to left and rear of needle hole, slot to right of needle for guide on bottom of presser foot; used with feed dog No. L29, presser foot No. L30 (screw No. 376) - - - - -	1

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L29	Feed Dog, teeth cut 16 per inch, feed surface to left and rear of needle; used with presser foot No. L30, throat plate No. L28 (screw No. 22768) -	13
T29	Thumb Nut, for adjustable guide on edge guide assembly No. L367 - - - - -	29
L30	Presser Foot Hemmer, for making a 1/8 inch hem, with guide on bottom to right of needle, guide extends into slot in throat plate; used with feed dog No. L29, throat plate No. L28 (hemmer scroll No. L774, attaching screw No. 22775)- - - - -	19
L32	Plate Hemmer, throw-out type, short scroll, for making a 3/16 inch hem on bottoms of heavy work shirts; used with feed dog No. 61205 A, presser foot No. 61220, throat plate No. 61224 C-093 (attaching screw No. 25 C) - - - - -	34
L39	Presser Foot, hinged bottom, diagonal front, for miscellaneous hemming operations; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (hinge pin No. 61330 B-35, attaching screw No. 22775)- - - - -	14
L46	Rolling Presser Foot, 13/16 inch diameter roller, 3/16 inch face, coarse knurl (roller No. 1580 G-13, roller axle screw No. 22818, roller lock screw No. 22743, roller arm pivot screw No. 14076, roller arm locking spring screw No. 22561, spring No. L696, attaching screw No. 89)- - - - -	17
L49	Presser Foot, hinged bottom, 9/16 inch from center of needle to right edge, for use with 5/8 inch plate hemmers; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (shank No. 61330, hinge pin No. 61330 B-35, attaching screw No. 22775)- - - - -	17
L51	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscellaneous binding operations on rayon garments; used with feed dog No. L52, presser foot No. L53 (screw No. 376)	1
L52	Feed Dog, teeth cut 16 per inch, for miscellaneous binding operations on rayon garments; used with presser foot No. L53, throat plate No. L51 (screw No. 22768)- - - - -	11
L53	Presser Foot, rigid bottom, for miscellaneous binding operations on rayon garments; used with feed dog No. L52, throat plate No. L51 (screw No. 22775)- - - - -	17
L54	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, with single feed slot to left of needle; used with feed dog No. L55 (screw No. 376)- - - - -	9
L55	Feed Dog, teeth cut 16 per inch, single feed prong to left of needle; used with throat plate No. L54 (screw No. 22768) - - - - -	13

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
TA55	Hand Tachometer, 300 to 12000 R.P.M. - - - - -	41
L60	Swing-out Guide, for second operation of welt- ing trousers; used with feed dog No. 61305 M, presser foot No. 61320 S, throat plate No. 61324 L (spring No. 9767, pivot screw No. 22735, adjustable guide screw No. 90, base No. L221, attaching screw, front, No. 22581, attaching screw, rear, No. 22848) - - - - -	37
HA61 D	Screw, for intermediate gear shaft collar - - -	28
L62	Presser Foot, hinged bottom, similar to No. 61220 A, except needle slot is .046 inch wide, for miscellaneous operations on arti- cles made from rayon or silk; used with feed dog No. 61205 C, throat plate No. L63 (shank No. 61230 D, hinge pin No. 61330 B-29, attaching screw No. 22775) - - - - -	14
L63	Throat Plate, diameter of needle hole .040 inch, thickness .083 inch, for miscellaneous operations on articles made from rayon or silk; used with feed dog No. 61205 C, presser foot No. L62 (screw No. 376) - - - - -	8
L67	Cut Edge Binder, for use with 1 inch bias binding, capacity between jaws for melton material; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) -	35
69 S	Spool Pin, 4 inches long, for thread stand - -	46
69 FD	Set Screw, square head, for knee lifter plate; also for Nos. 21130 A-2, 21661 D, 21663 C, 21665, 21665 C - - - - -	29
L69	Presser Foot, hinged bottom, split front, 9/16 inch wide, left side of bottom is .015 inch lower than right side, ledge is located in line with left side of slot (shank No. 61330, attaching screw No. 22775) - - - - -	16
L71	Folder Presser Foot, hinged bottom, with folder attached to front of foot for turning down 1/4 inch material, material enters from the left (shank No. 61230 D, hinge pin No. 61330 B-29, attaching screw No. 22775) - - -	21
L72	Presser Foot, hinged bottom, left side of bottom is 1/32 inch lower than right side, ledge is located in line with left side of slot; for miscellaneous edge stitching (shank No. 61330, hinge pin No. 61330 B-35, attaching screw No. 22775) - - - - -	14
73 A	Screw, for swing-out guide on presser foot No. L500 - - - - -	27
77	Set Screw, fillister head, for take-up spring thread wire - - - - -	27

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L77	Selvage Edge Binder, for use with 5/8 inch binding, for binding mattress ticks; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) - - - - -	35
81	Screw, for hook shaft driving gear - - - - -	27
L81	Binder, for use with 1/2 inch selvage edge binding (attaching screw No. 22585 A) - - - - -	36
88	Screw, headless, for hook shaft collar; also for Nos. L46, L258, 61339 L- - - - -	27
89	Set Screw, for feed bar; also for Nos. 61244, 61336 W- - - - -	27
L89	Selvage Edge Binder, for use with 1/2 inch binding, capacity between jaws 5/32 inch; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) - - - - -	35
90	Screw, for feed rocker oil wick; also for Nos. L60, L96, L340, L378, L385 - - - - -	27
91 A	Screw, for bed slide spring- - - - -	27
93	Screw, for bobbin case holder position finger; also for top roller feed bracket bushings on Styles 61300 KA, 61300 LA- - - - -	27
93 A	Screw, for stitch regulator thumbscrew lever - - - - -	27
94	Screw, for attachments - - - - -	27
95	Set Screw, for tension post assembly; also for Nos. 61259 A, 61339 D, 61360 P - - - - -	27
L95	Presser Foot, hinged bottom, split front, length of bottom 5/8 inch, for miscellaneous stitching operations on light weight material (shank No. 61230 D, hinge pin No. 61330 B-29, attaching screw No. 22775) - - - - -	15
96	Screw, for needle bar bushing, upper; also for Nos. 61337, 61360 P- - - - -	27
96 A	Screw, for hook shaft bushing, left- - - - -	27
L96	Plate Hemmer, with retractable scroll, for making a 3/16 inch hem on bottom of work shirts; used with feed dog No. 61205 CA, presser foot No. L95, throat plate No. 61224 C-063 (locking lever screw No. 22585, scroll sliding gib screw No. 90, attaching screw No. 25 C) - - - - -	36
L97	Thumb Screw, for binders mounted on throat plate	28
98	Set Screw, for feed eccentric- - - - -	27
L98	Presser Foot, hinged bottom, closed front, width of bottom 5/16 inch; used with feed dog No. 61205 C, throat plate No. 61224 C-063, screw No. 22775) - - - - -	16
100 B	Thread Stand Wire, 16 inches long (set screw No. 22632 F-24)- - - - -	44

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L101	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for attaching yokes to shirts; used with feed dog No. L102, presser foot No. L103 (screw No. 376) - - - - -	7
L102	Feed Dog, teeth cut 22 per inch, for attaching yokes to shirts; used with throat plate No. L101, presser foot No. L103 (screw No. 22768)	11
L103	Presser Foot, hinged bottom, with guide on left side, guide extends .015 inch below main section and 1/4 inch to front and is located 1/32 inch to left of needle (hinge pin No. 61330 B-29, attaching screw No. 22775) - - - - -	16
L108	Presser Foot, rigid bottom, with guide on right side, guide extends 3/64 inch below main section and is located 3/8 inch to right of center of needle, for edge stitching on work garments (screw No. 22775) - - - - -	19
109	Tension Disc, for needle thread and bobbin winder - - - - -	29
118 B	Thread Tweezers - - - - -	40
L122	Plate Hemmer, for making a 2 inch hem on sheets; used with feed dog No. 61205 A, presser foot No. K51620, throat plate No. 61224 C-063, swinging bracket No. K51659 (attaching screw No. 22711) - - - - -	36
L123	Plate Hemmer, for making a 1/8 inch hem on muslin garments (attaching screw No. 25 C) - -	33
L125	Edge Guide, sheet metal, guide surface 7/8 inch long (screw No. 22585 A) - - - - -	36
L126	Presser Foot, hinged bottom, for use with 1/4 inch plate hemmers, for hemming bottoms of shirts; used with feed dog No. 61205 C, throat plate No. 61224 C-093 (hinge pin No. 61330 B-29, tilting spring No. 51930, attaching screw No. 22775) - - - - -	15
L127	Plate Hemmer, swing-out type, for making a 1/4 inch hem on the bottom of shirts; used with feed dog No. 61205 C, presser foot No. L126, throat plate No. 61224 C-093 (attaching screw No. 25 C, scroll attaching screw No. 22561, scroll pivot screw No. 22760 A) - - - - -	36
L129	Adjustable Guide, with shank 1 3/8 inches long, guiding surface 1/8 inch high; used with presser foot No. 61320 D - - - - -	25
134	Pivot Screw, for edge guide holder on assembly No. 61303 - - - - -	28
L134	Throat Plate, diameter of needle hole .093 inch, thickness .125 inch, overall width of feed surface 9/16 inch, feed surface to right, rear and left of needle, right and left slots .118 inch wide, rear slot 3/16 inch wide; used with feed dog No. L135 (screw No. 376) - - - - -	7

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L135	Feed Dog, overall width of feed surface approximately 9/16 inch, feed surface to right, rear and left of needle, right and left sections .104 inch wide, rear section .176 inch wide; used with throat plate No. L134 (screw No. 22768)- -	12
L136	Presser Foot, hinged, flat bottom, split front, width of bottom 7/16 inch, distance from center of needle to left edge 1/8 inch (hinge pin No. 61330 B-29, attaching screw No. 22775)- - - - -	15
L138	Throat Plate, diameter of needle hole .093 inch, thickness .083 inch, for seaming trousers; used with feed dog No. 61205 D, presser foot No. 61220 A (screw No. 376) - - - - -	8
L139	Folder Presser Foot, rigid bottom, with folder attached to front of foot, for turning down 3/16 inch material, material enters from the left (screw No. 22775)- - - - -	21
L143	Throat Plate, with feed surface to right, rear and left of needle, overall width of feed surface 3/8 inch, right and left slots 1 1/16 inches long; used with feed dog No. L206 (screw No. 376)	8
L145	Adjustable Guide, with shank 1 3/8 inches long, guiding surface 5/32 inch high; used with presser foot No. 61320 D- - - - -	25
L146	Throat Plate, diameter of needle hole .093 inch, thickness .083 inch, for hemming high back over-all suspenders; used with feed dog No. L147, presser foot No. 61320 C (screw No. 376)- - - -	8
L147	Feed Dog, teeth cut 14 per inch, for hemming high back overall suspenders on machines equipped with throat plates .083 inch thick; used with presser foot No. 61320 C, throat plate No. L146 (screw No. 22768) - - - - -	12
L154	Plate Hemmer, with hinged upper scroll, for making a 3 1/4 inch hem on mesh curtains; used with throw-out adapter No. K51623 (attaching screw No. 22570, washer No. 20) - - - - -	43
L158	Presser Foot, hinged bottom, with yielding section back of needle hole (yielding section spring No. 1230 B, attaching screw No. 22775)- - - - -	16
L160	Selva Edge Binder, for use with 11/16 inch ornamental binding, 1/16 inch binding capacity, for binding studio couch covers; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) - - - - -	36
L176	Presser Foot, rigid bottom, with guide on right side, guide extends 3/64 inch below main section and is located 3/16 inch to right of center of needle, for miscellaneous edge stitching (screw No. 22775)- - - - -	19

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L177	Presser Foot, split front, length of bottom 1 1/4 inches, width 1/2 inch (shank No. 61330, attaching screw No. 22775) - - - - -	14
L179	Hemmer, for making a 1 inch turned up hem, 7/16 inch underlap, on drapery material; used with throat plate No. 61224 C, presser foot No. 61220 T, feed dog No. 61205 A, throw-out adapter No. K51623 (attaching screw No. 22570) - - -	43
L180	Plate Hemmer, for making a 1 1/2 inch hem on drapery material; used with feed dog No. 61205 A, presser foot No. 61220 T, throat plate No. 61224 C-093, throw-out adapter No. K51623 (attaching screw No. 22570, washer No. 20) - - - - -	43
L184	Binder, 1/32 inch capacity for strip, for use with 1/2 inch selvage edge binding (attaching screw No. 22649 F-16) - - - - -	35
L186	Plate Folder and Guide, 3/64 inch capacity, lower ply folded upwardly, upper ply raw edge, upper ply enters from right, lower ply from left (attaching screw No. 25 C) - - - - -	34
187 A	Screw, for yielding spring guide on presser feet Nos. L336, L383, L403, L637, 61220 U, 61220 AC, 61320 E, 61320 F, 61320 U, 61320 V; also for No. 1741 B - - - - -	27
L189	Presser Foot, rigid bottom, with 1/4 inch groove to right of needle, for cording work on upholstery; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (screw No. 22775) - - - -	19
L193	Presser Foot, rigid bottom, with guide on left side, guide extends 1/16 inch below main section and is located in line with edge of the prong (screw No. 22775) - - - - -	19
L195	Presser Foot, hinged bottom, length of bottom 1 1/4 inches, for miscellaneous operations on articles made from light weight woven cloth (shank No. 61230 D, hinge pin No. 61330 B-29, attaching screw No. 22775) - - - - -	15
L205	Presser Foot, rigid bottom, for use with 3/16 inch plate hemmers (screw No. 22775) - - - -	17
L206	Feed Dog, teeth cut 16 per inch, feed surface to right, rear, and left of needle, feed surface 1/2 inch long; used with throat plate No. L143 (screw No. 22768) - - - - -	12
L212	Base, for swinging bracket No. K51659 (screw No. 94) - - - - -	38
L214	Throat Plate, diameter of needle hole .093 inch, thickness .083 inch, for seaming trousers; used with feed dog No. 61205 D, presser foot No. 61220 A (screw No. 376) - - - - -	8

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L218	Presser Foot, equipped with chain cutting knife, for edge stitching collars and cuffs on work shirts; used with feed dog No. 61305 B, throat plate No. 61324 B-093 (attaching screw No. 22775, chain cutting knife No. 1741 B, knife screw No. 187 A) - - - - -	14
L220	Presser Foot, hinged bottom, with 3/16 inch groove to left of needle, for welting studio couch covers (shank No. 61330, attaching screw No. 22775) - - - - -	16
L221	Base, for swing-out guide No. L60- - - - -	30
L222	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, with feed surface to left and rear of needle, groove milled 1/16 inch to right of center of needle, groove 5/16 inch wide, 2 1/16 inches long; used with feed dog No. L223 (screw No. 376)- - - - -	3
L223	Feed Dog, teeth cut 16 per inch, feed surface to left and rear of needle; used with throat plate No. L222 (screw No. 22768) - - - - -	11
L224	Feed Dog, teeth cut 22 per inch, for hemming dress shirts; used with presser foot No. 61220 B, throat plate No. 61224 B-063 (screw No. 22768) -	11
L246	Folder Presser Foot, rigid bottom, with folder attached to front of foot for turning down 3/16 inch width of material; material enters from left (screw No. 22775)- - - - -	21
L250	Folder, for attaching 1 1/8 inch sleeve plackets to shirts, uses strip cut 2 5/8 inches wide (screw No. 25 C) - - - - -	43
L253	Compound Presser Bar Assembly, for sewing collars and cuffs to shirts; one each Nos. L255, L256, L257, L258, L259, L260, 88, 91 A - - - - -	38
L254	Presser Foot Bottom, 17/32 inch wide, open front, for use with compound presser bar assembly No. L253 (screw No. L260)- - - - -	24
L255	Compound Presser Bar Auxiliary Bar, for use with sub-assembly No. L253- - - - -	30
L256	Compound Presser Bar Auxiliary Bar Bracket, for use with sub-assembly No. L253 - - - - -	30
L257	Compound Presser Bar, 7 5/8 inches long, for use with sub-assembly No. L253 - - - - -	38
L258	Compound Presser Bar Collar, for use with sub- assembly No. L253 (screw No. 88) - - - - -	31
L259	Compound Presser Bar Auxiliary Spring, for use with sub-assembly No. L253- - - - -	25
L260	Attaching Screw, for presser foot bottom on compound presser bar assembly No. L253 - - - - -	27

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L261	Presser Foot Bottom, 1/2 inch wide, turned up toe, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (attaching screw No. L260)	24
L262	Presser Foot Bottom, 17/32 inch wide, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (screw No. L260)	24
L263	Presser Foot Bottom, 7/16 inch wide, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (screw No. L260)	24
L264	Presser Foot Bottom, 3/8 inch wide, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (screw No. L260)	24
L265	Plate Hemmer, for making a 1/2 inch hem on woven shorts (attaching screw No. 25 C)	24
L267	Presser Foot Bottom, 9/16 inch wide, turned up toe, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (screw No. L260)	24
L268	Finger Guard	25
269	Top Roller Feed Driving Eccentric Connecting Rod Nut, for Styles 61300 KA, 61300 LA	29
L269	Presser Spring, for use with compound presser bar assembly No. L253	40
L271	Presser Foot Bottom, right hand portion in front of needle hole cut away, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (attaching screw No. L260)	24
L272	Presser Foot Bottom, with guide and keel on right side, guide projects 1/64 inch below bottom, for use with compound presser bar assembly No. L253; used with feed dog No. 61205 E, throat plate No. 61224 E-063 (attaching screw No. L260)	24
L278	Throat Plate, raised, diameter of needle hole .093 inch, feed surface on all four sides of needle, one feed slot to left of needle and three feed slots to right; used with feed dog No. L279 (screw No. 376)	5
L279	Feed Dog, teeth cut 16 per inch, with five feed prongs; used with throat plate No. L278 (screw No. 22768)	12
L281	Presser Foot, flat bottom, width of bottom 19/32 inch, distance from center of needle hole to right edge 11/32 inch, thickness of bottom 5/32 inch (screw No. 22775)	18
L283	Presser Foot, rigid, flat bottom, closed front, width of bottom 3/4 inch (screw No. 22775)	18

LIST OF PARTS

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L287	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for edge stitching on ordinary quality coats and vests; used with feed dog No. 61305 G, presser foot No. 61320 (screw No. 376)- - - - -	5
L289	Binder, for use with 11/16 inch selvage edge binding, made to attach to throat plate No. 61224 D-093 (attaching screw No. 22649 F-16)- - -	35
L290	Presser Foot, rigid bottom, width of bottom 3/4 inch, for edge stitching on coats (screw No. 22775)- - - - -	17
L292	Presser Foot, with detachable hem scroll, for 3/16 inch hem on dress shirts; used with feed dog No. 61205 B, throat plate No. 61224 B-063 (scroll pin No. 61230 C, hem scroll screw No. 22738, attaching screw No. 22775)- - - - -	22
L293	Presser Foot, hinged bottom, with controllable hinge, for miscellaneous house dress operations; used with feed dog No. 61205, throat plate No. 61224-093 (hinge adjusting screw No. 22840 A, adjusting screw lock nut No. 51430 F, attaching screw No. 22775)- - - - -	16
L297	Feed Dog, teeth cut 10 per inch, for hemming high back overall suspenders; used with presser foot No. 61320 C, throat plate No. 61324 C-093 (screw No. 22768)- - - - -	12
L302	Hemmer, for making a 1/2 inch turned up hem on drapery materials, 5/16 inch underlap; used with throat plate No. 61224 C, presser foot No. 61220 T, feed dog No. 61205 A (throw-out adapter No. K51623, attaching screw No. 22570)- - - - -	43
L310	Binder Swinging Arm Adapter Bracket, for attaching special binders - - - - -	38
L314	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, with two section feed slot back of needle hole, for miscellaneous binding operations with English binder depressed below the surface of the throat plate; used with feed dog No. L52, presser foot No. 61220 H (screw No. 376)- - - - -	5
L315	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscellaneous edge stitching operations; used with feed dog No. L316, presser foot No. 61220 (screw No. 376)- - -	5
L316	Feed Dog, teeth cut 22 per inch; used with throat plate No. L315, presser foot No. 61220 (screw No. 22768)- - - - -	13
L324	Hemmer, for 1/4 inch hem, 5/64 inch capacity, for finishing button stays on work shirts; used with throw-out hemmer bracket No. 23278 K (screw No. 22585 A)- - - - -	35

LIST OF PARTS

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L326	Presser Foot, hinged bottom, split front, 5/16 inch bearing surface at rear of needle; used with feed dog No. 61305 B, throat plate No. 61324 B-093, shank No. 61230 D, hinge pin No. 61330 B-29 (screw No. 22775) - - - - -	14
L330	Presser Foot, hinged bottom, with controllable hinge, for binding and seaming Pliofilm; used with feed dog No. L332, throat plate No. L331 (hinge adjusting screw No. 22840 A, adjusting screw lock nut No. 51430 F, attaching screw No. 22775) - - - - -	16
L331	Throat Plate, raised, diameter of needle hole .063 inch, for binding and seaming Pliofilm; used with feed dog No. L332, presser foot No. L330 (screw No. 376) - - - - -	4
L332	Feed Dog, teeth cut 22 per inch, for binding and seaming Pliofilm; used with throat plate No. L331 (screw No. 22768) - - - - -	13
L336	Presser Foot, rigid bottom, with yielding spring guide located 1/4 inch to left of the needle, for miscellaneous edge stitching (spring guide No. L683, attaching screw No. 22775, spring guide screw No. 187 A) - - - - -	20
L338	Presser Foot, rigid bottom, with yielding spring guide located 1/16 inch to left of needle (spring guide No. L357, spring guide screw No. 22561, attaching screw No. 22775) - - - - -	20
L340	Plate Hemmer, for making a 1/8 inch hem; used with feed dog No. 61205 A, presser foot No. 61220 W, throat plate No. 61224 C-063 (attaching screw No. 90) - - - - -	35
L354	Presser Foot, hinged bottom, with yielding right side, spring in rear to tilt toe upwardly, for miscellaneous edge stitching (tilting spring No. 51930, attaching screw No. 22775) - - - - -	14
L355	Plate Hemmer, for making a 11/16 inch hem on medium weight chambray material; used with feed dog No. 61205 A, throat plate No. 61224 C-063 (screw No. 25 C) - - - - -	34
L357	Yielding Spring Guide, for presser foot No. L338 (screw No. 22561) - - - - -	24
L358	Presser Bar Connection, for use with compound presser bar assembly No. L253 - - - - -	40
L359	Presser Foot, rigid bottom, 3/32 inch from center of needle to right edge, for sewing zippers to miscellaneous garments (screw No. 22775) - - - - -	18
L363	Presser Foot, hinged bottom, yielding left side and spring for raising toe, for edge stitching and hemming on clothing (spring No. 51930, attaching screw No. 22775) - - - - -	14

LIST OF PARTS

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L364	Plate Hemmer, 1/16 inch capacity, for producing a 3/8 inch hem on miscellaneous articles (screw No. 25 C) - - - - -	34
L366	Edge Guide, for stitching down cuffs of shirts (screw No. 22585 A) - - - - -	37
L367	Edge Guide, adjustable, swing-out type, for stitching down collars (pivot screw No. 22726, pivot screw washer No. 12957 E, adjustable sec- tion thumb nut No. T29, thumb nut washer No. 21657 E, attaching screw No. 94) - - - - -	43
L369	Feed Dog, teeth cut 22 per inch, for hemming hand- kerchiefs; used with throat plate No. L391 (screw No. 22768) - - - - -	13
L371	Presser Foot Bottom, with yielding spring guide located 1/16 inch to right of center of needle, for use with compound presser bar assembly No. L253 (attaching screw No. L260, spring guide screw No. 187 A) - - - - -	24
L374	Presser Foot, rigid bottom, with guide on right side, guide extends 3/64 inch below main section and is located 1/8 inch to right of center of needle; for miscellaneous edge stitching (screw No. 22775) - - - - -	17
376	Screw, for throat plate - - - - -	27
L376	Presser Foot, hinged bottom, for hemming work shirts (shank No. 61330, hinge pin No. 61330 B-39, attaching screw No. 22775) - - - - -	14
L377	Edge Guide, for use with hemming attachment No. L378, for hemming bottom of work shirts (at- taching screw No. 22585 A) - - - - -	36
L378	Plate Hemmer, complete with swing-out base, with spring section on right side of scroll for mak- ing a 5/16 inch hem on bottom of shirts (attach- ing screw No. 94, hemmer No. L385, hemmer at- taching screw No. 90, hemmer adjusting thumb- screw No. 22551, hemmer swinging bracket No. 61303 B, bracket pivot screw No. 134, pivot screw washer No. 61303 D) - - - - -	43
L382	Presser Foot, hinged, split yielding section bot- tom (screw No. 22775) - - - - -	15
L383	Presser Foot, rigid bottom, with yielding spring guide located 1/4 inch to right of needle, for miscellaneous edge stitching; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (spring guide No. 61330 F, spring guide screw No. 187 A, attaching screw No. 22775) - - - - -	20
L385	Plate Hemmer, with spring section on right side of scroll, for making a 5/16 inch hem on bottom of shirts (attaching screw No. 90, spring section screw No. 187 A) - - - - -	35

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L386	Presser Foot, hinged bottom, with controllable hinge, distance from center of needle hole to right edge 9/16 inch, front of foot bent up 1/4 inch (hinge adjusting screw No. 22840 A, adjusting screw lock nut No. 51430 F, attaching screw No. 22775, hinge pin No. 61330 B-35)- - - - -	16
L389	Feed Dog, teeth cut 32 per inch, 3 rows of teeth, for hemming operations; used with presser foot No. 61220 C, throat plate No. 61224 C-063 (screw No. 22768) - - - - -	12
L390	Plate Hemmer, swing out type, for making a 3/32 inch hem on handkerchiefs; used with feed dog No. L369, throat plate No. L391 (pivot screw No. 22726, pivot screw washer No. 12957 E, attaching screw No. 25 C) - - - - -	34
L391	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for hemming handkerchiefs; used with feed dog No. L369 (screw No. 376) - - -	4
L394	Plate Hemmer, swing-out type, for making a 3/8 inch hem on high back overalls; used with feed dog No. 61305 C, presser foot No. 61320 C, throat plate No. 61324 C-093 (pivot screw No. 22726, pivot screw washer No. 12957 E, attaching screw No. 25 C) - - - - -	43
L397	Throat Plate, raised, diameter of needle hole .093 inch, feed surface to right, rear and left of needle; used with feed dog No. L398 (screw No. 376)- - - - -	4
L398	Feed Dog, teeth cut 16 per inch, feed slots to right, rear and left of needle; used with throat plate No. L397 (screw No. 22768) - - - - -	13
L403	Presser Foot, rigid bottom, with yielding spring guide located 1/32 inch to left of needle, for miscellaneous edge stitching (spring guide screw No. 187 A, spring guide No. L594, attaching screw No. 22775)- - - - -	20
L407	Presser Foot, hinged bottom, with yielding left side, length of bottom approximately 1 inch (yielding side spring No. 51930, attaching screw No. 22775)- - - - -	14
L412	Presser Foot, hinged bottom, with spring for raising toe, width of bottom 29/32 inch, distance from center of needle to right edge 17/32 inch (shank No. 61230 D, spring No. 51930, hinge pin No. 61330 B-29, attaching screw No. 22775)- - - - -	14
413	Oil Can, complete - - - - -	43
L430	Presser Foot, rigid bottom, width of bottom 1/4 inch, distance from center of needle to right edge 3/32 inch (screw No. 22775)- - - - -	17

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L432	Presser Foot, hinged bottom, split front, width of bottom 3/8 inch, distance from center of needle to right edge 3/32 inch (shank No. 61330, hinge pin No. 61330 B-29, attaching screw No. 22775) - - - - -	15
L433	Hemmer, for making a 11/16 inch hem, 3/32 inch capacity (screw No. 25 C) - - - - -	34
L434	Presser Foot, rigid bottom, plain well rounded front, width of bottom 1 inch, distance from center of needle to right edge 3/4 inch (screw No. 22775) - - - - -	17
L435	Throat Plate, raised, diameter of needle hole .093 inch, feed slots to left and rear of needle, cut out in front of needle for binder, for miscellaneous binding operations (screw No. 376)	4
L436	Feed Dog, teeth cut 12 per inch, feed surface to left and rear of needle hole; used with throat plate No. L435 (screw No. 22768) - - - - -	11
L452	Presser Foot Bottom, 9/16 inch wide, for use with compound presser bar assembly No. L253 (screw No. L260) - - - - -	24
L454	Presser Foot, hinged bottom, with 3/16 inch groove to left of needle, for upholstery work; used with feed dog No. L436, throat plate No. L435 (hinge screw No. 22799 B, attaching screw No. 22775) - -	16
L455	Presser Foot, hinged bottom, with 5/32 inch groove to left of needle, groove positioned so that needle penetrates the cord, for upholstery work; used with feed dog No. L436, throat plate No. L435 (hinge screw No. 22799 B, attaching screw No. 22775) - - - - -	19
462	Nut, for top roller feed drive eccentric ball joint on Styles 61300 KA, 61300 LA - - - - -	29
L462	Presser Foot, hinged flat bottom, with controllable hinge, distance from center of needle hole to right edge 3/16 inch, for miscellaneous binding operations (hinge pin No. 61330 B-35, hinge ad- justing screw No. 22840 A, adjusting screw lock nut No. 51430 F, attaching screw No. 22775) - - -	16
L464	Plate Folder and Guide, for making pants flies, 1/16 inch capacity, lower ply enters from the left and is turned upwardly (guide screw No. 22825, attaching screw No. 22585 A) - - - - -	35
L467	Throat Plate, diameter of needle hole .073 inch, thickness .083 inch, for miscellaneous house dress operations; used with feed dog No. 61205, presser foot No. 61220 (screw No. 376) - - - - -	4
L468	Feed Dog, with feed surface to left, front and rear of needle, width of feed surface back of needle 7/32 inch; used with throat plate No. L469 (screw No. 22768) - - - - -	11

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L469	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, with feed surface to left, front and rear of needle, width of feed surface back of needle 7/32 inch; used with feed dog No. L468 (screw No. 376)- - - - -	6
L471	Plate Hemmer, with hinged upper scroll, for making a 1/2 inch hem on sleeves and bottoms of sport shirts (screw No. 22585 A)- - - - -	35
L473	Folder Presser Foot, rigid bottom, with folder attached to front of foot for turning up a 5/32 inch width of shirt material, folder positioned so that line of stitching is 1/8 inch to left of folder edge (screw No. 22775)- - - - -	21
L476	Throat Plate, diameter of needle hole .093 inch, thickness .125 inch, with clearances cut to right of needle, for special binders; used with feed dog No. L877 (screw No. 376)- - - - -	9
L495	Plate Folder and Guide, for making pants flies, 1/32 inch capacity, lower ply enters from left and is turned upwardly (guide screw No. 22825, attaching screw No. 22585 A)- - - - -	35
L500	Presser Foot, hinged bottom, yielding right side, spring in rear to tilt toe upwardly, with swing-out guide attached to front of foot (spring No. 51930, swing-out guide screw No. 73 A, attaching screw No. 22775)- - - - -	17
L501	Double Edge Folder and Guide, for joining shoulders of shirts, material enters from left (screw No. 22585 A)- - - - -	34
L502	Hemmer, for making a 5/16 inch hem, 5/64 inch capacity, for hemming overall suspenders; used with throw-out hemmer bracket No. 23278 K (attaching screw No. 22585 A)- - - - -	35
L505	Presser Foot, hinged bottom, with guide on left side, guide extends .015 inch below main section and is located 1/16 inch to left of needle (hinge pin No. 61330 B-39, shank No. 61330, attaching screw No. 22775)- - - - -	14
L507	Presser Foot, hinged bottom, with guide on right side, guide extends .015 inch below main section and is located 1/16 inch to right of center of needle, for attaching labels; used with feed dog No. 61205 B, throat plate No. 61224 B-063 (hinge pin No. 61330 B-29, attaching screw No. 22775)- - - - -	17
L509	Presser Foot, rigid bottom, width of bottom 3/8 inch, distance from center of needle to left edge 1/16 inch (screw No. 22775)- - - - -	18
L510	Throat Plate, diameter of needle hole .073 inch, feed surface to right and rear of needle hole; used with feed dog No. L511, presser foot No. L509 (screw No. 376)- - - - -	6

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L511	Feed Dog, teeth cut 16 per inch, feed surface to right and rear of needle; used with presser foot No. L509, throat plate No. L510 (screw No. 22768) - - - - -	11
L512	Presser Foot, hinged bottom, width of bottom 5/16 inch, distance from center of needle hole to left edge 3/32 inch (screw No. 22775) - - - - -	14
L516	Plate Hemmer, for making a 1/4 inch hem on rayon and cotton material, 1/16 inch capacity; used with feed dog No. 61205 A, throat plate No. 61224 C-073, throw-out adaptor No. K51623 (attaching screw No. 22570) - - - - -	43
L518	Presser Foot, rigid bottom, width of bottom 3/4 inch (screw No. 22775) - - - - -	18
L519	Throat Plate, diameter of needle hole .073 inch, thickness .083 inch, feed surface to left, rear and right of needle, for edge stitching on sack coats and overcoats; used with presser foot No. L518, feed dog No. L520 (screw No. 376) - - - - -	2
L520	Feed Dog, teeth cut 14 per inch, feed surface to left, rear and right of needle, for edge stitch- ing on sack coats and overcoats; used with presser foot No. L518, throat plate No. L519 (screw No. 22768) - - - - -	11
L521	Presser Foot Hemmer, with detachable hem scroll, for making a 3/16 inch hem on work shirts; used with feed dog No. 61205 C, throat plate No. 61224 C-093 (hemming scroll No. L603, hemming scroll screw No. 22738, attaching screw No. 22775) - - - - -	22
L527	Presser Foot, hinged bottom, split front, front well rounded; used with feed dog No. 61305 K, throat plate No. 61324 J-093 (shank No. 61330, hinge pin No. 61330 B-35, attaching screw No. 22775) - - - - -	15
L529	Folder Presser Foot, rigid bottom, with folder attached to front of foot, for turning down 3/16 inch material, material enters from the right (hinge pin No. 61330 B-35, screw No. 22775) - - -	21
L530	Presser Foot, hinged bottom, with guide on right side, guide extends 3/64 inch below main section and is located 3/16 inch to right of center of needle (shank No. 61330, hinge pin No. 61330 B-39, attaching screw No. 22775) - - - - -	16
531	Screw for stitch regulator shaft collar - - - - -	27
L532	Presser Foot, rigid bottom, with guide on right side, guide extends 5/64 inch below main section and is located 3/16 inch to right of center of needle; used with feed dog No. L534, throat plate No. L533 (screw No. 22775) - - - - -	19

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L533	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, feed surface on all sides of needle, with slot 3/16 inch to right of needle for guide on bottom of presser foot; used with feed dog No. L534, presser foot No. L532 (screw No. 376) - - - - -	2
L534	Feed Dog, teeth cut 22 per inch, feed surface on all sides of needle, right feed section .042 inch wide; used with presser foot No. L532, throat plate No. L533 (screw No. 22768) - - - -	12
L554	Bottom, for presser foot No. K51682 - - - - -	24
L564	Hemmer, for making a 5/8 inch hem, 5/64 inch capacity, for finishing button stays on medium weight sport shirts, will be mounted on No. 23278 K bracket; used with feed dog No. 61205 A, presser foot No. 61220 W, throat plate No. 61224 C-073 - - - - -	35
L581	Presser Foot, rigid bottom, with groove 3/32 inch wide in bottom to left of needle, left side of bottom 1/32 inch lower than right side - - - - -	19
L582	Presser Foot Hemmer, for making a 3/8 inch hem on dresses; used with feed dog No. 61205 A, throat plate No. 61224 C-093 - - - - -	21
L586	Presser Foot Assembly, hinged bottom turned up in rear, for miscellaneous tacking operations on articles made from heavy woven cloth; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (shank No. 61330, hinge pin No. 61330 B-35, attaching screw No. 22775) - - - -	15
L594	Yielding Spring Guide, for presser foot No. L403 (screw No. 187 A) - - - - -	24
L599	Hemmer, for making a 3/16 inch hem, 5/64 inch capacity, for finishing button stays on work shirts; used with throw-out hemmer bracket No. 23278 K (screw No. 22585 A) - - - - -	35
L603	Scroll, for presser foot No. L521 (screw No. 22738) - - - - -	25
L620	Spring, for presser foot No. L382 - - - - -	25
627 A	Screw, for brake shoe on transmitter No. 28636 Z - - - - -	28
L628	Hook Assembly, complete, with .319 inch diameter hole, for 16-4 cord thread; one each Nos. L629, 22716 B, 61208 B, 61210 B, 61211 A, 61212, 61213 N, 61214 N, 61215, 61215 N, 61216, 61216 N; two No. 22564 E; three No. 22569 A; seven No. 22716 A - - - - -	26
L629	Bobbin Case Holder, for hook assembly No. L628 - -	26

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L637	Presser Foot, rigid bottom, with yielding spring guide located 3/16 inch to left of needle, for miscellaneous edge stitching; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (spring guide screw No. 187 A) - - - - -	20
L646	Left Side Yielding Section, for presser foot No. L407 - - - - -	24
650 G-12	Machine Bolt, hexagon head, 5/16 x 1 1/2 inches, for attaching "Electro Drive" to belt take-up hanger - - - - -	28
650 X-18	Carriage Bolt, 5/16 x 2 1/4 inches, for at- taching "Electro Drive" - - - - -	28
650 X-22	Carriage Bolt, 5/16 x 2 3/4 inches, for at- taching "Electro Drive" - - - - -	28
651 B-24	Nut, 3/8 inch hexagon, thin pattern, for belt take-up hanger assembly No. 21697 AA -	29
652-24	Stove Bolt Washer, 3/8 inch, for attaching transmitter No. 28636 Z to table - - - - -	29
652 B-20	Lock Washer, for lifter lever stud - - - - -	29
L659	Feed Dog, teeth cut 10 per inch, for edge stitching on coats and vests; used with presser foot No. 61320, throat plate No. 61224 D-073 - - - - -	13
660-92	Washer, for hook shaft gear cast plug screw -	29
660-106	Escutcheon Pin, for attaching clutch ring to transmitter brake pulley - - - - -	29
660-113	Escutcheon Pin Washer - - - - -	29
660-142	Spring Cotter Pin, for lifter lever extension stud and lifter lever connecting rod complete - - - - -	29
666-5	Oil Cup, for transmitter shaft on transmitter No. 28636 Z - - - - -	30
666-16	Oil Drain Reservoir, glass - - - - -	43
666-20	Felt Wick, for needle bar link oil tube, take-up lever oil tube, and take-up lever link oil tube - - - - -	30
666-96	Top Oiler, for introducing oil to feed driv- ing shaft gear case - - - - -	30
666-104	Felt Wick, 3/8 inch long, for main shaft bushing housing - - - - -	
L675	Throat Plate, for miscellaneous operations on heavy weight woven materials; used with feed dog No. 61305, presser foot No. 61320 A (screw No. 376) - - - - -	3
L683	Yielding Spring Guide, for presser foot No. L336 - - - - -	24
L688	Hemmer, for making a 5/8 inch hem with 1/4 inch underlap on herringbone, 1/16 inch capacity (screw No. 25 C) - - - - -	34

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L696	Spring for presser foot No. L46- - - - -	25
719	Set Screw, for feed rocker shaft on machines with .182-40 threaded hole in bed - - - - -	27
L748	Presser Foot Hemmer, for making a 1/4 inch hem on dresses and similar articles; used with feed dog No. 61205 A, throat plate No. 61224 C- - - - -	21
L756	Presser Foot Hemmer, with round wire tongue, for making a 7/32 inch hem on work shirts; used with feed dog No. 61205 C, throat plate No. 61224 C-093- - - - -	22
L763	Hemmer, for making a 7/8 inch hem with a 1/4 inch underlap on herringbone, 1/16 inch capacity (screw No. 25 C) - - - - -	34
L766	Selvage Edge Binder, for use with 9/16 inch bind- ing, capacity between jaws 5/32 inch; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16)- - - - -	35
L774	Hem Scroll, for making a 1/8 inch hem; used on presser foot No. L30 - - - - -	25
L828	Presser Foot, rigid bottom, with open needle hole, short toe, 13/32 inch wide overall; used with feed dog No. L398, throat plate No. L397 - - - -	17
L836	Presser Foot Hemmer, for making a 1/2 inch hem on dresses; used with feed dog No. 61205 A, throat plate No. 61224 C-093- - - - -	21
L841	Presser Foot, hinged bottom, for tacking over seams; used with feed dog No. 61205 B, throat plate No. 61224 F (attaching screw No. 22775, hinge pin No. 61330 B-29)- - - - -	16
L868	Presser Foot, solid bottom, including detachable hem scroll, for making a 1/4 inch hem; used with feed dog No. 61205 B, throat plate No. 61224 B-063 (scroll pin No. 61230 C, scroll screw No. 22738, attaching screw No. 22775)- - -	22
L877	Feed Dog, teeth cut 16 per inch; used with throat plate No. L476 (screw No. 22768) - - - - -	13
L910	Presser Foot, hinged bottom, with yielding sec- tion on right side, narrow slot, for second operation of attaching collars to shirts; used with feed dog No. 61305 L, throat plate No. 61324 L-063- - - - -	15
L916	Feed Dog, teeth cut 22 per inch, for miscellansous seaming on light weight material; used with presser foot No. 61320, throat plate No. 61324 B-093- - - - -	13
L925	Top Feed Roller, 1 15/64 inch diameter, knurled teeth, for producing sleeve plackets on shirts, on Styles 61300 KA, 61300 LA - - - - -	32
L926	Presser Foot, for sleeve plackets; used with feed dog No. 61305 K, throat plate No. 61324 F-093- -	16

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
L927	Top Feed Roller, 1 15/64 inch diameter, 90 teeth, feeding surface 1/4 inch wide, for producing sleeve plackets on Styles 61300 KA, 61300 LA - -	31
L928	Folder, for attaching 7/8 inch sleeve plackets to flannel shirts, uses strip cut 2 1/4 inches wide (screw No. 25 C) - - - - -	43
L931	Presser Foot, hinged bottom, for run stitching collars; feed dog No. L934, throat plate No. L935 - - - - -	15
L932	Throat Plate, diameter of needle hole .063 inch, thickness .125 inch, for run stitching collars; used with feed dog No. L933, presser foot No. L931 - - - - -	10
L933	Feed Dog, teeth cut 22 per inch, for run stitching collars; used with throat plate No. L932, presser foot No. L931 - - - - -	13
L934	Throat Plate, diameter of needle hole .063 inch, thickness .125 inch, for run stitching collars and cuffs; used with feed dog No. L935, presser foot No. L931 - - - - -	10
L935	Feed Dog, teeth cut 22 per inch, for run stitching collars and cuffs; used with throat plate No. L934, presser foot No. L931 - - - - -	13
L936	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for edge stitching on coats and vests; used with feed dog No. L937 - - - - -	10
L937	Feed Dog, teeth cut 12 per inch, for edge stitch- ing on coats and vests; used with throat plate No. L936 - - - - -	13
L946	Throat Plate, diameter of needle hole .093 inch, thickness .083 inch; for edge basting on coats and vests; used with feed dog No. L947 - - - - -	10
L947	Feed Dog, teeth cut 16 per inch, for edge basting on coats and vests; used with throat plate No. L946 - - - - -	13
L954	Presser Foot, hinged bottom, for sewing waist bands on trousers; used with feed dog No. L959, throat plate No. 61324 J-093 - - - - -	16
L955	Top Feed Roller, 1 15/64 inch diameter, knurled teeth, for run stitching collars on Styles 61300 KA, 61300 LA - - - - -	31
L957	Presser Foot, hinged bottom, for run stitching collars on Styles 61300 KA, 61300 LA - - - - -	15
L958	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscellaneous binding operations with English binder depressed below the surface of the throat plate; used with feed dog No. L916, presser foot No. 61220 H - - - - -	10
L959	Feed Dog, teeth cut 12 per inch, for sewing waist bands on trousers; used with throat plate No. 61324 J-093 - - - - -	13

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L961	Top Roller Feed Bracket Bushing, 7/16 inch long for use with wide feed roller like No. L927 on Styles 61300 KA, 61300 LA - - - - -	31
1230 B	Yielding Section Spring, for presser foot No. L158- - - - -	25
1580 G-13	Roller, 13/16 inch diameter, 3/16 inch face, for rolling presser foot No. L46 (axle screw No. 22818, lock screw No. 22743)- - -	24
1741 B	Chain Cutting Knife, for presser foot No. L218 (screw No. 187 A)- - - - -	24
6990	Presser Foot Bottom Tilting Spring, for presser foot No. K51665 - - - - -	25
9255	Washer, for top roller feed drive eccentric ball joint on Styles 61300 KA, 61300 LA - -	29
9767	Tension Spring, for swing-out guide No. L60 -	25
9937	Lock Nut, for lifter lever bell crank stop screw - - - - -	29
12957 E	Spring Washer, for swinging arm on sub-assem- blies Nos. L32, L367, L390, L394, K51606, K51623- - - - -	29
14076	Pivot Stud, for roller arm on rolling presser foot No. L46- - - - -	28
15037 A	Feed Bar Stud Nut; also for clutch housing support screw on Styles 61300 KA, 61300 LA-	29
15872 F	Lifter Lever Spring - - - - -	25
20551	Pitman Spring, for pitman on transmitter No. 28636 Z - - - - -	25
21104 B-9	Rod, 9 inches long, for thread stand (screw No. 22591)- - - - -	44
21114 A	Thread Stand Base (screw No. 22591) - - - -	46
21130 A-2	Thread Stand Seat, two spools (set screw No. 69 FD)- - - - -	46
21145	Cone, wood, for thread stand- - - - -	40
21201	Screw Driver, 9/64 inch round blade, length overall 7 5/8 inches- - - - -	45
21202	Screw Driver, 7/32 inch round blade, length overall 11 1/4 inches - - - - -	45
21203	Screw Driver, 13/64 inch round blade, length overall 15 1/2 inches - - - - -	45
21204	Screw Driver, 9/32 inch round blade, length overall 15 inches - - - - -	45
21205 A	Screw Driver, 3/8 inch round blade, length overall 14 inches - - - - -	45
21207	Screw Driver, 7/64 inch round blade, length overall 2 1/2 inches- - - - -	40
21208	Screw Driver Set, three detachable blades - -	45
21233 N	Connector, with BX cable, for D.C. "Electro Drives" - - - - -	
21233 P	Connector, with BX cable, for single and three phase "Electro Drives"- - - - -	
21233 AM	Light Fixture Stud, left thread - - - - -	

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
21233 AN	Light Fixture Assembly, including blue lens, machine mounting, for machines driven by "Electro Drive" - - - - -	
21236	Belt Plier, for 3/8 inch and smaller round belting- - - - -	45
21260	Emery Cord, 3/64 inch diameter, grade No. 120, fifty yard spool- - - - -	
21260 A	Emery Cord, 3/64 inch diameter, grade No. 150, fifty yard spool- - - - -	
21260 B	Emery Cord, 1/32 inch diameter, grade No. 180, fifty yard spool- - - - -	
21260 C	Emery Cord, .025 inch diameter, grade No. 200, fifty yard spool- - - - -	
21260 D	Emery Tape, 3/32 inch wide, grade No. 180, fifty yard spool- - - - -	
21260 E	Emery Cord, .018 inch diameter, grade No. 200, fifty yard spool- - - - -	
21262 H-410	"V" Belt, No. 2 size, oil resistant, 41 inches outside circumference - - - - -	45
21262 H-420	"V" Belt, 42 inches outside circumference	45
21262 H-430	"V" Belt, 43 inches outside circumference	45
21262 H-440	"V" Belt, 44 inches outside circumference	45
21300 B-2 1/2	Carriage Bolt, 3/8 x 2 1/2 inches, for attaching transmitter No. 28636 Z to table (washer No. 652-24)- - - - -	28
21300 B-6	Carriage Bolt, 3/8 x 6 inches, for at- taching transmitter No. 28636 Z to table (washer No. 652-24)- - - - -	28
21351	Belt Hook, wire, for 9/32 inch round belt	25
21351 A	Belt Hook, wire, for 3/8 inch round belt	25
21371 Q	Table Drawer - - - - -	
21371 NA-42	Table Top, 42 x 16 x 1 3/4 inches, for set-in, isolated mounting of Class 61300 machines on individual power table with "Electro Drive" - - - - -	
21371 NA-48	Table Top, 48 inches long- - - - -	
21371 NA-54	Table Top, 54 inches long- - - - -	
21371 NA-60	Table Top, 60 inches long- - - - -	
21371 NB-42	Table Top, 42 x 20 x 1 3/4 inches, for set-in, isolated mounting of Class 61300 machines on individual power table with "Electro Drive"- - - - -	
21371 NB-48	Table Top, 48 inches long- - - - -	
21371 NB-54	Table Top, 54 inches long- - - - -	
21371 NB-60	Table Top, 60 inches long- - - - -	
21371 NC-42	Table Top, 42 x 16 x 1 3/4 inches, for set-in, isolated mounting of Class 61300 machines on group installations with transmitter No. 28636 Y - - - - -	
21371 NC-48	Table Top, 48 inches long- - - - -	
21371 NC-54	Table Top, 54 inches long- - - - -	
21371 NC-60	Table Top, 60 inches long- - - - -	

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
21371 ND-42	Table Top, 42 x 16 x 1 3/4 inches, for set-in, isolated mounting of Class 61300 machines on group installations with transmitter No. 28636 Z - - - - -	
21371 ND-48	Table Top, 48 inches long - - - - -	
21371 ND-54	Table Top, 54 inches long - - - - -	
21371 ND-60	Table Top, 60 inches long - - - - -	
21393 E	Oil Drip Pan - - - - -	46
21393 F	Oil Drain Clamp Spring - - - - -	43
21394	Utility Grinder, including emery wheel, 5 inch diameter, 1/4 inch face, round belt drive, recommended speed 3000 R.P.M. - - -	
21394 G	Emery Wheel, 5 inch diameter, 1/4 inch face, 3/8 inch hole, grade "M" emery 60- - - -	
21394 H	Emery Wheel, 5 inch diameter, 1/2 inch face, 3/8 inch hole, grade "M" emery 60- - - -	
21394 K	Utility Grinder, including emery wheel, 5 inch diameter, 1/2 inch face, round belt drive, recommended speed 3000 R.P.M. - - -	
21657 E	Washer, for pivot screw on edge guide No. L367 - - - - -	29
21660 C	Knee Lifter Assembly; one each Nos. 21661 C, 21661 D, 21663 C, 21664, 21665 C; two each Nos. 21662 C, 21665 (specify component parts in ordering) - - - - -	
21661 C	Knee Lifter Rock Shaft - - - - -	44
21661 D	Knee Lifter Rock Shaft Stop (screw No. 69 FD)	37
21662 C	Knee Lifter Hanger, 1 1/2 inch drop - - - -	44
21663 C	Knee Lifter Plate Rod (screw No. 69 FD) - - -	44
21664	Knee Lifter Plate (screw No. 69 FD) - - - -	44
21665	Knee Lifter Rock Shaft Connection (screw No. 69 FD) - - - - -	44
21665 C	Knee Lifter Rock Shaft Connection Arm (screw No. 69 FD) - - - - -	44
21697 AA	Belt Take-up and Hanger Assembly, for "V" belt "Electro Drive" installations - - - -	46
22507	Screw, for pitman connection on transmitter No. 28636 Z; also for No. 28562 C - - - -	29
22509	Set Screw, square head, for transmitter shaft on transmitter No. 28636 Z - - - - -	29
22510	Screw, for treadle pitman bracket on trans- mitter No. 28636 Z - - - - -	29
22528	Screw, for feed dog holder - - - - -	27
22537	Set Screw, for pulley hub - - - - -	27
22539 A	Plug Screw, for transmitter shaft on trans- mitter No. 28636 Z - - - - -	29
22539 D	Plug Screw, .869 inch diameter, for feed driving shaft gear case - - - - -	29
22539 G	Plug Screw, .597 inch diameter, for inter- mediate gear shaft - - - - -	29

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22547 A	Screw, for adjustable guide holding spring on presser foot No. 61320 N - - - - -	28
22551	Thumbscrew, .146 inch diameter, for adjust- able edge guide No. 61303 A; also for No. L378- - - - -	29
22551 A	Thumbscrew, .240 inch diameter, for attach- ments mounted on bed- - - - -	29
22560 B	Screw, for hook shaft pinion; also for No. 61349 and top roller feed driving eccen- trics - - - - -	27
22561	Screw, for flexible edge guide on sub- assembly No. 61203 B; also for Nos. L46, L127, L357, 61330 H - - - - -	27
22562 A	Screw, for needle bar connection stud - - - -	27
22564 E	Stop Screw, 5/64 inch long, for bobbin case latch; also attaching screw for bobbin case tension spring - - - - -	27
22569 A	Set Screw, for hook - - - - -	27
22569 B	Screw, for head cover - - - - -	27
22569 C	Screw, for hook oil reservoir end cover - - -	27
22570	Screw, for hemmer support on sub-assembly No. K51606; also for Nos. L154, L179, L180, L302, K51623, K51670- - - - -	27
22570 A	Screw, for feed driving shaft gear case cover; also for Nos. 61271, 61282 A, 61394Q	27
22570 B	Screw, for main shaft crank - - - - -	27
22574	Screw, for machine pulley handwheel - - - -	28
22580	Set Screw, for top roller feed driving shaft gear- - - - -	27
22581	Attaching Screw, front, for swing-out guide No. L60 - - - - -	27
22585	Locking Lever Screw, for plate hemmer No. L96	27
22585 A	Screw, for frame take-up thread eyelet; also for special attachments - - - - -	27
22587 E	Screw, for top roller feed driving eccentric bearing on Styles 61300 KA, 61300 LA- - - -	28
22591	Set Screw, headless, for thread stand rod - -	27
22596	Screw, for belt guard on transmitter No. 28636 Z - - - - -	27
22596 D	Adjusting Screw, for main shaft counterweight	27
22597 A	Screw, for intermediate gear shaft; also for Nos. 61243, 61245, 61251 D- - - - -	27
22597 B	Spot Screw, for top roller feed clutch barrel on Styles 61300 KA, 61300 LA- - - - -	27
22632 F-24	Set Screw, for thread stand wire- - - - -	29
22643 K-64	Set Screw, for operating lever shaft on transmitter No. 28636 Z - - - - -	28
22649 F-16	Attaching Screw, for binders mounted on throat plate; formerly No. K51693 - - - -	28

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
22711	Screw, for attachments mounted on swinging bracket No. K51659- - - - -	27
22712 F	Screw, for lifter lever bell crank roller - -	28
22715	Screw, for treadle locking plate on trans- mitter No. 28636 Z- - - - -	28
22716 A	Screw, 7/64 inch long, for hook thread de- flector; also for No. 61211 A - - - - -	27
22716 B	Screw, 5/64 inch long overall, for regulating bobbin thread tension - - - - -	27
22726	Screw, for hemmer bracket No. 23278 K - - -	28
22730	Plug Screw, for hook shaft gear case cover	27
22733	Screw, for top roller feed guard on Styles 61300 KA, 61300 LA- - - - -	27
22735	Pivot Screw, for swinging arm on sub-assem- blies No. L60, K51606, K51623 - - - - -	28
22738	Screw, for detachable scroll on presser feet Nos. L292, L521, L868, 61220 AA- - -	27
22742	Screw, right, for bobbin case holder posi- tion finger - - - - -	28
22743	Plug Screw, for feed driving shaft; also locking screw for roller on presser foot No. L46 - - - - -	27
22747	Screw, for clutch blocks on Styles 61300 KA, 61300 LA- - - - -	27
22752	Set Screw, for needle - - - - -	28
22757 C	Pivot Screw, for needle bar link- - - - -	27
22758 B	Screw, for lifter lever link- - - - -	28
22760 A	Pivot Screw, for scroll on plate hemmer No. L127- - - - -	28
22764	Spot Screw, for tension post socket - - - -	27
22768	Screw, for feed dog - - - - -	27
22775	Screw, for presser foot; also stop screw for feed dog- - - - -	27
22799 B	Hinge Screw, for presser feet Nos. L454, L455- - - - -	28
22799 M	Hand Lifter Screw Pin - - - - -	28
22806 A	Screw, for top roller feed clutch housing on Styles 61300 KA, 61300 LA- - - - -	28
22817 A	Stud, for lifter lever bell crank - - - - -	28
22818	Axle Screw, for roller on presser foot No. L46 - - - - -	27
22825	Screw, for guide on plate folders Nos. L464, L495- - - - -	27
22840 A	Screw, for feed clutch check plate pin on Styles 61300 KA, 61300 LA - - - - -	27
22842	Clutch Housing Support Screw, for Styles 61300 KA, 61300 LA- - - - -	28
22845 D	Feed Bar Stud (nut No. 15037 A) - - - - -	28
22845 F	Stud, .319 inch diameter, for stitch regula- tor shaft arm link- - - - -	28
22846 Q-16	Flat Head Wood Screw, No. 14 x 1 inch, for hinge plate - - - - -	

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
22848	Attaching Screw, rear, for swing-out guide No. L60 - - - - -	28
22874 F	Stop Screw, for lifter lever bell crank - - - -	27
22875	Screw, for bobbin winder tension bracket - - -	27
22876	Adjusting Screw, for bobbin winder trip latch -	27
22877	Hinge Stud, for bobbin winder engaging lever; also for No. 61377 M- - - - -	28
22878	Set Screw, for bobbin winder pulley - - - - -	27
22880	Spot Screw, for main shaft crank - - - - -	27
22884	Screw, for feed driving shaft collar; also for Nos. 61260 A, 61360 - - - - -	28
22884 A	Screw, for main shaft crank - - - - -	28
22890	Lifter Lever Stud - - - - -	28
22892	Screw, lower, for lifter lever link - - - - -	28
22894 E	Set Screw, for feed rocker shaft on machines with .214-32 threaded hole in bed - - - - -	27
23278 K	Hemmer Bracket, throw-out type, for mounting small plate hemmers (attaching screw No. 22585 A, pivot screw No. 22726, pivot screw spring washer No. 35772 H); formerly No. L323-	37
28509 C	Operating Lever Shaft, for transmitter No. 28636 Z (set screw No. 22643 K-64) - - - - -	38
*28516 F	Brake Pulley, for transmitter No. 28636 Z - - -	46
28516 G	Brake Pulley Bushing, for transmitter No. 28636 Z - - - - -	39
*28529 F	Loose Pulley, for transmitter No. 28636 Z - - -	46
28529 G	Loose Pulley Bushing, for transmitter No. 28636 Z	39
28536 E	Belt Guard, for transmitter No. 28636 Z (screw No. 22596) - - - - -	46
28537 A	Friction Ring, for transmitter No. 28636 Z (escutcheon pin No. 660-106, escutcheon pin washer No. 660-113) - - - - -	46
28538 A	Hub Spring, for transmitter No. 28636 Z - - - -	40
28540	Hub Spring Fibre Washer, for transmitter No. 28636 Z - - - - -	39
28561 E	Treadle Pitman Assembly, for transmitter No. 28636 Z - - - - -	46
28562 A	Treadle Pitman Connection, for transmitter No. 28636 Z (screw No. 22507) - - - - -	40
28562 C	Treadle Pitman Rod Stop Collar, lower, for transmitter No. 28636 Z (screw No. 22507) - -	39
28562 D	Treadle Pitman Rod Stop Collar, upper, for transmitter No. 28636 Z - - - - -	39
28563	Treadle Pitman Cotter Pin, for transmitter No. 28636 Z - - - - -	39
28575	Treadle, for transmitter No. 28636 Z - - - - -	46
28576 B	Treadle Pitman Bracket, for transmitter No. 28636 Z (screw No. 22510, washer No. 28577) -	46
28577	Treadle Pitman Bracket Washer, for transmitter No. 28636 Z - - - - -	29
28578 B	Treadle Base, including locking plate, for transmitter No. 28636 Z - - - - -	46

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LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
28579 B	Treadle Locking Plate, for transmitter No. 28636 Z (screw No. 22715) - - - -	41
28585 B	Treadle Assembly, for transmitter No. 28636 Z; one each Nos. 22510, 28575, 28576 B, 28577- - - - -	
28600-6-1 3/16	Round Belt Line Shaft Pulley, 6 inch diameter, 1 3/16 inch bore- - - - -	45
28600-8-1 3/16	Pulley, 8 inch diameter- - - - -	45
28600-9-1 3/16	Pulley, 9 inch diameter- - - - -	45
28600-10-1 3/16	Pulley, 10 inch diameter- - - - -	45
28600-11-1 3/16	Pulley, 11 inch diameter- - - - -	45
28600-12-1 3/16	Pulley, 12 inch diameter- - - - -	45
28600-13-1 3/16	Pulley, 13 inch diameter- - - - -	45
28600-14-1 3/16	Pulley, 14 inch diameter- - - - -	45
28600-15-1 3/16	Pulley, 15 inch diameter- - - - -	45
28602 P-22	"Electro Drive" Pulley, round belt, 2 3/4 inch working diameter- - - - -	41
28602 P-24	"Electro Drive" Pulley, 3 inch working diameter- - - - -	41
28602 P-26	"Electro Drive" Pulley, 3 1/4 inch working diameter- - - - -	41
28602 P-28	"Electro Drive" Pulley, 3 1/2 inch working diameter- - - - -	41
28602 P-30	"Electro Drive" Pulley, 3 3/4 inch working diameter- - - - -	41
28602 P-32	"Electro Drive" Pulley, 4 inch working diameter- - - - -	41
28602 P-34	"Electro Drive" Pulley, 4 1/4 inch working diameter- - - - -	41
28602 P-36	"Electro Drive" Pulley, 4 1/2 inch working diameter- - - - -	41
28602 S-23	"Electro Drive" Pulley, grooved for No. 2 "V" belt, 2 7/8 inch working diameter	41
28602 S-24	"Electro Drive" Pulley, 3 inch working diameter- - - - -	41
28602 S-25	"Electro Drive" Pulley, 3 1/8 inch working diameter- - - - -	41
28602 S-26	"Electro Drive" Pulley, 3 1/4 inch working diameter- - - - -	41
28606 S-27	"Electro Drive" Pulley, 3 3/8 inch working diameter- - - - -	41
28602 S-28	"Electro Drive" Pulley, 3 1/2 inch working diameter- - - - -	41
28602 S-29	"Electro Drive" Pulley, 3 5/8 inch working diameter- - - - -	41
28606-1/2	Powdered Oil Stone, 1/2 lb. package - -	
28606-1	Powdered Oil Stone, 1 lb. package - -	
28613 A	Brake Shoe, for transmitter No. 28636 Z	41
28613 B	Brake Shoe Washer, for transmitter No. 28636 Z - - - - -	41

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
28615 D	Transmitter Pulley Shaft, for transmitter No. 28636 Z (leather wiper No. 28623 A, oiler No. 666-5, plug screw No. 22539 A) - - - - -	44
28618	Edge Guide Locking Spring, for presser foot No. 61320 D- - - - -	25
28623 A	Oil Wiper, leather, for transmitter pulley shaft on transmitter No. 28636 Z - - - - -	38
28630 F	Frame, for transmitter No. 28636 Z - - - - -	46
28633 F	Operating Lever, for transmitter No. 28636 Z -	46
28635 Z	Round Belt Transmitter, center mounting, without accessories- - - - -	
28636 Z	Round Belt Transmitter, center mounting, with accessories - - - - -	46
28705	"Electro Drive", round belt, 1/2 H.P., A.C., 1 phase, 60 cycles, 105-115 volts, 3400 R.P.M. - - - - -	
28705 D	"Electro Drive", round belt, 1/2 H.P., A.C., 1 phase, 60 cycles, 220 volts, 3450 R.P.M. -	
28705 V	"Electro Drive", "V" belt, 1/2 H.P., A.C., 1 phase, 60 cycles, 105-115 volts, 3400 R.P.M. - - - - -	
28705 DV	"Electro Drive", "V" belt, 1/2 H.P., A.C., 1 phase, 60 cycles 220 volts, 3450 R.P.M.- - -	
28707 B	"Electro Drive", round belt, 1/2 H.P., A.C., 3 phase, 60 cycles, 210-230 volts, 3500 R.P.M. - - - - -	
28707 D	"Electro Drive", round belt, 1/2 H.P., A.C., 3 phase, 60 cycles, 440 volts, 3500 R.P.M. -	
28707 BV	"Electro Drive", "V" belt, 1/2 H.P., A.C., 3 phase, 60 cycles, 210-230 volts, 3500 R.P.M. - - - - -	
28707 DV	"Electro Drive" "V" belt, 1/2 H.P., A.C., 3 phase, 60 cycles, 440 volts, 3500 R.P.M. -	
28708	"Electro Drive", round belt, 1/2 H.P., D.C., 105-115 volts, 3000 R.P.M. - - - - -	
28708 A	"Electro Drive" round belt, 1/2 H.P., D.C., 210-230 volts, 3000 R.P.M. - - - - -	
28708 V	"Electro Drive", "V" belt, 1/2 H.P., D.C., 105-115 volts, 3000 R.P.M. - - - - -	
28708 AV	"Electro Drive", "V" belt, 1/2 H.P., D.C., 210-230 volts, 3000 R.P.M. - - - - -	
29126 AG	Feed Eccentric Assembly; one each Nos. 61337, 61338 - - - - -	39
*29126 BF	Top Roller Feed Driving Eccentric Assembly, for Styles 61300 KA, 61300 LA (eccentric set screws No. 22560 B, eccentric bearing screws No. 22587 E)- - - - -	39
29264 H	Needle Bar Assembly; one each Nos. PI-46, 22752, 61218 A, 61317 - - - - -	38

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
29474 B	Hook Assembly, with .319 inch diameter hole; one each Nos. 22716 B, 61208 B, 61210 B, 61211 A, 61212, 61213 N, 61214, 61214 N, 61215, 61215 N, 61216, 61216 N; two No. 22564 E; three No. 22569 A; seven No. 22716 A- - - - -	26
29475 D	Take-up Spring Thread Wire Assembly; one each Nos. 61253 H, 61259 A- - - - -	
29475 G	Tension Assembly; one each Nos. 61292, 22764, 61253, 61292 A, 61292 C, 61292 H, 61392 F-14; two No. 109 (screw No. 95) - - - - -	
29475 J	Bed Slide Assembly; one each Nos. 61202, 61273; two No. 91 A- - - - -	
29480 W	Thread Stand Assembly; one each Nos. 21104 B-9, 21114 A, 21130 A-2; two each Nos. 69 S, 100 B	
29480 AJ	Accessories, for Class 61300 machines with isolated mounting; one each Nos. PL 81, PL 260, 666-16, 21393 E, 21393 F, 21661 C, 21661 D, 21663 C, 21664, 21665 C, 61377 AB, 61378; two each Nos. 21662 C, 21665, 22846 Q-16, 61374; four each Nos. SC 296, 61376; eight each Nos. NA12, NA15- - - - -	
29480 AK	Lockstitch Isolator Parts, includes one each Nos. PL 260, 61376 A, 61376 B, 61376 C, 61376 D, 61376 E, 61376 F, two No. 61376; four No. NA12; twelve No. NA15 - - - - -	
35772 H	Spring Washer, for hemmer bracket swinging arm	29
41055 A	Top Roller Feed Driving Eccentric Connecting rod, for Styles 61300 KA, 61300 LA (nut Nos. 18, 269)- - - - -	31
41258	Top Roller Feed Clutch Roller, for Styles 61300 KA, 61300 LA - - - - -	31
41358 M	Top Roller Feed Clutch Barrel, for Styles 61300 KA, 61300 LA (screw No. 22597 B) - - -	39
41358 N	Top Roller Feed Clutch Block, upper, for Styles 61300 KA, 61300 LA (screw No. 22747)-	32
41358 P	Top Roller Feed Clutch Block, lower, for Styles 61300 KA, 61300 LA (screw No. 22747)	32
41358 Q	Top Roller Feed Clutch Roller Spring, for Styles 61300 KA, 61300 LA- - - - -	25
41358 S	Top Roller Feed Clutch Roller Spring Support Pin, for Styles 61300 KA, 61300 LA - - - - -	32
41358 T	Top Roller Feed Clutch Roller Spring Support Pin Washer, for Styles 61300 KA, 61300 LA- -	32
41390 B	Bushing, for top roller feed clutch housing- -	31
51239 B	Top Roller Feed Clutch Check Plate Pin, for Styles 61300 KA, 61300 LA (screw No. 22840 A)	32
51239 E	Top Roller Feed Driving Shaft Gear, for Styles 61300 KA, 61300 LA (set screw No. 22580) - -	32
51239 G	Top Roller Feed Driving Shaft Universal Joint, for Styles 61300 KA, 61300 LA- - - - -	32

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51430 F	Adjusting Screw Lock Nut, for presser feet Nos. L293, L386, L462 - - - - -	29
K51606	Throw-out Adapter Assembly, for mounting plate hemmers with short bases, ranging from 1/2 to 3 inch width of hem; one each Nos. 12957 E, 22735, K51624, K51625, K51626; two each Nos. 20, 22570 (attaching screw No. 94) - - - - -	37
K51619	Plate Hemmer, for making a 1/4 inch hem on towels; used with feed dog No. 61205 A, presser foot No. 61220 T, throat plate No. 61224 C-093 (attaching screw No. 25 C) - - - -	33
K51620	Presser Foot, for hemming sheets and pillow cases, all widths of hem up to 3 inches; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (screw No. 22775) - - - - -	18
K51621	Plate Hemmer, for making a 1 inch hem on sheets; used with feed dog No. 61205 A, presser foot No. K51620, throat plate No. 61224 C-093, swinging bracket No. K51659 (attaching screw No. 22711) - - - - -	36
K51622	Plate Hemmer, for making a 3 inch hem on sheets; used with feed dog No. 61205 A, presser foot No. K51620, throat plate No. 61224 C-093, swinging bracket No. K51659 (attaching screw No. 22711) - - - - -	36
K51623	Throw-out Adapter Assembly, for mounting plate hemmers with long bases, ranging from 1/2 to 3 inch width of hem; one each Nos. 12957 E, 22735, K51624, K51625; two each Nos. 20, 22570 (attaching screw No. 94) - - - - -	37
K51624	Base, for sub-assemblies Nos. K51606, K51623 (attaching screw No. 94) - - - - -	37
K51625	Swinging Arm, for sub-assemblies Nos. K51606, K51623 (pivot screw No. 22735, washer No. 12957 E) - - - - -	37
K51626	Hemmer Support, for sub-assembly No. K51606 (attaching screw No. 22570, washer No. 20) - -	37
K51627	Tension Spring, .059 inch diameter wire, for needle thread - - - - -	25
K51630	Presser Foot, with guide on right side and extending full length of bottom, for edge stitching pants flies, guide projects 3/64 inch below bottom and is located 1/16 inch to right of needle; used with feed dog No. 61205, throat plate No. 61224-093 (screw No. 22775) - - - - -	19
K51636	Presser Foot, with 1/16 inch off-set in line with feed, for edge stitching heavy overcoats; used with feed dog No. 61305 B, throat plate No. 61324 B-093 (screw No. 22775) - - - - -	19

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K51643	Presser Foot, 1/4 inch wide, for attaching hook and eye strips to corsets; used with feed dog No. 61205 A, throat plate No. 61224 A-093 (screw No. 22775) - - - - -	18
K51645	Presser Foot, with 9/32 inch groove to left of needle, for cording work on upholstery; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (screw No. 22775) - - - - -	19
K51649	Plate Hemmer, for making a 1/8 inch hem on muslin garments; used with feed dog No. 61205 A, presser foot No. 61220, throat plate No. 61224 C-093 (attaching screw No. 25 C) - -	33
K51650	Plate Hemmer, for making a 3/8 inch hem on shorts; used with feed dog No. 61205 C, presser foot No. 61220, throat plate No. 61224 C-093 (attaching screw No. 25 C) - - - - -	33
K51655	Cut Edge Binder, for use with 1 inch bias binding; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) - - - - -	35
K51659	Swinging Bracket, for dual plate hemmers on sheets; used with feed dog No. 61205 A, presser foot No. K51620, throat plate No. 61224 C-093, hemmers Nos. K51621, K51622 (attaching screw No. 94) - - - - -	37
K51660	Presser Foot, rigid bottom, with guide on right side, guide extends 3/64 inch below main section and is located 1/4 inch to right of center of needle, for miscellaneous edge stitching (screw No. 22775) - - - - -	18
K51662	Presser Foot, rigid bottom, with guide on right side, guide extends 3/64 inch below main section and is located 1/2 inch to right of center of needle, for miscellaneous edge stitching (screw No. 22775) - - - - -	19
K51665	Presser Foot, hinged bottom, 1/2 inch wide, left side of bottom is .015 inch lower than right side, ledge is located in line with left side of slot, for miscellaneous edge stitching; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (bottom tilting spring No. 6990, hinge pin No. 61330 B-29, attaching screw No. 22775) - - - - -	15
K51666	Cut Edge Binder, for use with 3/4 inch bias strip; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) -	35
K51667	Cut Edge Binder, for use with 7/8 inch bias strip; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) -	35

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K51668	Plate Hemmer, for making a 3/16 inch hem on mus- lin; used with feed dog No. 61205 A, presser foot No. 61220 T, throat plate No. 61224 C-093 (attaching screw No. 25 C) - - - - -	33
K51669	Plate Hemmer, for making a 1/4 inch hem on shorts; used with feed dog No. 61205 C, press- er foot No. 61220, throat plate No. 61224 C-093 (attaching screw No. 25 C) - - - - -	33
K51670	Plate Hemmer, for making a 1 1/2 inch hem on house dresses; used with feed dog No. 61205, presser foot No. 61220, throat plate No. 61224-063, throw-out adapter No. K51623 (attaching screw No. 22570) - - - - -	43
K51671	Cut Edge Binder, for use with 1 inch light weight binding; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) - -	35
K51672	Plate Hemmer, for making a 5/16 inch hem on overall straps; used with feed dog No. 61305 C, presser foot No. 61320 C, throat plate No. 61324 C-093 (attaching screw No. 25 C) - - - -	33
K51677	Selvage Edge Binder, for use with 5/8 inch bind- ing; used with feed dog No. 61305 B, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16) - - - - -	35
K51681	Plate Hemmer, for making a 9/32 inch hem on towels; used with feed dog No. 61205 A, press- er foot No. 61220 T, throat plate No. 61224 C-093 (attaching screw No. 25 C) - - - -	33
K51682	Presser Foot, hinged bottom, split front, with long right section; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (shank No. 61230 D, bottom No. L554, hinge pin No. 61330 B-29, attaching screw No. 22775) - - - -	14
K51683	Presser Foot, rigid bottom, plain well rounded front, 1/2 inch wide, for attaching cuffs to shirts; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (screw No. 22775) - - - -	18
K51687	Presser Foot Assembly, hinged bottom, for mis- cellaneous operations on articles made from light weight woven materials; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (shank No. 61230 D, hinge pin No. 61330 B-29) -	17
K51688	Plate Hemmer, for making a 1 inch hem, with 3/8 inch underlap, on sheets; used with feed dog No. 61205 A, presser foot No. K51620, throat plate No. 61224 C-093, dual swinging bracket No. K51659 (attaching screw No. 22711) -	36

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K51689	Plate Hemmer, for making a 3 inch hem, with 3/8 inch underlap, on sheets; used with feed dog No. 61205 A, presser foot No. K51620, throat plate No. 61224 C-093, dual swinging bracket No. K51659 (attaching screw No. 22711) - - - - -	36
K51696	Presser Foot, rigid bottom, with guide on right side, guide extends 1/32 inch below main section and is located 1/32 inch to right of center of needle; used with feed dog No. 61205, throat plate No. 61224-063 (screw No. 22775) - - - - -	18
K51697	Presser Foot Hemmer, with round wire tongue, for making a 3/16 inch hem on work shirts; used with feed dog No. 61205 C, throat plate No. 61224 C-093 (scroll No. 61230-5/32, scroll pin No. 61230 J, attaching screw No. 22775) - - - - -	22
K51699	Cut Edge Binder, for use with 5/8 inch straight cut strip; used with feed dog No. 61305 B, presser foot No. 61220 H, throat plate No. 61224 D-093 (attaching screw No. 22649 F-16)	35
51930	Presser Foot Bottom Tilting Spring, for press- er feet Nos. L126, L354, L363, L407, L412, L500, 61220 K, 61220 P, 61220 Q, 61220 S, 61220 W, 61320 J, 61320 R - - - - -	25
52930 T	Yielding Section Spring, for presser foot No. 61320 W - - - - -	25
61202	Bed Slide - - - - -	38
61203	Edge Guide, for machines equipped with throat plates flush with the bed (attaching screw No. 22551 A) - - - - -	37
61203 A	Edge Guide, for machines equipped with throat plates which project above the bed (attach- ing screw No. 22551 A) - - - - -	37
61203 B	Flexible Guide Assembly, for edge stitching collars and cuffs on dress shirts; used with feed dog No. 61205 A, presser foot No. 61220 A, throat plate No. 61224 C-093; one each Nos. 61203 C, 61203 D; two No. 22561 (attaching screw No. 22585 A) - - - - -	36
61203 C	Flexible Edge Guide, for sub-assembly No. 61203 B (screw No. 22561) - - - - -	36
61203 D	Base, for sub-assembly No. 61203 B (screw No. 22585 A) - - - - -	37
61205	Feed Dog, teeth cut 16 per inch, for miscel- laneous house dress operations; used with presser foot No. 61220, throat plate No. 61224-093 - - - - -	11

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61205 A	Feed Dog, teeth cut 16 per inch, for miscel- laneous operations on articles made from light weight woven cloth; used with presser foot No. 61220 A, throat plate No. 61224 C-093- - - - -	12
61205 B	Feed Dog, teeth cut 16 per inch, for hemming dress shirts; used with presser foot No. 61220 B, throat plate No. 61224 B-093- - -	11
61205 C	Feed Dog, teeth cut 22 per inch, 3 rows of teeth, for hemming work shirts; used with presser foot No. 61220 C, throat plate No. 61224 C-093- - - - -	12
61205 D	Feed Dog, similar to No. 61205 A, except made with longer and wider feed prongs, teeth cut 16 per inch, for seaming trousers; used with presser foot No. 61220 A, throat plate No. 61224 F-063; formerly No. L86- - -	12
61205 E	Feed Dog, teeth cut 16 per inch, for hemming shirts made from heavy weight fabrics; used with throat plate No. 61224 E-063 (screw No. 22768); formerly No. L249- - - - -	11
61205 CA	Feed Dog, teeth cut 22 per inch, three rows of teeth, for hemming work shirts; used with presser foot No. L95, throat plate No. 61224 C-093 (screw No. 22768); formerly No. L94- - - - -	12
61208 B	Hook, with .319 inch diameter shaft hole (screw No. 22569 A)- - - - -	26
61210 B	Hook Thread Deflector (screw No. 22716 A)- - -	26
61211 A	Hook Thread Retainer, for hook No. 61208 B (screw No. 22716 A)- - - - -	26
61212	Bobbin, steel- - - - -	26
61213	Bobbin Case Assembly; one each Nos. 22716 B, 61213 N, 61214 N, 61215, 61215 N, 61216, 61216 N; two No. 22564 E - - - - -	26
61213 N	Bobbin Case- - - - -	26
61214	Bobbin Case Holder - - - - -	26
61214 N	Bobbin Case Tension Spring (attaching screw No. 22564 E, regulating screw No. 22716 B) -	26
61214 U	Bobbin Case Holder Position Finger (screw, right, No. 22742, screw, left, No. 93) - - -	26
61215	Bobbin Case Latch (stop screw No. 22564 E) - -	26
61215 N	Bobbin Case Latch Lever- - - - -	26
61216	Bobbin Case Latch Hinge Pin- - - - -	26
61216 N	Bobbin Case Latch Spring - - - - -	25
61218 A	Needle Clamp Collar (screw No. 22752)- - - -	30
61220	Presser Foot Assembly, hinged bottom, for miscellaneous house dress operations; used with feed dog No. 61205, throat plate No. 61224-093; one each Nos. 61330, 61330 Y, 61330 B-31 - - - - -	14

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61220 A	Presser Foot Assembly, hinged bottom, length of bottom 1 1/8 inches, for mis- cellaneous operations on articles made from light weight woven cloth; used with feed dog No. 61205 A, throat plate No. 61224 C-093; one each Nos. 61230 E, 61230 D, 61330 B-29 - - - - -	15
61220 B-1/8	Presser Foot Hemmer, for making a 1/8 inch hem on dress shirts; used with feed dog No. 61205 B, throat plate No. 61224 B-093 (scroll No. 61230 B-1/8, scroll pin No. 61230 C) - - - - -	20
61220 B-5/32	Presser Foot Hemmer, for making a 5/32 inch hem on dress shirts; used with feed dog No. 61205 B, throat plate No. 61224 B-093 (scroll No. 61230 B-1/8, scroll pin No. 61230 C) - - - - -	20
61220 C-1/8	Presser Foot Hemmer, for making a 1/8 inch hem on work shirts; used with feed dog No. 61205 C, throat plate No. 61224 C-093 (scroll No. 61230-5/32) - - - - -	22
61220 C-5/32	Presser Foot Hemmer, for making a 5/32 inch hem- - - - -	22
61220 C-3/16	Presser Foot Hemmer, for making a 3/16 inch hem- - - - -	22
61220 C-1/4	Presser Foot Hemmer, for making a 1/4 inch hem- - - - -	22
61220 D-1/8	Presser Foot Hemmer, large capacity, with- out ribs on bottom, for making a 1/8 inch hem on dress shirts; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (scroll No. 61230-5/32, scroll pin No. 61230 J) - - - - -	22
61220 E	Presser Foot, for miscellaneous operations on articles made from light weight woven cloth - - - - -	18
61220 F	Presser Foot, for edge stitching collars and cuffs on work shirts; used with feed dog No. 61305 B, throat plate No. 61324 B-093; one each Nos. 61230 F, 61330, 61330 B-35; formerly No. K51637- -	15
61220 G	Presser Foot, for hemming work shirts with plate hemmer; used with feed dog No. 61205, throat plate No. 61224-093; for- merly No. K51644- - - - -	18
61220 H	Presser Foot, solid bottom, for miscellan- eous binding operations with English binder depressed below the surface of the throat plate; used with feed dog No. 61305 B, throat plate No. 61224 D-093; formerly No. K51602 - - - - -	18

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61220 J	Presser Foot Assembly, hinged bottom, with spring for raising toe, for miscellaneous operations on articles made from light weight woven cloth; used with feed dog No. 61205 A, throat plate No. 61224 C-093; one each Nos. 61230 AK, 61330 B-31, 61330, 61330 Z- - - - -	15
61220 K	Presser Foot Assembly, hinged flat bottom, plain well rounded front, with spring for raising toe, distance from center of needle hole to right edge 17/32 inch; used with feed dog No. 61205 A, throat plate No. 61224 C-093; one each Nos. 61230 K, 51930, 61230 D, 61330 B-29; formerly No. L4- - - - -	14
61220 L-5/32	Presser Foot Hemmer, with round wire ton- gue, for making a 5/32 inch hem on work shirts; used with feed dog No. 61205 C, throat plate No. 61224 C-093 (scroll No. 61230-5/32, scroll pin No. 61230 J); formerly No. L14- - - - -	20
61220 M-1/8	Presser Foot Hemmer, for making a 1/8 inch hem on dresses; used with feed dog No. 61205 A, throat plate No. 61224 C-093; formerly No. L10- - - - -	21
61220 N	Presser Foot, rigid bottom, with guide on right side, guide extends .015 inch below main section and is located 1/16 inch to right of center of needle, for attaching labels; used with feed dog No. 61205 B, throat plate No. 61224 B-063; formerly No. L27 - - - - -	19
61220 P	Presser Foot Assembly, hinged bottom, same as No. 61220 A, except with spring to raise toe, front is longer and bent up higher; used with feed dog No. 61205 A, throat plate No. 61224 C-093 (shank No. 61330, tilting spring No. 51930, hinge pin No. 61330 B-35); formerly No. L38 - -	14
61220 Q	Presser Foot Assembly, distance from center of needle hole to right side 5/16 inch, for use with 3/8 inch plate hemmers; used with feed dog No. 61205 C, throat plate No. 61224 C-093; one each Nos. 61230 Q, 51930, 61230 D, 61330 B-29- - - - -	16
61220 R	Presser Foot, rigid bottom, 5/16 inch wide, with all bearing surface of bottom to left of center of needle; formerly No. L26 - - - - -	18

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61220 S	Presser Foot Assembly, hinged bottom, with yielding right side, for miscellaneous edge stitching; one each Nos. 51930, 61230 L, 61230 M, 61230 S, 61330 B-35 - -	17
61220 T	Presser Foot, plain well rounded front, for hemming towels, 1/4 inch hem; used with feed dog No. 61205 A, throat plate No. 61224 C-093, hemmer No. K51619; formerly No. K51618- - - - -	18
61220 U	Presser Foot, solid bottom, with yielding spring guide on right side, for edge stitching collar bands to dress shirts, guide is located 1/16 inch from center of needle; feed dog No. 61205 A, throat plate No. 61224 C (spring guide No. 61230 U, spring guide attaching screw No. 187 A); formerly No. K51675 - - - - -	20
61220 V	Presser Foot, rigid bottom, 5/16 inch wide, with all bearing surface to right of needle; formerly No. L209 - - - - -	18
61220 W	Presser Foot Assembly, hinged bottom, yielding left side, for edge stitching and hemming on clothing; one each Nos. 51930, 61230 V, 61230 W, 61230 X, 61330 B-35; formerly No. L325 - - - - -	14
61220 AA-1/8	Presser Foot Hemmer, with detachable hem scroll, for making a 1/8 inch hem on dress shirts; used with feed dog No. 61205 B, throat plate No. 61224 B-063 (scroll pin No. 61230 C, hem scroll No. 61230 A-1/8, hem scroll screw No. 22738, attaching screw No. 22775); formerly No. L251- - - - -	22
61220 AB	Presser Foot, rigid bottom, width 3/8 inch, distance from center of needle to right edge 1/16 inch, for miscellaneous edge stitching (screw No. 22775); formerly No. L247- - - - -	17
61220 AC	Presser Foot, solid bottom, with yielding spring guide on right side, for edge stitching collar bands to dress shirts, guide is located 1/32 inch from center of needle; feed dog No. 61205 A, throat plate No. 61224 C (spring guide No. 61230 U, spring guide attaching screw No. 187 A); formerly No. L168 - - - - -	20
61224-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscel- laneous house dress operations; used with feed dog No. 61205, presser foot No. 61220 - - - - -	1

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61224-093	Throat Plate, diameter of needle hole .093 inch - - - - -	1
61224 B-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for hemming dress shirts; used with feed dog No. 61205 B, presser foot No. 61220 B- - - - -	9
61224 B-093	Throat Plate, diameter of needle hole .093 inch - - - - -	9
61224 C-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for hemming work shirts; used with feed dog No. 61205 C, presser foot No. 61220 C- - - - -	9
61224 C-073	Throat Plate, diameter of needle hole .073 inch - - - - -	9
61224 C-093	Throat Plate, diameter of needle hole .093 inch; formerly No. L25 - - - - -	9
61224 D-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscella- neous binding operations with English binder depressed below the surface of the throat plate; used with feed dog No. 61305 B, presser foot No. 61220 H- - - - -	7
61224 D-073	Throat Plate, diameter of needle hole .073 inch - - - - -	7
61224 D-093	Throat Plate, diameter of needle hole .093 inch; formerly No. K51600- - - - -	7
61224 E-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for hemming shirts made from heavy weight fabrics; used with feed dog No. 61205 E (screw No. 376); formerly No. L248- - - - -	5
61224 F-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for seaming trousers; used with feed dog No. 61205 D, presser foot No. 61220 A (screw No. 376); formerly No. L85 - - - - -	9
61224 F-083	Throat Plate, diameter of needle hole .083 inch; formerly No. L396- - - - -	9
61230-5/32	Scroll, for presser feet Nos. K51697, 61220 C-1/8, 61220 C-5/32, 61220 C-3/16, 61220 C-1/4, 61220 D-1/8, 61220 L-5/32 - - -	25
61230 A-1/8	Scroll, for presser foot No. 61220 AA-1/8; formerly No. L375- - - - -	25
61230 B-1/8	Scroll, for presser feet Nos. 61220 B-1/8, 61220 B-5/32 - - - - -	25
61230 C	Scroll Pin, for presser feet Nos. L292, L868, 61220 B-1/8, 61220 B-5/32, 61220 AA-1/8 - - - - -	25
61230 D	Shank, for presser feet Nos. L8, L62, L71, L95, L195, L326, L412, K51682, K51687, 61220 A, 61220 K, 61220 Q, 61320 R - - -	23

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61230 E	Bottom, marked "61220 A", for presser foot No. 61220 A - - - - -	23
61230 F	Bottom, marked "61220 F", for presser foot No. 61220 F - - - - -	23
61230 J	Scroll Pin, for presser feet Nos. K51697, 61220 D-1/8, 61220 L-5/32 - - - - -	24
61230 K	Bottom, marked "61220 K", for presser foot No. 61220 K - - - - -	24
61230 L	Bottom, marked "61220 S", for presser foot No. 61220 S - - - - -	23
61230 M	Yielding Section, for presser foot No. 61220 S -	23
61230 Q	Bottom, marked "61220 Q", for presser foot No. 61220 Q - - - - -	23
61230 S	Shank, for presser foot No. 61220 S - - - - -	23
61230 U	Yielding Spring Guide, for presser feet Nos. 61220 U, 61220 AC, 61320 U (attaching screw No. 187 A); formerly No. K51678 - - - - -	24
61230 V	Bottom, marked "61220 W", for presser foot No. 61220 W - - - - -	23
61230 W	Yielding Section, for presser foot No. 61220 W -	23
61230 X	Shank, for presser foot No. 61220 W - - - - -	23
61230 AK	Spring, for presser foot No. 61220 J - - - - -	25
61231	Finger Guard, attaches to presser foot - - - - -	25
61232 D	Feed Driving Shaft Bushing, left - - - - -	31
61232 G	Feed Driving Shaft Oil Retaining Bushing, right, has left spiral oil groove and must be assembled to right of hook driving gear - -	31
61232 N	Feed Driving Shaft Oil Retaining Bushing, left, has right spiral oil groove and must be assembled to left of hook driving gear - - -	31
61233 N	Feed Lift Link - - - - -	30
61234	Feed Bar (set screw No. 89) - - - - -	40
61235	Feed Bar Shaft - - - - -	31
61236	Feed Rocker - - - - -	40
61236 G	Feed Rocker Shaft (set screw No. 719 for mach- ines with .182-40 threaded hole in bed, and No. 22894 E for machines with .214-32 thread- ed holes in bed) - - - - -	38
61236 N	Feed Rocker Shaft Bushing, for machines with .182-40 threaded hole in bed for feed rocker shaft set screws - - - - -	31
61239	Feed Dog Holder (screw No. 22528) - - - - -	30
61241 B	Hook Shaft Bushing, left (screw No. 96 A) - - -	31
61242	Hook Shaft Collar (screw No. 88) - - - - -	31
61243	Hook Shaft Driving Gear (set screw No. 22597 A, spot screw No. 81) - - - - -	39
61244	Hook Shaft Pinion (screw No. 89, 22560 B) - - -	30
61245	Stitch Regulator Thumbscrew (lock screw No. 22597 A) - - - - -	38
61245 G	Stitch Regulator Thumbscrew Binding Insert - -	29
61246 A	Stitch Regulator Thumbscrew Lever (screw No. 93 A) - - - - -	30

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61247 A	Stitch Regulator Thumbscrew Lever Spring- - - -	25
61248 H	Stitch Regulator Shaft Collar (screw No. 531)	31
61251 D	Take-up Lever Pin (screw No. 22597 A) - - - - -	30
61252 J	Take-up Lever Crank Pin (spot screw No. 22880, set screw No. 22570 B)- - - - -	30
61253	Take-up Spring- - - - -	25
61253 H	Take-up Spring Thread Wire, .156 inch diameter (screw No. 77)- - - - -	38
61254 A	Needle Bar Bushing, lower - - - - -	31
61255	Needle Bar Connection Stud (screw No. 22562 A)-	30
61255 H	Needle Bar Link (pivot screw No. 22757 C) - - -	30
61256 G	Presser Spring Washer - - - - -	29
61257	Presser Bar - - - - -	38
61257 G	Presser Bar Bushing, upper, and presser spring regulator - - - - -	31
61258	Presser Bar Connection- - - - -	40
61259 A	Presser Bar Guide, for use with take-up spring thread wire No. 61253 H (screw No. 95)- - - -	30
61260 A	Feed Driving Shaft Gear, .500 inch diameter bore (screw No. 22884)- - - - -	39
61261 A	Feed Driving Shaft Intermediate Gear, with spur teeth - - - - -	39
61263	Feed Driving Shaft Intermediate Gear Bushing- -	31
61264	Intermediate Gear Shaft Collar, right, (screw No. HA61 D) - - - - -	31
61264 A	Intermediate Gear Shaft Collar, left (screw No. HA61 D) - - - - -	31
61265	Hand Lifter (screw No. 22799 M) - - - - -	40
61267	Lifter Lever Link (screw, upper, No. 22758 B, screw, lower, No. 22892)- - - - -	30
61267 G	Lifter Lever Spring Pin - - - - -	30
61271	Frame Needle Thread Eyelet (screw No. 22570 A)-	26
61272	Spool Pin - - - - -	31
61273	Bed Slide Spring (screw No. 91 A)- - - - -	37
61282 A	Housing Cover, for hook shaft driving gear case (screw No. 22570 A) - - - - -	40
61282 D	Gasket, for feed driving shaft gear case hous- ing cover - - - - -	44
61282 E	Gasket, for hook shaft driving gear case hous- ing cover - - - - -	40
61292	Tension Post- - - - -	31
61292 A	Tension Post Socket (set screw No. 95, spot screw No. 22764)- - - - -	31
61292 C	Tension Regulating Nut- - - - -	29
61292 G	Tension Release Pin - - - - -	31
61292 H	Tension Release Washer- - - - -	29
61293	Oil Tube, 1 19/32 inches long, serving needle bar link and take-up lever (felt wick No. 666-20) - - - - -	40
61293 N	Plug, .814 inch diameter, for left section of arm - - - - -	31

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61303	Edge Guide Assembly, adjustable, swing-out type, for edge stitching on coats and vests; used with feed dog No. 61305 B, presser foot No. 61320 B, throat plate No. 61324 B-093; one each Nos. 61303 A, 134, 22551, 61303 B, 61303 C, 61303 D (screw No. 22585 A); formerly No. K51609 - - - - -	36
61303 A	Edge Guide, for sub-assembly No. 61303 (screw No. 22551) - - - - -	36
61303 B	Edge Guide Holder, for sub-assembly No. 61303; also for Nos. L378, 23278 K- - - - -	36
61303 C	Edge Guide Holder Base, for sub-assembly No. 61303- - - - -	36
61303 D	Washer, for sub-assembly No. 61303; also for No. L378 - - - - -	29
61303 E	Three-way Edge Guide (attaching screw No. G26); formerly No. L22 - - - - -	37
61305	Feed Dog, teeth cut 16 per inch, for miscella- neous operations on cotton and woollen trou- sers; used with presser foot No. 61320 B, throat plate No. 61324-093 - - - - -	11
61305 A	Feed Dog, teeth cut 14 per inch, for miscella- neous operations on articles made from heavy weight woven cloth; used with presser foot No. 61320 A, throat plate No. 61324 A-093- - -	12
61305 B	Feed Dog, teeth cut 16 per inch, for edge stitching on coats and vests; used with presser foot No. 61320, throat plate No. 61324 B-093- - - - -	11
61305 C	Feed Dog, teeth cut 14 per inch, for hemming high back overall suspenders; used with presser foot No. 61320 C, throat plate No. 61324 C-093- - - - -	12
61305 D	Feed Dog, teeth cut 14 per inch, for miscella- neous operations on articles made from heavy weight woven cloth; used with presser foot No. 61320 A, throat plate No. 61324 D-093- - -	12
61305 E	Feed Dog, teeth cut 16 per inch, for miscella- neous edge stitching on work garments; used with throat plate No. 61324 E-093- - - - -	11
61305 F	Feed Dog, teeth cut 16 per inch, for miscella- neous operations on articles made from heavy weight woven cloth; used with presser foot No. 61320 A, throat plate No. 61324 A-093; formerly No. L37 - - - - -	12
61305 G	Feed Dog, teeth cut 16 per inch, for edge stitching on ordinary quality coats and vests; used with presser foot No. 61320, throat plate No. 61324 F-093; formerly No. K51686 - - - - -	11

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Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61305 H	Feed Dog, teeth cut 16 per inch, angle of teeth 40 degrees, for miscellaneous operations on articles made from heavy woven cloth; used with throat plate No. 61324 B-063; formerly No. L522 - - - - -	13
61305 J	Feed Dog, teeth cut 14 per inch, for tacking flies to overalls and work pants; used with throat plate No. 61324 A-093; formerly No. L399 - - - - -	12
61305 K	Feed Dog, teeth cut 12 per inch, for welt seaming trousers; used with throat plate No. 61324 H-093; formerly No. L460 - - - - -	12
61305 M	Feed Dog, teeth cut 12 per inch, feed surface on all four sides of needle, for welt seaming trousers; used with presser foot No. 61320 S, throat plate No. 61324 L-093; formerly No. L58-	12
61305 N	Feed Dog, similar to No. 61305, except to have teeth 3/64 inch higher, for .125 inch thick throat plate No. 61324 N-093 - - - - -	11
61305 P	Feed Dog, teeth cut 16 per inch, for seaming canton flannel gloves; used with throat plate No. 61324 P; formerly No. L226 - - - - -	11
61317	Needle Bar, for Styles 61300 HA, 61300 JA, formerly No. L739- - - - -	38
61317 K	Needle Bar, for Styles 61300 KA, 61300 LA- - - - -	38
61320	Presser Foot, for edge stitching on coats and vests; used with feed dog No. 61305 B, throat plate No. 61324 B-093- - - - -	18
61320 A	Presser Foot Assembly, hinged bottom, for miscellaneous operations on articles made from heavy weight woven cloth; used with feed dog No. 61305 A, throat plate No. 61324 A-093; one each Nos. 61330 A, 61330, 61330 B-35 - - -	15
61320 B	Presser Foot, for miscellaneous operations on cotton and woolen trousers; used with feed dog No. 61305, throat plate No. 61324 B-093- - -	18
61320 C	Presser Foot, for hemming high back overall suspenders; used with feed dog No. 61305 C, throat plate No. 61324 C-093; one each Nos. 61330, 61330 C, 61330 B-39 - - - - -	17
61320 D	Presser Foot, with adjustable guide on right side, guide adjustable from 1/32 to 5/8 inch, for miscellaneous edge stitching on tailoring work; used with feed dog No. 61305 B, throat plate No. 61324 B-093 (edge guide No. 61330 D, spring No. 28618) - - - - -	22

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61320 E	Presser Foot, rigid bottom, with yielding spring guide located 3/32 inch to right of needle, for miscellaneous edge stitching; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (spring guide No. 61330 E, spring guide screw No. 187 A); formerly No. K51631- - - - -	20
61320 F	Presser Foot, rigid bottom, with yielding spring guide located 3/16 inch to right of needle, for miscellaneous edge stitching; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (spring guide No. 61330 F, spring guide screw No. 187 A); formerly No. K51642- - - - -	20
61320 H	Presser Foot, rigid bottom, with yielding spring guide located 1/16 inch to right of needle, for stitching pants flies (spring guide No. 61330 H, spring guide screw No. 22561)- - - - -	20
61320 J	Presser Foot Assembly, with spring for raising toe, for miscellaneous operations on articles made from heavy weight woven cloth; used with feed dog No. 61305 A, throat plate No. 61324 A-093; one each Nos. 51930, 61330, 61330 A, 61330 B-35; formerly No. L23 - - -	15
61320 K	Presser Foot, rigid bottom, 1/2 inch wide, with the front section of bottom 3/64 inch lower than the rear, offset extends back to center of needle hole, for miscellaneous shirring operations on dresses - - - - -	19
61320 L	Presser Foot, length of bottom 1 1/2 inches, with guide on left side, guide extends 1/16 inch below main section and is located in line with left edge of needle slot (shank No. 61330, bottom No. 61330 L, hinge pin No. 61330 B-35, attaching screw No. 22775); formerly No. L115 - - - - -	16
61320 M	Presser Foot, rigid bottom, 5/16 inch wide, 3/32 inch from center of needle to left edge, for attaching zippers to miscellaneous gar- ments; used with feed dog No. 61305, throat plate No. 61324-073; formerly No. L199- - -	18
61320 N	Presser Foot, solid bottom, with adjustable guide on right side, guide adjustable from 1/32 to 5/8 inch, for miscellaneous edge stitching on tailoring work; used with feed dog No. 61305 B, throat plate No. 61324 B; one each Nos. 22547 A, 61330 M, 61330 N, 61330 P, 61330 Q- - - - -	22
61320 P	Presser Foot, rigid bottom, split front, 3/16 inch from center of needle slot to right edge; formerly No. L76- - - - -	18

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61320 Q	Presser Foot, hinged bottom, split front, length of bottom approximately 1 3/32 inches, for tacking flies to overalls; one each Nos. 61330, 61330 B-35, 61330 R; formerly No. L401 - - - - -	14
61320 R	Presser Foot Assembly, hinged bottom, split front, width of bottom 7/16 inch, length 1 inch, with spring to raise toe, for mis- cellaneous seaming and forming; one each Nos. 51930, 61230 D, 61330 B-29, 61330 S; formerly No. L204- - - - -	14
61320 S	Presser Foot, hinged bottom, split front, length overall 1 1/4 inches, for seaming heavy weight trousers, coats and similar garments; one each Nos. 61330, 61330 B-35, 61330 T; used with feed dog No. 61305 M, throat plate No. 61324 L-093; formerly No. L59- - - - -	17
61320 U	Presser Foot, rigid bottom, with yielding spring guide located 1/16 inch to right of needle, for edge stitching on overalls and similar articles (spring guide No. 61230 U, spring guide screw No. 187 A); formerly No. L239 - - - - -	20
61320 V	Presser Foot, rigid bottom, with yielding spring guide located 1/8 inch to right of needle, for miscellaneous edge stitching; used with feed dog No. 61305 A, throat plate No. 61324 A-093 (spring guide No. 61330 E, spring guide screw No. 187 A); formerly No. L276- - - - -	20
61320 W	Presser Foot Assembly, hinged bottom with yielding section, for banding collars of shirts on machines equipped with top roller feed; one each Nos. 61330 V, 61330 W, 61330 X, 61330 B-29, 52930 T - - - - -	16
61320 X	Presser Foot, solid bottom, for top stitching waist band curtain on trousers on machines equipped with top roller feed- - - - -	18
61320 Y	Presser Foot, hinged bottom, with yielding section on left side, narrow slot, for second operation of attaching collars to shirts; used with feed dog No. 61205 D, throat plate No. 61224 C-073- - - - -	15
61321 G	Machine Pulley, complete, grooved for round belt; one each Nos. 61321 J, 61321 L, 61321 M; three No. 22574- - - - -	41
61321 H	Machine Pulley, complete, grooved for No. 2 "V" belt; one each Nos. 61321 J, 61321 K, 61321 L; three No. 22574 - - - - -	41
61321 J	Handwheel (screw No. 22574)- - - - -	41

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61321 K	Pulley Hub, grooved for "V" belt, working diameter 2 1/2 inches (screw No. 22537) -	41
61321 L	Pulley Hub Washer - - - - -	41
61321 M	Pulley Hub, grooved for round belt, working diameter 2 3/8 inches (set screw No. 22537) - - - - -	41
61322 B	Main Shaft - - - - -	46
61324-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscella- neous operations on cotton and woolen trousers; used with feed dog No. 61305, presser foot No. 61320 B- - - - -	1
61324-073	Throat Plate, diameter of needle hole .073 inch- - - - -	1
61324-093	Throat Plate, diameter of needle hole .093 inch- - - - -	1
61324 A-063	Throat Plate, diameter of needle hole .063 inch, thickness .125 inch, for miscel- laneous operations; used with feed dog No. 61305 A, presser foot No. 61320 A; formerly No. L456 - - - - -	7
61324 A-093	Throat Plate, diameter of needle hole .093 inch- - - - -	7
61324 B-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for edge stitching on coats and vests; used with feed dog No. 61305 B, presser foot No. 61320 - - - - -	6
61324 B-093	Throat Plate, diameter of needle hole .093 inch- - - - -	6
61324 C-083	Throat Plate, diameter of needle hole .083 inch, thickness .125 inch, for hemming high back overall suspenders; used with feed dog No. 61305 C, presser foot No. 61320 C - - - - -	1
61324 C-093	Throat Plate, diameter of needle hole .093 inch- - - - -	1
61324 D-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscel- laneous operations on articles made from heavy weight woven cloth; used with feed dog No. 61305 F, presser foot No. 61320 A inch- - - - -	6
61324 D-073	Throat Plate, diameter of needle hole .073 inch- - - - -	6
61324 D-083	Throat Plate, diameter of needle hole .083 inch- - - - -	6
61324 D-093	Throat Plate, diameter of needle hole .093 inch; formerly No. L36- - - - -	6

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61324 E-063	Throat Plate, diameter of needle hole .063 inch, thickness .083 inch, for miscel- laneous edge stitching on work garments; used with feed dog No. 61305 E - - - - -	2
61324 E-073	Throat Plate, diameter of needle hole .073 inch - - - - -	2
61324 E-093	Throat Plate, diameter of needle hole .093 inch; formerly No. L78 - - - - -	2
61324 F-093	Throat Plate, diameter of needle hole .093 inch, thickness .083 inch, for edge stitching on ordinary quality coats and vests; used with feed dog No. 61305 G, presser foot No. 61320; formerly No. K51685 - - - - -	2
61324 G-093	Throat Plate, diameter of needle hole .093 inch, thickness .125 inch, feed surface to right, rear and left of needle, for tacking flies to overalls; used with feed dog No. 61305 J; formerly No. L400- -	3
61324 H-093	Throat Plate, diameter of needle hole .093 inch, thickness .125 inch, for welt seaming trousers; used with feed dog No. 61305 K; formerly No. L459 - - - - -	7
61324 J-093	Throat Plate, diameter of needle hole .093 inch, thickness .125 inch, front beveled up to feed slots; used with feed dog No. 61305 K, presser foot No. L527; formerly No. L528 - - - - -	3
61324 L-093	Throat Plate, diameter of needle hole .093 inch, for welt seaming trousers; used with feed dog No. 61305 M, presser foot No. 61320 S; formerly No. L57- - - - -	6
61324 N-063	Throat Plate, similar to No. 61324-063, except to be .125 inch thick with extra stock added on top and with feed slots 1/8 inch longer in the rear; used with feed dog No. 61305 N - - - - -	3
61324 N-073	Throat Plate, diameter of needle hole .073 inch - - - - -	3
61324 N-093	Throat Plate, diameter of needle hole .093 inch - - - - -	3
61324 P-093	Throat Plate, diameter of needle hole .093 inch, thickness .083 inch, for seaming canton flannel gloves; used with feed dog No. 61305 P; formerly No. L225 - - - - -	2

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61330	Shank, for presser feet Nos. L49, L69, L72, L177, L220, L376, L432, L505, L527, L530, 61220, 61220 F, 61220 J, 61220 P, 61320 A, 61320 C, 61320 J, 61320 L, 61320 Q - - - -	23
61330 A	Bottom, marked "61320 J", for presser foot No. 61320 J - - - - -	23
61330 B-29	Hinge Pin, 29/64 inch long, for presser feet Nos. L8, L62, L71, L95, L103, L126, L136, L195, L326, L412, L432, L507, L841, K51665, K51682, K51687, 61220 A, 61220 K, 61220 Q, 61320 R, 61320 W - - - - -	24
61330 B-31	Hinge Pin, 31/64 inch long, for presser feet Nos. 61220, 61220 J - - - - -	24
61330 B-35	Hinge Pin, 35/64 inch long, for presser feet Nos. L39, L49, L72, L386, L462, L527, 61220 F, 61220 P, 61220 S, 61220 W, 61320 A, 61320 J, 61320 L, 61320 Q - - - - -	24
61330 B-39	Hinge Pin, 39/64 inch long, for presser feet Nos. L376, L505, L530, 61320 C, 61320 S - -	24
61330 C	Bottom, for presser foot No. 61320 C - - - -	23
61330 D	Adjustable Guide, for presser foot No. 61320 D	25
61330 E	Yielding Spring Guide, for presser feet Nos. 61320 V, 61320 E (screw No. 187 A) - - - -	24
61330 F	Yielding Spring Guide, for presser feet Nos. L383, 61320 F (screw No. 187 A) - - - -	24
61330 H	Yielding Spring Guide, for presser foot No. 61320 H (screw No. 22561) - - - - -	24
61330 L	Bottom, for presser foot No. 61320 L - - - -	23
61330 M	Main Section, for presser foot No. 61320 N - -	23
61330 N	Holding Spring, for adjustable guide No. 61330 Q on presser foot No. 61320 N (screw No. 22547 A) - - - - -	25
61330 P	Holding Spring Release Lever - - - - -	24
61330 Q	Adjustable Guide, for presser foot No. 61320 N	25
61330 R	Bottom, for presser foot No. 61320 Q - - - -	23
61330 S	Bottom, for presser foot No. 61320 R - - - -	23
61330 T	Bottom, for presser foot No. 61320 S; formerly No. L508 - - - - -	24
61330 V	Bottom Yielding Section, for presser foot No. 61320 W - - - - -	23
61330 W	Bottom, for presser foot No. 61320 W - - - -	23
61330 X	Shank, for presser foot No. 61320 W - - - -	23
61330 Y	Bottom, marked "61220", for presser foot No. 61220 - - - - -	23
61330 Z	Bottom, marked "61220 J" for presser foot No. 61220 J - - - - -	23
61332 C	Feed Driving Shaft, 1/2 inch diameter, internally lubricated (plug screw No. 22743) - -	46
61332 G	Feed Driving Shaft Bushing, right - - - - -	31

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61336 U	Feed Rocker Shaft Bushing, with flanged thrust face, for machines with .214-32 threaded hole in bed for feed rocker shaft set screws- - - -	31
61336 W	Feed Rocker Connection Link (screw No. 89) - - -	40
61336 Y	Feed Rock Oil Wick (screw No. 90)- - - - -	30
61337	Feed Eccentric (set screw No. 98, spot screw No. 96)- - - - -	32
61338	Feed Eccentric Strap - - - - -	39
61339 A	Top Roller Feed Drive Eccentric Ball Joint, for Styles 61300 KA, 61300 LA (nut No. 462, washer No. 9255) - - - - -	32
61339 C	Top Roller Feed Clutch Shaft, for Styles 61300 KA, 61300 LA - - - - -	32
61339 D	Top Roller Feed Driving Gear, for Styles 61300 KA, 61300 LA (screw No. 95)- - - - -	32
61339 E	Top Roller Feed Driving Shaft, right section, for Styles 61300 KA, 61300 LA- - - - -	32
61339 F	Top Roller Feed Driving Shaft, left section, for Styles 61300 KA, 61300 LA- - - - -	32
61339 G	Top Roller Feed Clutch Housing, for Styles 61300 KA, 61300 LA (attaching screw No. 22806 A, supporting screw No. 22842, sup- porting screw lock nut No. 15037 A)- - - - -	44
61339 H	Top Roller Feed Shaft Guard, for Styles 61300 KA, 61300 LA - - - - -	38
61339 L	Top Roller Feed Bracket, for Styles 61300 KA, 61300 LA (screw No. 88)- - - - -	32
61339 M	Top Roller Feed Bracket Bushing, for Styles 61300 KA, 61300 LA (screw No. 93)- - - - -	31
61339 N	Top Feed Roller, 1 15/64 inch diameter, 90 teeth, for banding collars of shirts and similar operations on Styles 61300 KA, 61300 LA - - - - -	32
61339 P	Top Feed Roller, 1 15/64 inch diameter, 62 teeth, for top stitching waistband curtains on trousers and similar operations on Styles 61300 KA, 61300 LA - - - - -	32
61339 R	Top Roller Feed Clutch Driving Lever, for Styles 61300 KA, 61300 LA- - - - -	39
61339 S	Top Roller Feed Clutch Check Plate, for Styles 61300 KA, 61300 LA - - - - -	39
61339 T	Top Roller Feed Guard (screw No. 22733)- - - - -	32
61340 C	Hook Shaft - - - - -	38
61341 B	Hook Shaft Bushing, right- - - - -	31
61348 A	Stitch Regulator Shaft - - - - -	44
61349	Stitch Regulator Shaft Arm (screw No. 22560 B) -	30
61349 G	Stitch Regulator Shaft Arm Pin, .319 inch diameter - - - - -	30
61350	Stitch Regulator Shaft Arm Link (screw No. 22845 F) - - - - -	30
61351 C	Take-up Lever Needle Bearing Thrust Washer - - -	29

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61351 J	Frame Take-up Thread Eyelet (screw No. 22585 A)	26
61351 K	Take-up Lever Needle Bearing Roller- - - - -	30
61351 M	Eyelet, for take-up lever- - - - -	29
*61351 Q	Take-up Lever Assembly, for use with needle bearing rollers- - - - -	40
61354	Needle Bar Bushing, upper (screw No. 96) - - - -	38
61356	Presser Spring, square wire- - - - -	40
61360	Main Shaft Driving Gear, .625 inch bore, with spur teeth (screw No. 22884) - - - - -	39
61360 G	Feed Driving Shaft Collar, 5/8 inch thick (screw No. 22884)- - - - -	31
61360 P	Feed Driving Shaft Counterweight (set screw No. 95, spot screw No. 96) - - - - -	39
61362	Intermediate Gear Shaft (screw No. 22597 A)- - -	38
61366 A	Lifter Lever (screw No. 22890) - - - - -	44
61368 A	Lifter Lever Extension Stud and Lifter Lever Connecting Rod, complete - - - - -	44
61368 E	Lifter Lever Bell Crank (screw Nos. 22817 A, 22874 F) - - - - -	40
61368 F	Lifter Lever Bell Crank Roller (screw No. 22712 F) - - - - -	31
61374	Hinge Plate (screw No. 22846 Q-16) - - - - -	26
61375	Hinge Stud - - - - -	26
61376	Felt Pad, for mounting machine - - - - -	26
61376 A	Leather Isolator Pad, rear, for isolated mount- ing of Lockstitch machines; formerly No. L731-	40
61376 B	Leather Isolator Pad, front, for isolated mounting of Lockstitch machines; formerly No. L737 - - - - -	40
61376 C	Cork Isolator Pad, front, for isolated mounting of Lockstitch machines; formerly No. L735- - -	40
61376 D	Isolator Bracket, front, for isolated mounting of Lockstitch machines; formerly No. L734- - -	40
61376 E	Cork Isolator Pad, rear, for isolated mounting of Lockstitch machines; formerly No. L736- - -	40
61376 F	Isolator Bracket, rear, for isolated mounting of Lockstitch machines; formerly No. L732- - -	40
61377 A	Bobbin Winder and Tension Bracket Base - - - -	42
61377 B	Bobbin Winder Frame; includes one each Nos. 61377 C, 61377 D - - - - -	42
61377 C	Bobbin Winder Frame Oil Wick - - - - -	42
61377 D	Bobbin Winder Frame Oil Wick Cap - - - - -	42
61377 G	Bobbin Winder Frame Hinge Pin- - - - -	42
61377 H	Bobbin Winder Pulley (screw No. 22878) - - - -	42
61377 J	Bobbin Winder Pulley Shaft - - - - -	42
61377 K	Bobbin Winder Engaging Lever (rivet No. 61377 L, hinge stud No. 22877)- - - - -	42
61377 L	Bobbin Winder Engaging Lever Rivet; also for No. 61377 M- - - - -	42
61377 M	Bobbin Winder Engaging Lever Link (hinge stud No. 22877, rivet No. 61377 L)- - - - -	42

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LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61377 N	Bobbin Winder Trip Latch (adjusting screw No. 22876)- - - - -	42
61377 P	Bobbin Winder Tension Bracket (attaching screw No. 22875)- - - - -	42
61377 Q	Bobbin Winder Tension Bracket Washer- - - - -	42
61377 R	Bobbin Winder Tension Post- - - - -	42
61377 S	Bobbin Winder Tension Post Nut- - - - -	42
61377 V	Bobbin Winder Release Spring- - - - -	42
61377 AB	Bobbin Winder, complete, for machines equip- ped with round or "V" belt; one each Nos. 22875, 22876, 22878, 61377 A, 61377 B, 61377 G, 61377 H, 61377 J, 61377 K, 61377 L, 61377 M, 61377 N, 61377 N, 61377 P, 61377 Q, 61377 R, 61377 S, 61377 V, 61392 F-14; two each Nos. 109, 22877; formerly No. L319- - - - -	42
61378	Machine Rest Pin- - - - -	40
61382 H	Head Cover (screw No. 22569 B)- - - - -	44
61382 J	Housing Cover, for feed driving shaft gear case (screw No. 22570 A)- - - - -	44
61390	Main Shaft Bushing, right - - - - -	39
61390 A	Main Shaft Bushing, left- - - - -	31
61391 C	Main Shaft Crank, for Styles 61300 HA, 61300 KA (set screw No. 22884 A, adjusting screw No. 22596 D)- - - - -	39
61391 D	Main Shaft Crank, for Styles 61300 JA, 61300 LA (set screw No. 22884 A, adjusting screw No. 22596 D)- - - - -	39
61391 H	Washer, for main shaft crank- - - - -	29
61392 F-14	Tension Spring, .047 inch diameter wire; also for bobbin winder - - - - -	25
61393 B	Oil Tube, 2 3/32 inches long, for left main shaft bearing - - - - -	40
61393 C	Oil Tube, 1 inch long, for take-up lever link - - - - -	30
61394 L	Hook Oil Reservoir Securing Screw - - - - -	28
61394 M	Gasket, for oil level screw - - - - -	29
61394 P	Oil Distributing Plate- - - - -	39
61394 Q	Oil Distributing Plate Retaining Block (screw No. 22570 A)- - - - -	39
61394 R	Gasket, for oil distributing plate retaining block - - - - -	39
61394 Y	Hook Oil Reservoir, for Styles 61300 HA, 61300 JA- - - - -	43
61394 Z	Hook Oil Reservoir End Cover (screw No. 22569 C)- - - - -	39
61394 AA	Hook Oil Reservoir End Cover Gasket - - - - -	39
61394 AB	Hook Oil Reservoir Gasket, left - - - - -	29
61394 AC	Hook Oil Reservoir Filler Hole Plug Screw - - - - -	29
61394 AD	Hook Oil Reservoir, for Styles 61300 KA, 61300 LA- - - - -	43
61396 B	Hook Oil Reservoir Metering Screw - - - - -	29

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
61396 C	Hook Oil Reservoir Metering Screw Packing Nut- -	29
61396 D	Hook Oil Reservoir Metering Screw Packing Washer - - - - -	30
61396 E	Hook Oil Feed Screw- - - - -	39

DATA FOR SPECIFIED OPERATIONS

ARTICLE AND OPERATION	Seam Type	Throat Plate	Feed Dog	Presser Foot	Attachment	Attaching Screws	Needles
COATS, Sack and Sport.							
Stitching pleated back panels, attaching patch pockets, yoke cordling and all 3/16 inch edge stitching on sport coats		61324 E-073	61305 E	61220 F	-----	-----	180-040
Joining linings to facings, seaming sleeves, welting and felling pockets		61324-073	61305	61220 A	-----	-----	180-040
Seaming Sleeves	SSa-1	61324 E-073	61305 E	61220 F	-----	-----	180-040
Raising Seams		61324 B-073	61305 H	61220 U	-----	-----	180-040
Edge stitching collars, fronts and pocket flaps		61324 B-073	61305 H	L290	1 No. K51609	2 No. 94	180-040
Binding 5/8"	BSc-1	61224 D-063	61305 H	61220 H	1 No. K51699	1 No. 22649F-16	180-036
Binding 3/4"	BSc-1	61224 D-063	61305 H	61220 H	1 No. K51666	1 No. 22649F-16	180-036
Binding 7/8"	BSc-1	61224 D-063	61305 H	61220 H	1 No. K51667	1 No. 22649F-16	180-036
Binding 1"	BSc-1	61224 D-063	61305 H	61220 H	1 No. K51655	1 No. 22649F-16	180-036
VESTS.							
Facing, seaming, felling pockets and joining linings to facings		61324 B-083	61305 H	61220 A			180-044
Miscellaneous edge stitching		61324 B-083	61305 H	L290	1 No. 61303	2 No. 22585 A	180-044
Tacking pocket welts		61324 B-083	61305 H	61320 B	-----	-----	180-044
PANTS, Dress.							
Facing pockets; back, front, and watch	LSd-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
First Stitch pockets	SSa-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Top stitch pockets; front and back	SSa-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Attaching silesia to fly strip	SSa-1	61324-073	61305	61220 A	-----	-----	180-040
Attaching button lining to fly strip	SSa-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Attaching crotch lining	SSa-1	61324 C-073	61305	61220 A	-----	-----	180-040
Making pants fly; one operation	SSc-1	61324 C-073	61305	61220	1 No. L464	2 No. 22585 A	180-040
Setting pocket welts	LSb-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Staying pockets	LSc-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Attaching waist bands	LSa-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Tacking belt loops		61324 B-073	61305 H	61220 A	-----	-----	180-040
Finish band ends		61324 D-073	61305 D	61220 A	-----	-----	180-040
Top stitch waist bands		61324 D-073	61305 D	61220 A	-----	-----	180-040
Sew down crotch tape	SSf-3	61324 D-073	61305 D	61220 A	-----	-----	180-040
Seaming in and out	SSa-1	61324 D-073	61305 D	61220 A	-----	-----	180-040
Attaching zipper flys	LSa-1	61324-073	61305	61320 M	-----	-----	180-040
PANTS, Work.							
Stitching down waistbands		61324 C-093	61305 C	61320 A	-----	-----	180-054
Tacking belt loops		61324 E-093	61305 E	61320 A	-----	-----	180-054
Making pants flys, one operation	SSc-1	L225	L226	L24	1 No. L464	2 No. 22585 A	180-048

DATA FOR SPECIFIED OPERATIONS

ARTICLE AND OPERATION	Seam Type	Throat Plate	Feed Dog	Presser Foot	Attachment	Attaching Screws	Needles
OVERALLS.							
Hemming suspenders	EFb-1	61324 G-093	61305 J	61320 Q	-----	-----	180-054
Attaching suspender buckles, and labels and make diamond		61324 G-093	61305 J	61320 Q	-----	-----	180-054
Hemming and facing sides	EFb-1	61324 G-093	61305 J	61320 Q	-----	-----	180-054
Face, stitch and turn pockets		61324 G-093	61305 J	61320 Q	-----	-----	180-054
Stay top and attach flys		61324 G-093	61305 J	61320 Q	-----	-----	180-054
Box top of flys	LSa-1	61324 G-093	61305 J	61320 Q	-----	-----	180-054
Hemming b/fbs	EFb-1	61324 G-093	61305 J	61320 Q	-----	-----	180-054
DRESSES, House and Silk.							
Seaming and joining		61224 C-063	61205 C	61320 R	-----	-----	180-036
Hemming bottoms 3" hem	EFb-1	61224 C-063	61205 C	61220	1 No. K51689	2 No. 22551 A	180-036
Piping and binding (Send sample)		61224 C-063	61205 C	61220	-----	-----	180-036
LINGERIE, Bloomers, panties, Slips, Brassieres and Rompers, Silk, Rayon and Cotton.							
Seaming and joining		61224 C-063	61205 C	61320 R	-----	-----	180-036
Piping and binding (Send sample)		61224 C-063	61205 C	61220	-----	-----	180-036
CORSETS AND GIRDLES.							
Seaming and joining		61324-073	61305	61320 R	-----	-----	180-040
Boning or cording stays		61224 C-073	61205 C	61220 R	-----	-----	180-040
MILLINERY.							
Seaming and joining		61224 C-073	61205 C	61320 R	-----	-----	180-040
Cording		61224 C-073	61205 C	61220 R	-----	-----	180-040
Ornamental row stitching		61224 C-073	61205 C	K51643	-----	-----	180-040
SHORTS, Woven, French Band.							
Attaching label	LSd-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Felling flys (complete)		61224 C-063	61205 A	61220 A	-----	-----	180-036
Sew down and tack flys		61224 C-063	61205 A	61220 A	-----	-----	180-036
Hemming bottoms 1/2" hem	EFb-1	61224 C-063	61205 A	61220	1 No. L265	2 No. 22585 A	180-036
Fell on right and left sections of band	LSd-1	61224 C-063	61205 A	61220 AC	-----	-----	180-036
ATHLETIC SUITS, Woven.							
Hemming seat openings 1/2" hem	EFb-1	61224 C-063	61205 A	61220	1 No. L265	2 No. 22585 A	180-036
Tack waist and crotch	SSa-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Hemming armholes 1/2" hem	EFb-1	61224 C-063	61205 A	61220	1 No. L265	2 No. 22585 A	180-036
Joining shoulders, two operations	SSe-2	61224 C-063	61205 A	61220 A	-----	-----	180-036
Tack bottoms (front facings)	SSa-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Hemming legs 1/2" hem	EFb-1	61224 C-063	61205 A	61220	1 No. L265	2 No. 22585 A	180-036
Attaching button seat patch	LSd-1	61224 C-063	61205 A	61220 A	-----	-----	180-036

DATA FOR SPECIFIED OPERATIONS

ARTICLE AND OPERATION	Seam Type	Throat Plate	Feed Dog	Presser Foot	Attachment	Attaching Screws	Needles
BEDDING, Sheets, Pillow Cases, Bed Spreads.							
Hemming 3" hem	EFb-1	61224 C-063	61205 A	K51620	1 No. K51689	2 No. 22551 A	180-036
HOUSE LINENS, Table Cloths, Napkins, Towels.							
Hemming 1/2" hem	EFb-1	61224 C-063	61205 A	K51620	1 No. L364	2 No. 25C	180-036
MATTRESS COVERS, Curtains, Drapes.							
Joining and seaming		61324-073	61305	61220 A			180-044
Binding 11/16"	BSa-1	61224 D-073	61305 B	61220 H	1 No. L160	1 No. 22649F-16	180-044
Binding couch covers 1/2"	BSa-1	L437	L438	L440	1 No. 23215BG-1/2	2 No. 90	180-044
					1 No. L439	2 No. 25C	
					1 No. 23121	2 No. 22585 A	
SHIRTS, Dress.							
Lower sleeve facing placket—1 1/4" strip to finish 9/16"	BSc-1	L278	L279	L386	1 No. L395	2 No. 22551 A	180-036
Upper sleeve facing placket—2 3/4" strip to finish 1 1/4"	BSc-1	L278	L279	L386	1 No. L381	2 No. 22551 A	180-036
2 1/2" strip to finish 1 1/4"	BSc-1	L278	L279	L386	1 No. L250	2 No. 22551 A	180-036
2 1/2" strip to finish 1"	BSc-1	L278	L279	L386	1 No. L427	2 No. 22551 A	180-036
1 3/4" strip to finish 1/2"	BSc-1	L278	L279	L386	1 No. L428	2 No. 22551 A	180-036
1 1/2" strip to finish 1/2"	BSc-1	L278	L279	L386	1 No. L424	2 No. 22551 A	180-036
Boxing top of sleeve placket	LSd-1	61224 C-063	61205 C	61220 A			180-036
Run stitch collar top with compound presser bar No. L253	SSa-1	61224 E-063	61205 E	L264	1 No. L367	2 No. 94	180-036
Run stitch collar top without compound presser bar	SSa-1	61224 C-063	61205 A	61220 A	1 No. 61303 E	1 No. G26	180-036
Top stitch collar top with compound presser bar No. L253	SSe-2	61224 E-063	61205 E	L264	1 No. L367	2 No. 94	180-036
Top stitch collar top without compound presser bar	SSe-2	61224 C-063	61205 A	61220 A	1 No. 61303 E	1 No. G26	180-036
Band plys to collar top	SSa-1	61224 C-063	61205 C	61220 A	1 No. 61303 E	1 No. G26	180-036
Attaching band lining	LSa-1	61224 C-063	61205 C	61220 A			180-036
Top stitch band	LSb-1	61224 C-063	61205 C	K51696			180-036
Run stitch cuffs with compound presser bar No. L253	SSa-1	61224 E-063	61205 E	L267	1 No. L366	2 No. 22585 A	180-036
Run stitch cuffs without compound presser bar	SSa-1	61224 C-063	61205 A	61220 A	1 No. 61303 E	1 No. G26	180-036
Top stitch cuffs with compound presser bar No. L253	SSe-2	61224 E-063	61205 E	L261	1 No. L366	2 No. 22585 A	180-036
Top stitch cuffs without compound presser bar	SSe-2	61224 C-063	61205 A	61220 A	1 No. 61303 E	1 No. G26	180-036
Hem and set pocket	LSd-1	61224 C-063	61205 C	61220 A			180-036
Attach label on yoke	LSd-1	61224 C-063	61205 C	61320 R			180-036
Join shoulders (first operation)	SSa-1	61224 C-063	61205 C	61220 A	1 No. 61303 E	1 No. G26	180-036
Join shoulders (second operation)		61224 C-063	61205 C	L71			180-036
Hemming bottoms	EFb-1	61224 B-063	L252	61220 AA			180-036
Stitch collar on	SSa-1	61224 C-063	61205 C	61220 A	1 No. 61303 E	1 No. G26	180-036
Stitch collar down	LSb-1	61224 C-063	61205 C	61220 S			180-036
Stitch cuff on	SSa-1	61224 C-063	61205 C	61220 A	1 No. 61303 E	1 No. G26	180-036
Stitch cuff down	LSb-1	61224 C-063	61205 C	61220 S			180-036

DATA FOR SPECIFIED OPERATIONS

ARTICLE AND OPERATION	Seam Type	Throat Plate	Feed Dog	Presser Foot	Attachment	Attaching Screws	Needles
SHIRTS, Work.							
Finish bottom of opening.....	LSd-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Make pocket flaps.....	SSc-2	61224 C-063	61205 A	61220 A	-----	-----	180-036
Hemming fronts $\frac{1}{4}$ " hem and inserting gusset—hemming backs $\frac{1}{4}$ " hem and inserting gusset.....	EFb-1	61224 C-063	61205 A	61220 W	1 No. 23510- $\frac{1}{4}$ -5/64 23278 K	2 No. 90 2 No. 22585 A	180-036
Setting pockets.....	LSd-1	61224 C-063	61205 A	K51630	-----	-----	180-036
Pencil stitch pocket.....	OSa-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Stitch pocket flaps on.....	LSd-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Attach label on yoke.....	LSd-1	61224 C-063	61205 A	61320 R	-----	-----	180-036
Box plackets (sleeve tacking).....	SSa-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Hem opposite side of placket opening.....	EFb-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Set pre-folded band.....	LSe-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Set collar.....	LSe-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
Run stitch cuffs to sleeves.....	SSa-1	61224 C-063	61205 A	61220 A	-----	-----	180-036
TENTS AND AWNINGS.							
Miscellaneous operations.....		61324 C-093	61305 C	61320 A	-----	-----	2381-050
PAJAMAS.							
Run stitch facings.....	SSa-1	61224 C-063	61205 C	61220 A	-----	-----	180-036
Set Collar.....	SSa-1	61224 C-063	61205 C	61220 A	-----	-----	180-036
Stitch down facings and collars.....	LSd-1	61224 C-063	61205 C	L71	-----	-----	180-036
Set pockets.....	LSd-1	61224 C-063	61205 C	61220 A	-----	-----	180-036
Run on and sew down button fly.....	SSa-1	61224 C-063	61205 C	61220 A	-----	-----	180-036
Hem waist and bottoms $\frac{1}{4}$ " hem.....	EFb-1	61224 C-063	61205 C	61220	1 No. L265	2 No. 22585 A	180-036
OVERCOATS, Melton, Corduroy, Heavy Worsted, Snow-suits, etc.							
Joining sleeves, sides, backs, felling and welting pockets.		61324 C-083	61305 C	61320 A	-----	-----	180-048
Joining linings to facings.....		61324-073	61305	61220 A	-----	-----	180-040
Joining linings and facing pockets.....		61324 B-083	61305 H	L462	1 No. K40842	1 No. 22649F-16	180-044
Binding $\frac{3}{4}$ ".....	BSc-1						

USEFUL SUGGESTIONS

If the machine fails to work satisfactorily though apparently in good repair, it is possible that some minor trouble exists. For this reason delay may be avoided by acting on the following:

- (A) See that the needle is set properly, that it is straight and free from nicks and rough places, and that it is inserted in the needle bar as far up as it will go.
- (B) See that the machine is threaded correctly and the needle thread is delivered to the machine properly.
- (C) See that the proper tension is applied to the threads.
- (D) See that the presser foot is set so that the needle does not strike it.
- (E) See that the feed dog is not striking any parts.
- (F) Take off throat plate and remove accumulated lint from feed dog slots and hook.
- (G) See that there are no nicks or cuts in the wall of the throat plate needle hole. String out this hole with fine emery cord or cloth.
- (H) See that the take-up spring acts freely. Remove any gummy oil and dirt.
- (J) See that the hook thread deflector is free from nicks and burrs.
- (K) See that the point of the hook is not blunted or nicked.
- (L) See that the hook is .003 inch from the needle when the point of the hook is at the center of needle.
- (M) See that the hook is timed correctly.
- (N) See that the feed is timed correctly.
- (P) See that bobbin case holder finger is set 1/32 inch from bobbin case holder which is the correct position for passing the thread.
- (Q) See that all screws are tight.

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